

## 2025 Shutter Revision log

| Modify Date | Effective Date       | Topic  | Section | Note  |
|-------------|----------------------|--|---------|---|
| 2025/02/07  |                      | Bypass   | j       | Add content: "For bypass track shutters, the fascia return extension size cannot exceed 1 1/2".   |
| 2025/02/25  |                      | Stile  | c       | Update stile information.   |
| 2025/03/10  | 2025/03/17 (MO Date) | Dovetail Key   | i       | Dovetail Key: update the color coordination chart.  |
| 2025/03/24  |                      | Pre-drill L Frames (Inside Mount Only) or Z frames   | e       | Frames with plug and predrilled hole: supplement content.   |
| 2025/04/07  |                      | Bypass   | j       | Guidelines and Specs:<br>When an order with or without left /right side frames, width deduction adds distinction statements.  |
| 2025/05/06  |                      | Custom-width T-posts<br><br>Notch out L Frame<br><br>Button catch<br><br>L Bracket 44mm & L Bracket 30mm<br><br>Hinges | e, i    | e:<br>1. Update Custom-width T-posts information;<br><br>2. Update Notch out L Frame information;<br><br>i:<br>1. Add restriction of button catch;<br><br>2. Add usage of L bracket 44mm & L bracket 30mm;<br><br>3. Remove the sentence of "North America does not offer the following hinge colors: Crisp Linen, String, Stone Gray, Brown Gray, Taupe Gray." |
| 2025/06/13  |                      | T-posts<br><br>1.6" / 2" sill plate with 5/8" (or 3/8") light block  | e       | 1. Insert T-posts: supplement content.<br><br>2. T-post information integration.<br><br>3. 1.6" / 2" sill plate with 5/8" (or 3/8") light block: supplement content.  |

*Woodlore® Shutters*

WL - 2 / 3

## 2025 Shutter Revision log

|            |  |               |   |   |
|------------|--|---------------|---|---|
|            |  |               |   | <p>Bypass: add images of Closed bypass and open bypass, add the drawings of panel configuration options and other supplementary information</p> <p>k: add contents: The Double-Hung option is not available in the shutter type of Café shutter and Tracks shutter.</p> |
| 2025/08/01 |  | Panel lock    | i | i: add contents: The panel lock is not available for the Hang Strip behind the panel.   |
| 2025/08/28 |  | Fixed Louvers | k | Add contents: The tilt type options are not available for the fixed louvers.  |

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## Features and Benefits

Built around the concept of modern convenience, Woodlore is made of wood composite harvested from well-managed forests and finished with a polypropylene coating that prevents moisture absorption and allows for easy stain removal. It resists cupping, warping and twisting.

Reinforced engineered stiles – Stile core durability reinforced with multiple layers of wood bonded together. The result is a robust support system for shutter panels.

UV inhibitor protects shutters and home décor from UV rays, prevents color fading and sun damage.

Woodlore's classic solid colors harmonize brilliantly with any décor. The beauty, durability and quality finish of Woodlore shutters is reasonably priced.

A wide selection of frames provides both the appearance and function to match your style and preference. Several of the frame options include a removable insert to keep installation screws out of sight for a clean look.

Multiple stile options are available in various sizes to accommodate different window configurations. Use Astragal or Rabbet stiles provide a natural light block between panels.

Personalize shutters with special options. Choose from fixed louvers, hidden or offset tilt rods, café styles, bay and corner window shutters, track systems and many more.

Quick and easy on-site assembly and installation with the pre-installed magnets and hinges, pre-mitered frames and slotted keyholes.

A guarantee of Norman Shutters exemplary quality with a lifetime limited warranty on materials and workmanship.

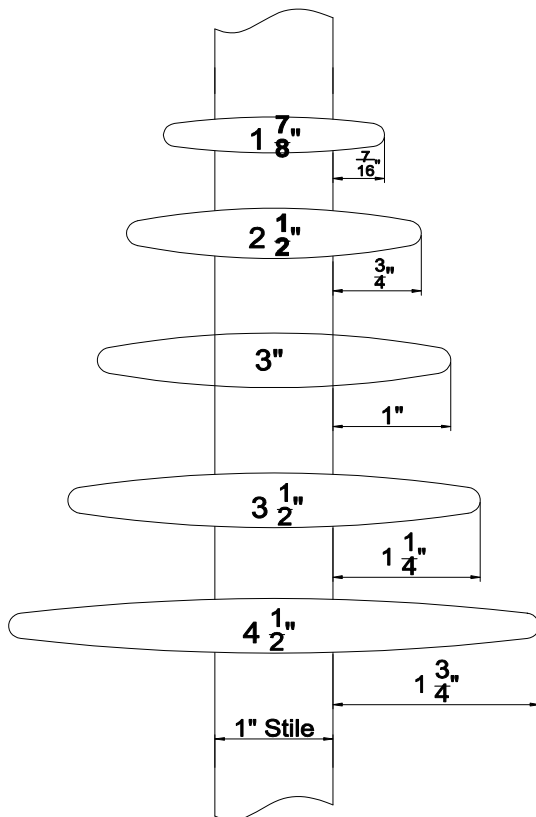
## Colors & Louver Sizes/Louver Clearance

### Solid Colors

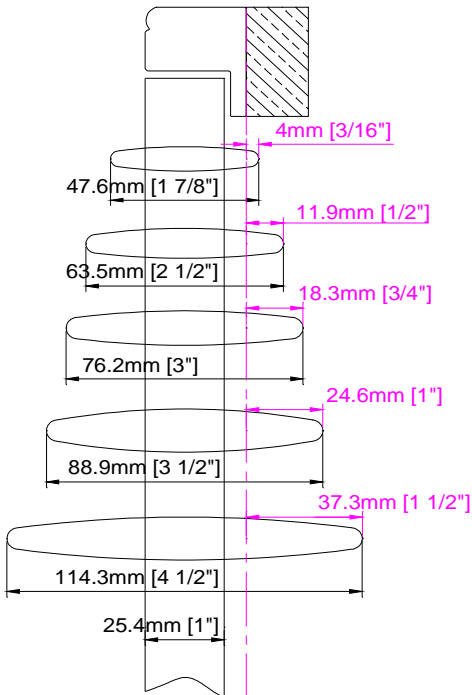
| No. | Color ID | Color Name        |
|-----|----------|-------------------|
| 1   | 001      | Pure White        |
| 2   | 002      | Extra White       |
| 3   | 003      | Silk White        |
| 4   | 006      | Pearl             |
| 5   | 032      | Sea Mist          |
| 6   | 063      | Decorator's White |

| Louvers    |                   |
|------------|-------------------|
| Elliptical | 1 $\frac{7}{8}$ " |
|            | 2 $\frac{1}{2}$ " |
|            | 3"                |
|            | 3 $\frac{1}{2}$ " |
|            | 4 $\frac{1}{2}$ " |

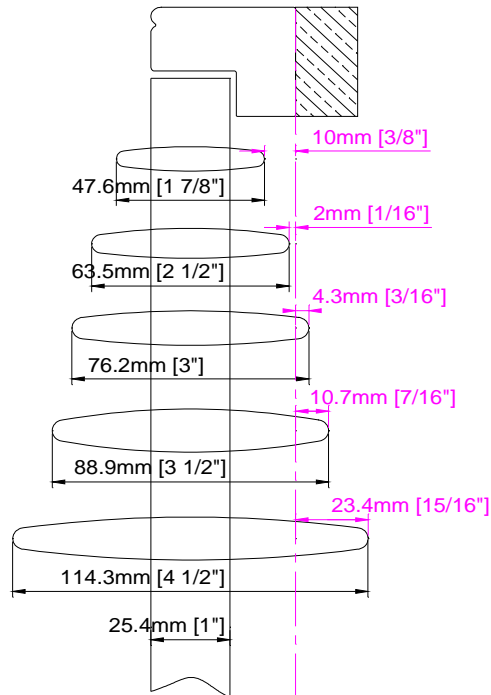
### Louver Depth Clearance



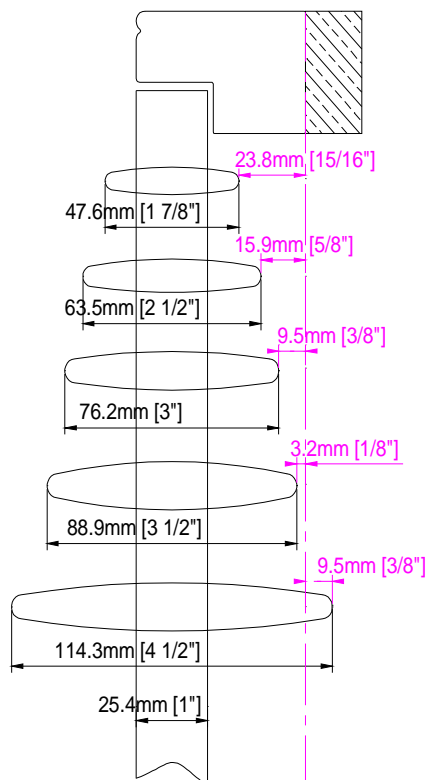
## Louver Depth Clearance for Specific Frames



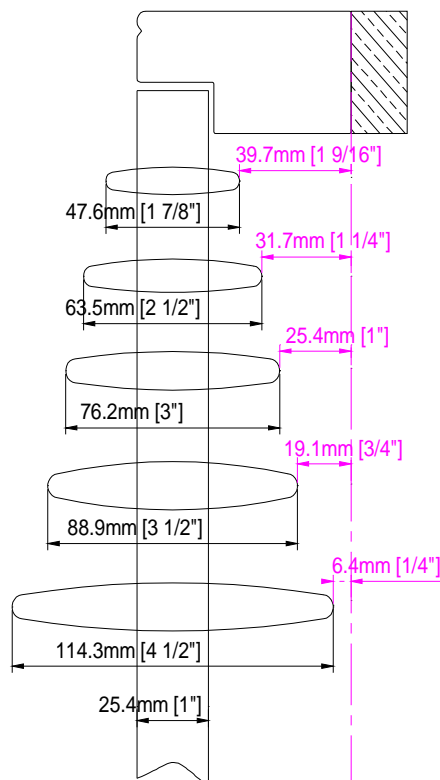
L Frame with 1/4" light block



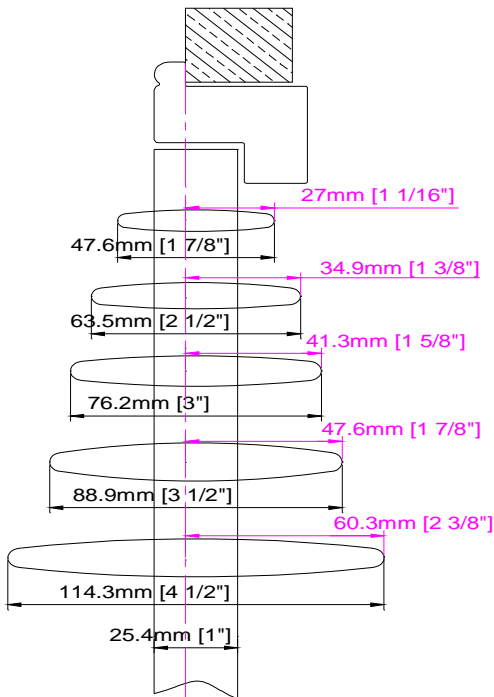
L Frame



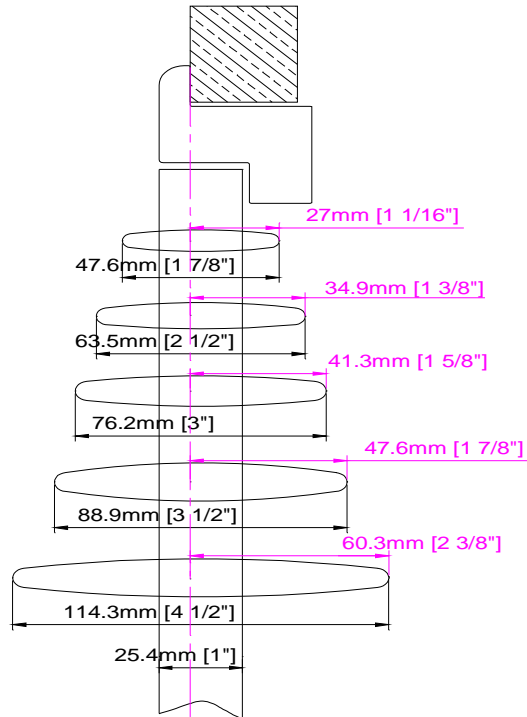
L Frame with 1/2" Buildout



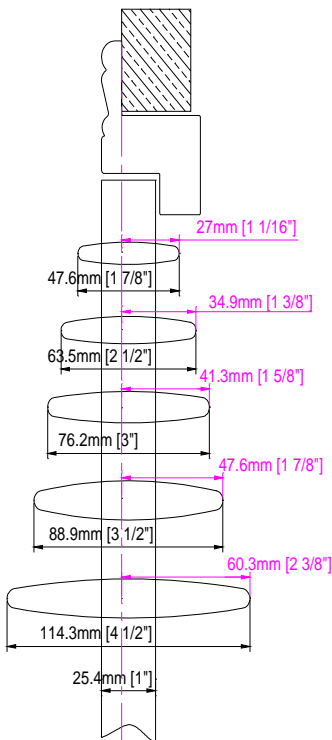
L Frame with 1" Buildout



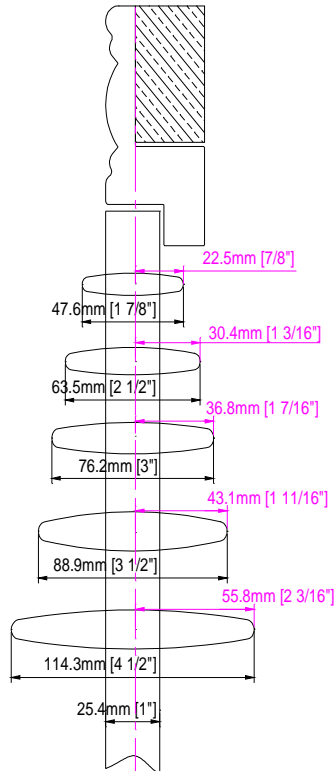
1 1/4" Beaded Z Frame



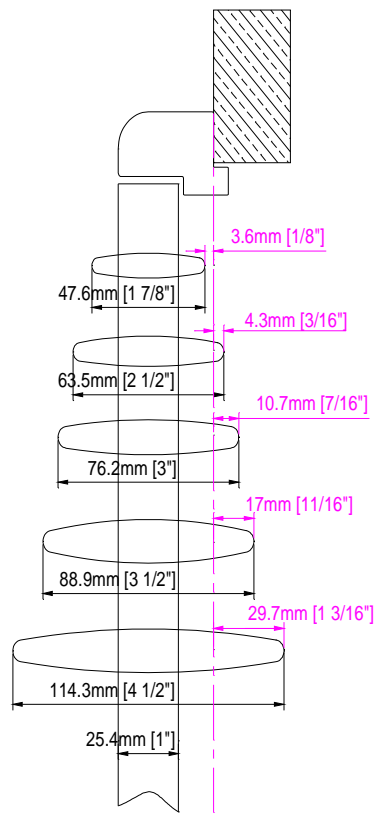
1 1/2" Bullnose Z Frame



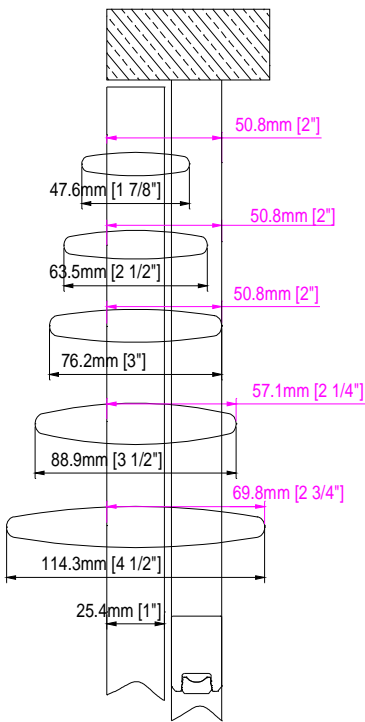
2" Bel Air Z Frame



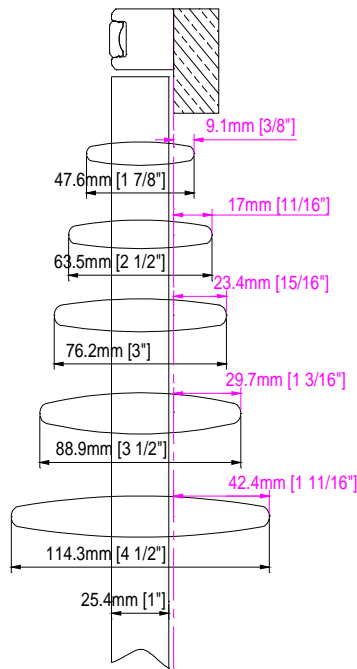
3" Crown Z Frame



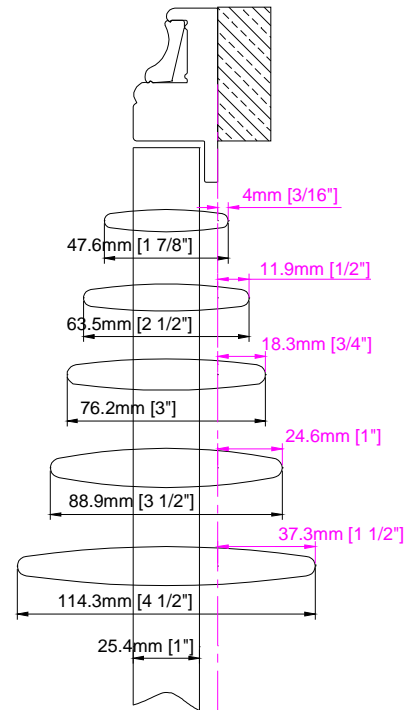
Tilt Out Z Frame



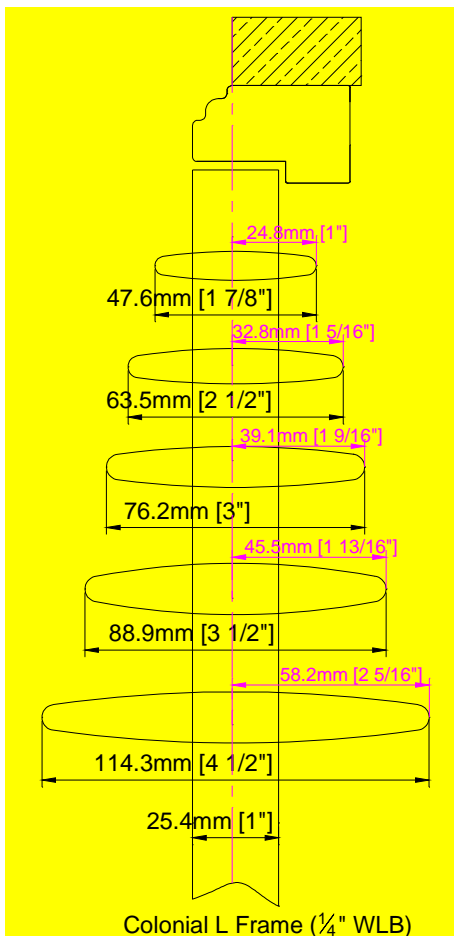
Hang Strip ( Behind the panel)



Hang Strip ( Beside the panel)



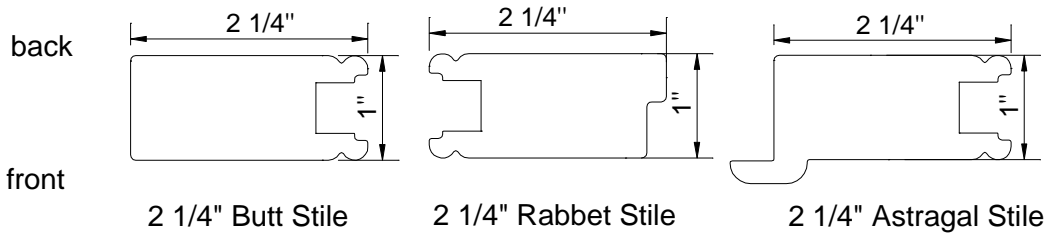
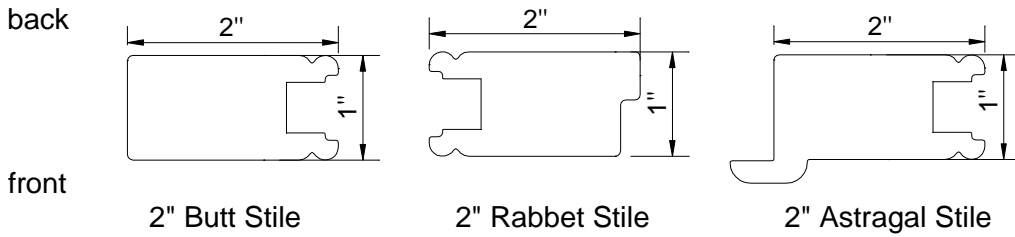
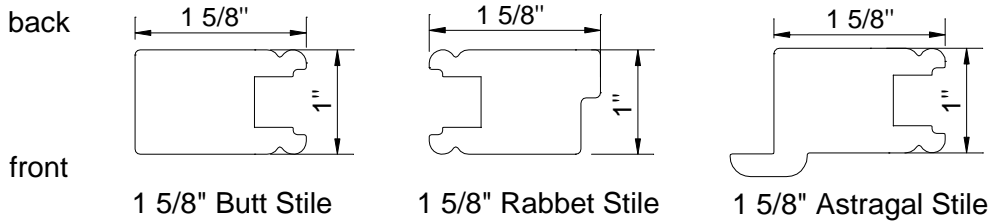
Deco Frame



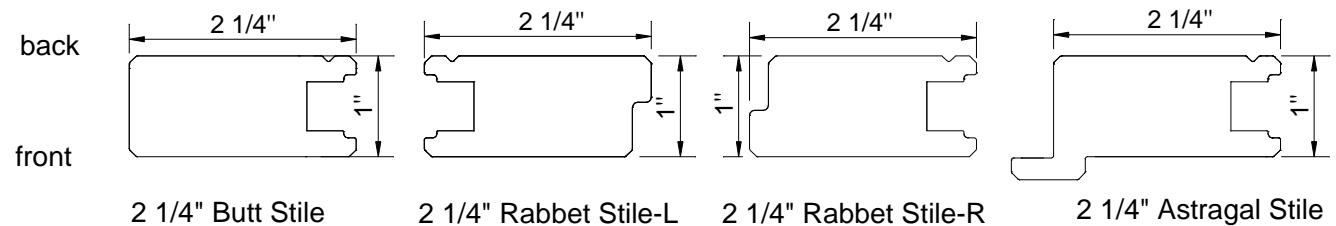
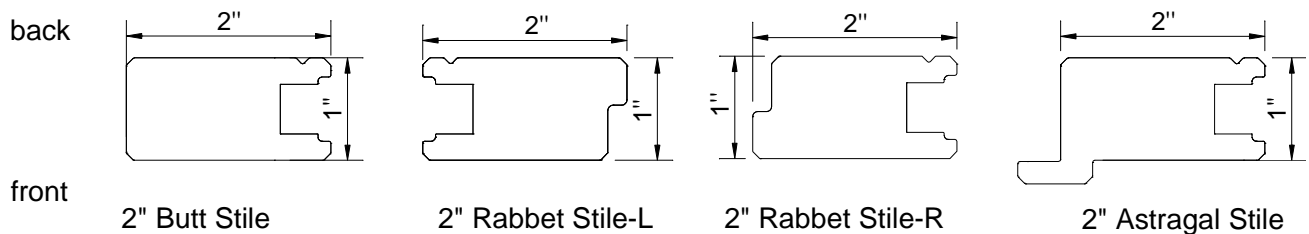
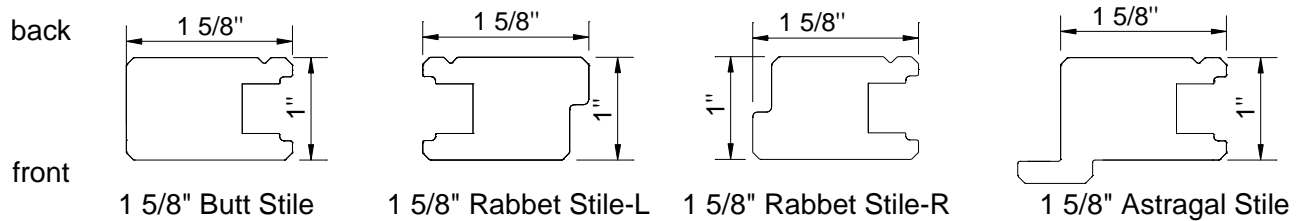
Colonial L Frame (1/4" WLB)

## Stiles

### Default: Beaded stile



### Optional: Chamfer stile



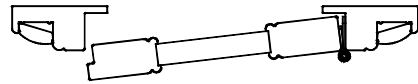
## Stile between panel closure

### Single panel

#### I) Panel width < 9"

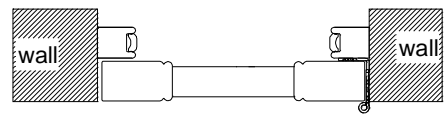
Rabbet stile (Hinged Shutter with Deco frame, L frame, Z frame, Hang strip beside panel, Direct Mount, and Hinged Shutter with Hang strip behind panel (with panel config in LT\* / \*TR / \*TRT\* / \*TLT\* ))

- 1 <sup>5</sup>/<sub>8</sub>"
- 2" (default)
- 2 <sup>1</sup>/<sub>4</sub>"



Butt stile (Hinged Shutter with Hang strip behind panel (with panel config in L / R / RT\* / \*TL))

- 1 <sup>5</sup>/<sub>8</sub>"
- 2" (default)
- 2 <sup>1</sup>/<sub>4</sub>"



#### II) Panel width ≥ 9"

Butt stile only

- 1 <sup>5</sup>/<sub>8</sub>" ( Optional for panel width ≤ 12" )
- 2" (default)
- 2 <sup>1</sup>/<sub>4</sub>"

### 2 panels or more

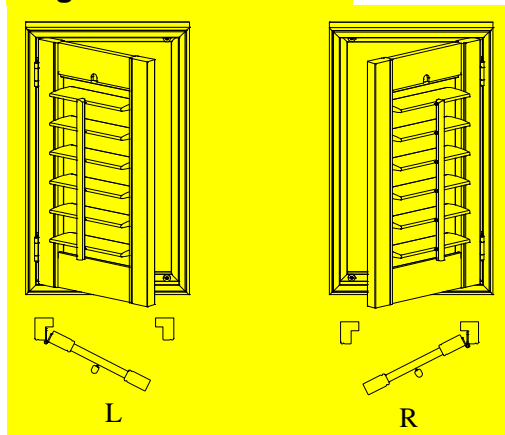
Rabbet stile or Astragal stile

- 1 <sup>5</sup>/<sub>8</sub>" (Optional for panel width ≤ 12")
- 2" (default)
- 2 <sup>1</sup>/<sub>4</sub>"

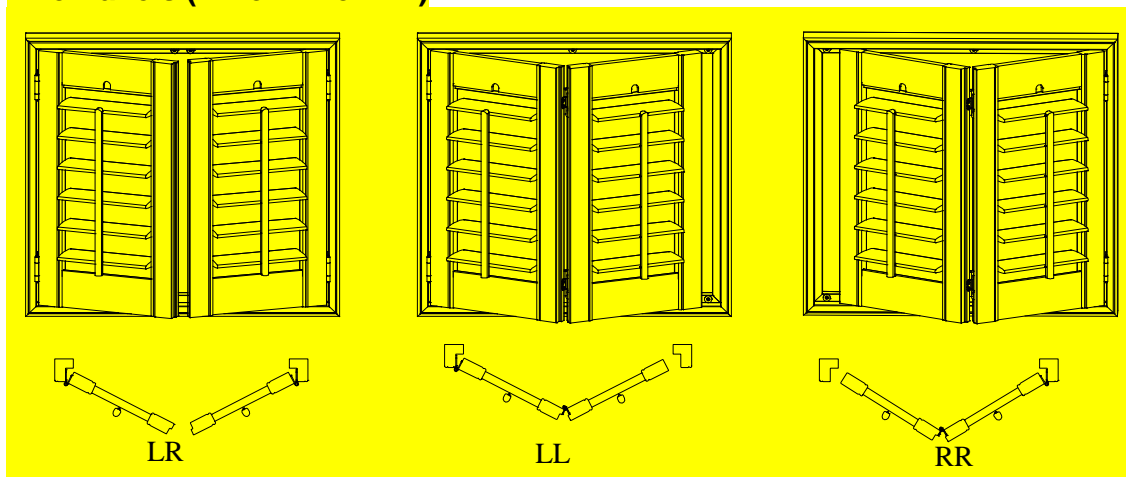
## Panel Configurations

The panel config in each independent segment contains the field of L/R/LL/RR/LR/LLR/LRR/LLRR.

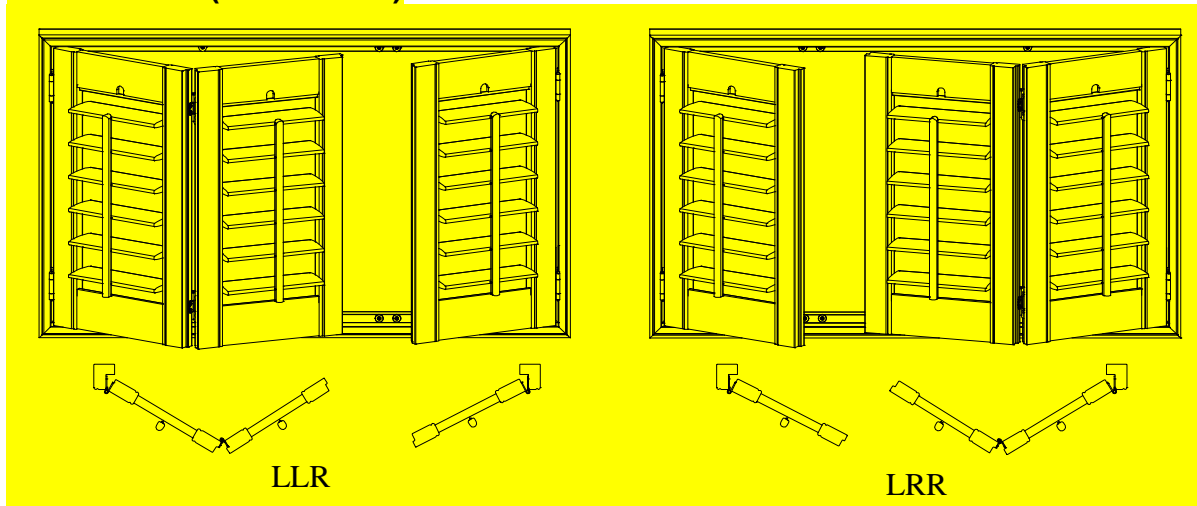
### Single Panel (L or R)



### Two Panels (LR or LL or RR)

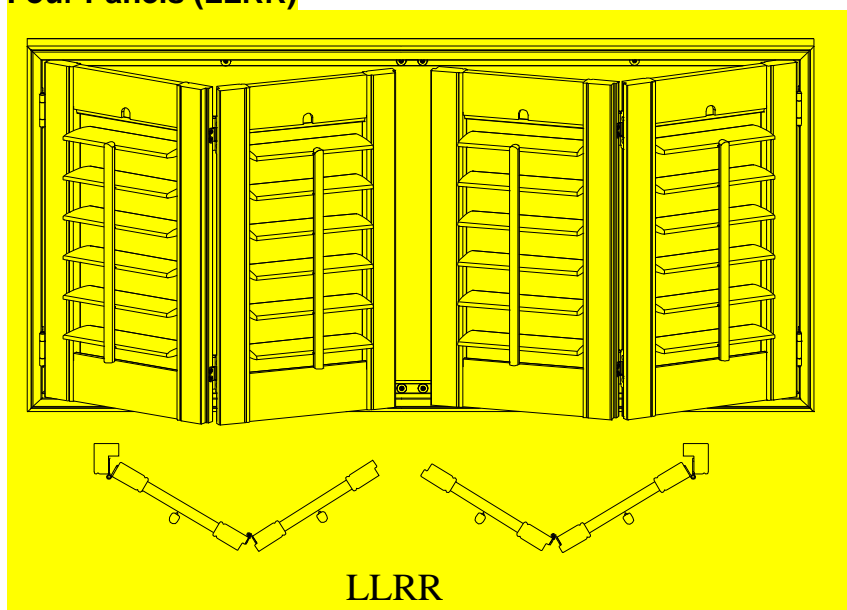


### Three Panels (LLR or LRR)



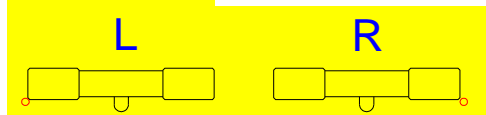


## Four Panels (LLRR)



Note: When the panel configuration contains T post(s), the structures listed above can be selected to form the desired panel configuration.

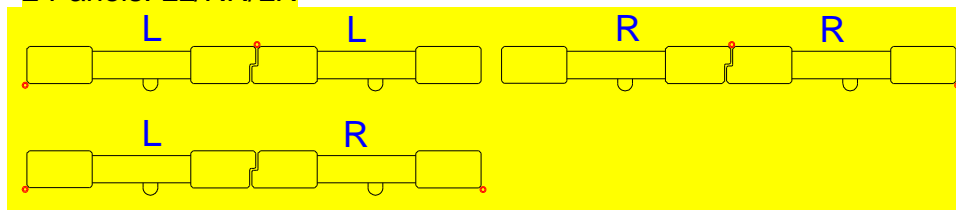
## 1 Panel: L or R



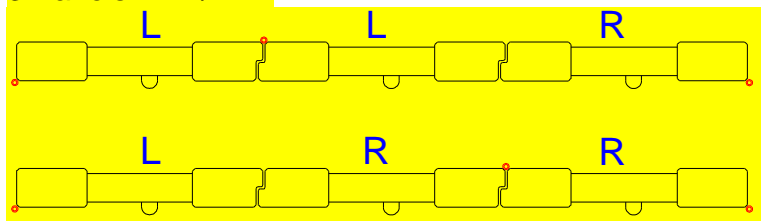
## 2 panels or more:

■ Rabbet Stile: if choose rabbet stile, panels will be made like the following drawings.

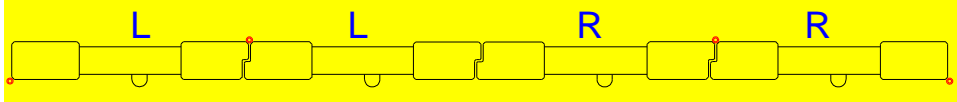
### 2 Panels: LL/RR/LR



### 3 Panels: LLR/LRR

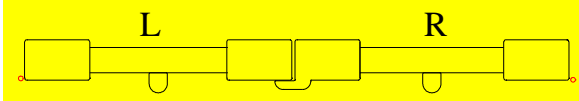


4 Panels: LLRR



■ **Astragal Stile:** If choose astragal stile, panels will be made like the following drawings.

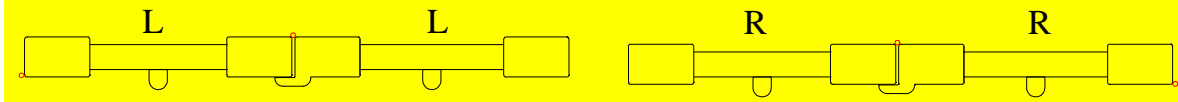
2 Panels:



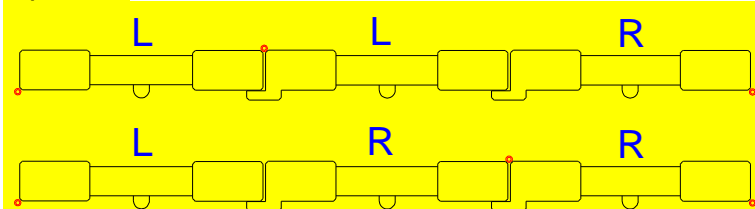
2 Panels (LL/RR) appears in a panel config that contains T post and LR, such as LLTLRTRR:



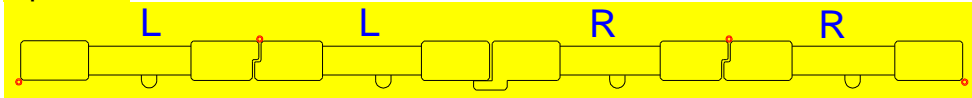
2 Panels (LL/RR) - independent:



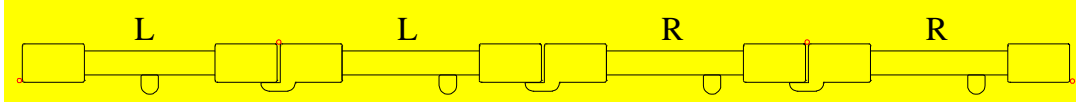
3 panels:



4 panels:

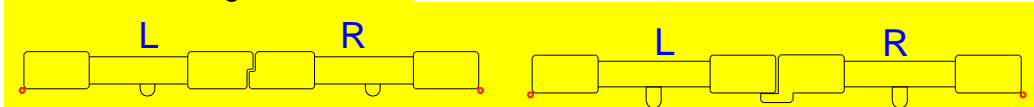


**Astragal between all panels** (Take LLRR panel config as an example):

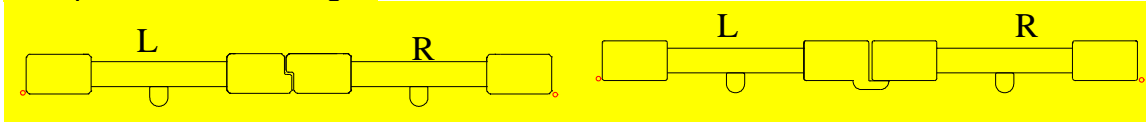


There are 2 options for the panel closure (Take LR panel config as an example):

1. Standard: Right Over Left;

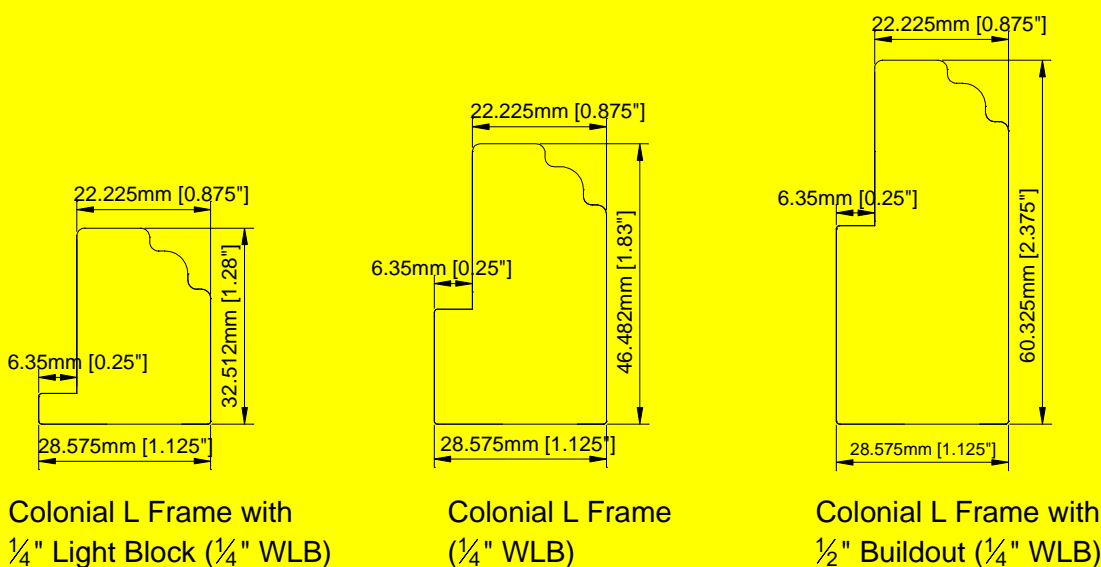
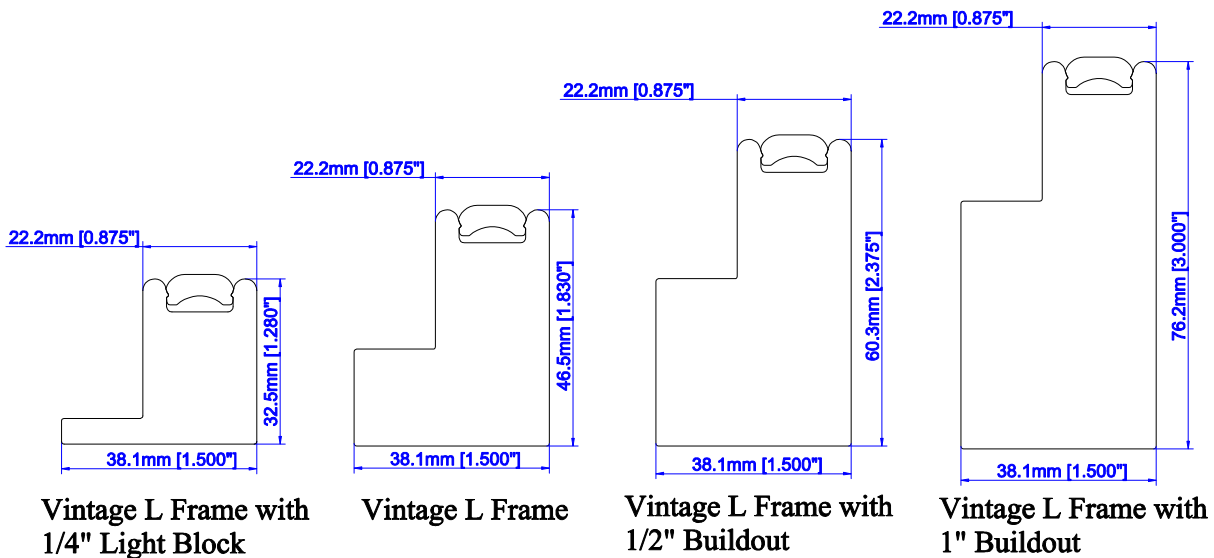
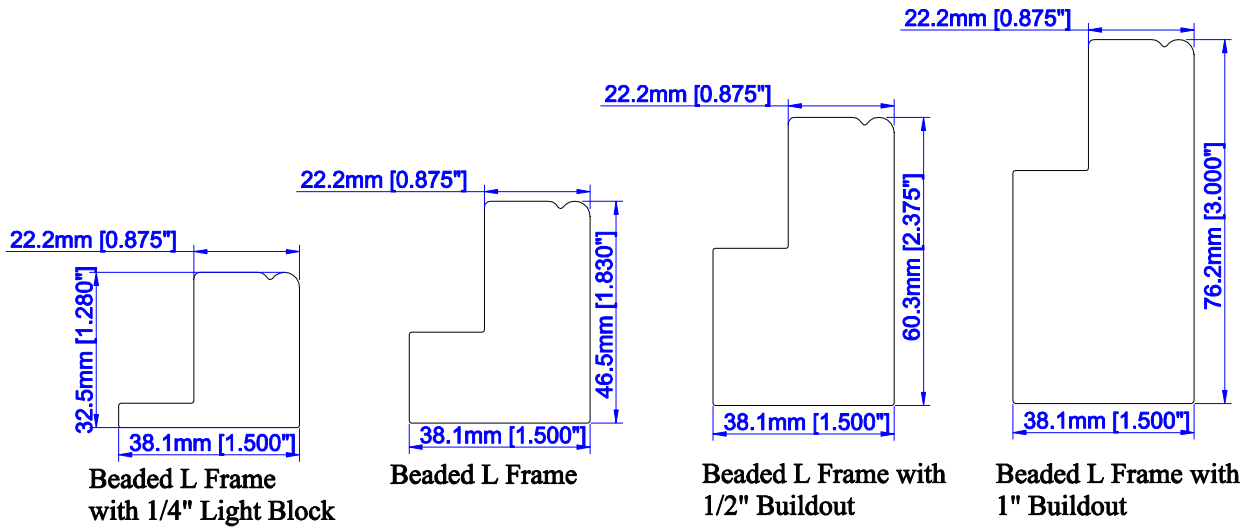


2. Option: Left Over Right;



## Frame Styles

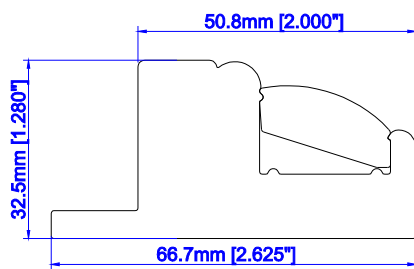
### L Frames:



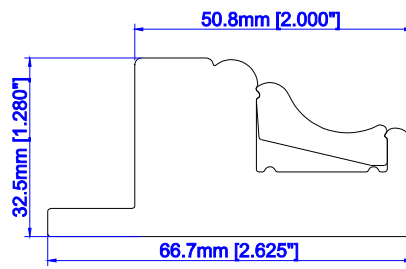
The L magnet catch is used for all Colonial L Frames.

## Frame Styles

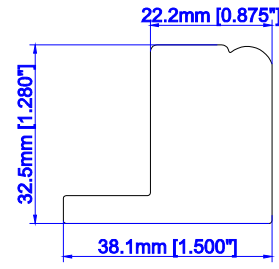
### Deco Frames:



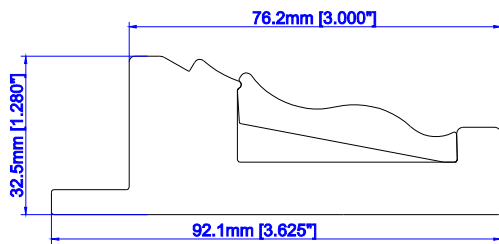
2" Camber Deco Frame



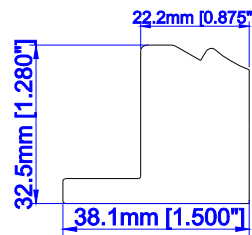
2" Classic Deco Frame



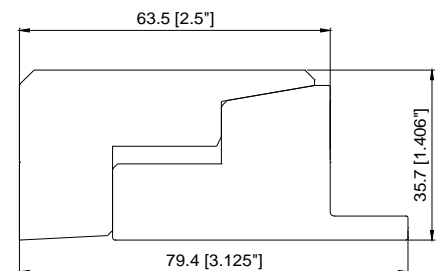
2" Deco Sill Plate



3" Ridge Deco Frame



Ridge Deco Sill Plate



2.5" Mission Deco Frame

There are 2 options for the Deco frame installation when Window Size is given (Take Camber Deco frame as an example)

1. Default: light block part install into the window opening;

The window size is the exact size of the window opening;

The MFF size is the measurement of the entire shutter, including the frames;

The MFF size = Window Size + Face Width



2. Optional: light block part flush with window opening.

The window size is the exact size of the window opening;

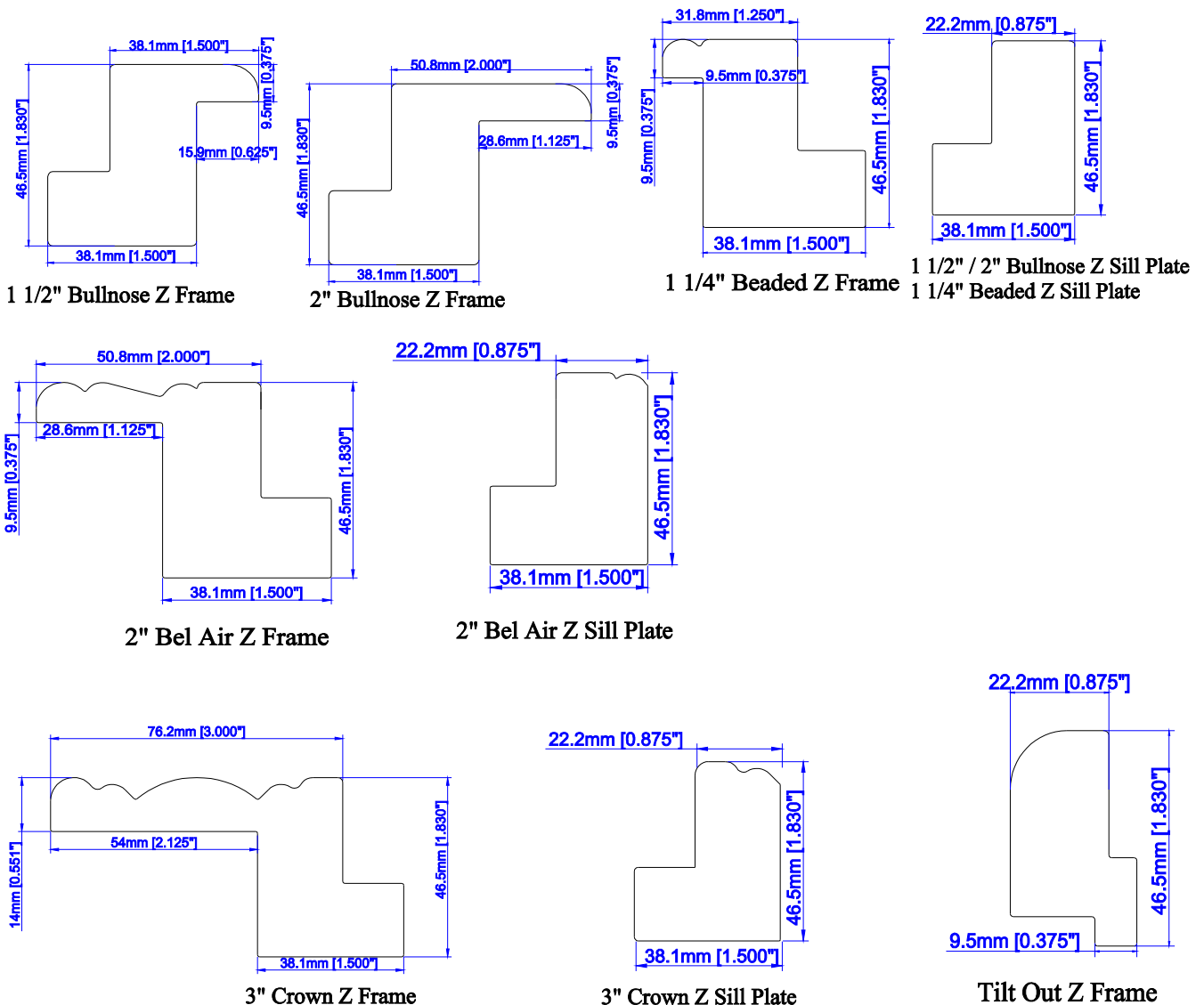
The MFF size is the measurement of the entire shutter, including the frames;

The MFF size = Window Size + Frame Back Width



## Frame Styles

### Z Frames:



### Standard Sill Plate:

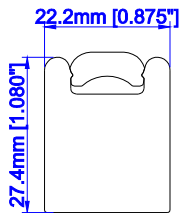
The "Standard Sill Plate" is a sill plate that is made from the same frame type that is being used to mount the shutter. Standard Sill Plate is only available for Deco frames (except 2 1/2" Mission Deco Frame) and Z frames (except Tilt Out Z frame). The Deco frame or Z frame is cut-down to convert it into a sill plate, and this enables the Standard Sill Plate to be mitered and connected to the side frames for a more seamless look.

The Standard Sill Plate can be used on any side of the shutter for a non-specialty shape: top, bottom, left or right.

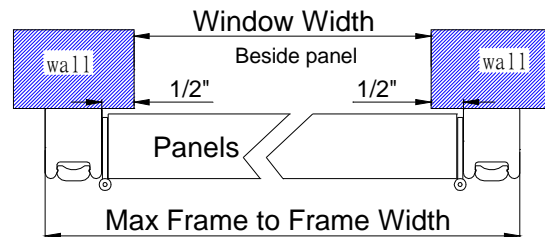
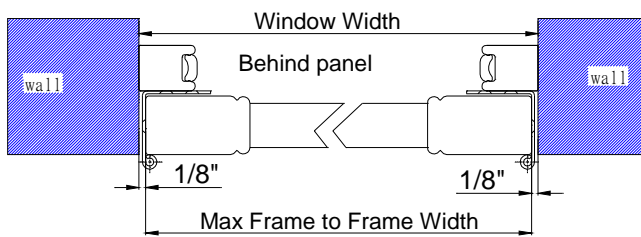
**Note:** The Standard Sill Plate is the only type of sill plate that can be used in combination with a bottom Sill Cap.

## Frame Styles

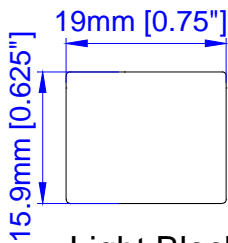
### Hang Strip:



7/8" Vintage Hang Strip

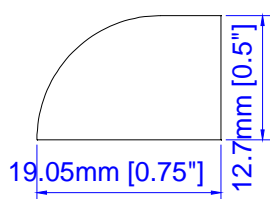


Note: Outside mounted hang strips, behind the panel, is not available for all 4 sides ("all around") or 3 sides inverted.



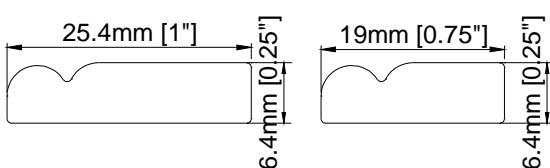
Light Block

Light blocks come with 2-sided or 3-sided frames, direct mount and hang strip IM.



Quarter Round

Note: Quarter Round will be made in Wood.



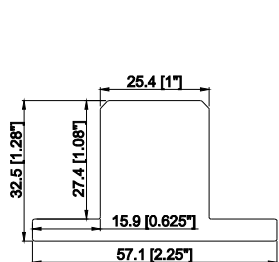
Scribe Trim 1

Scribe Trim 2

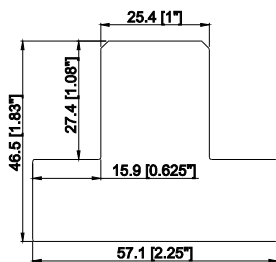
Note: Scribe Trim 1 and Scribe Trim 2 will be made in wood when ordered from North America.

## Frame Styles

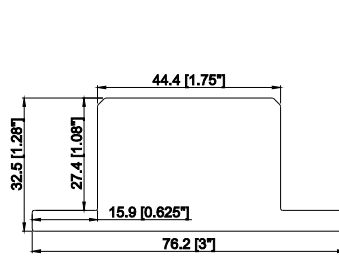
### T-posts:



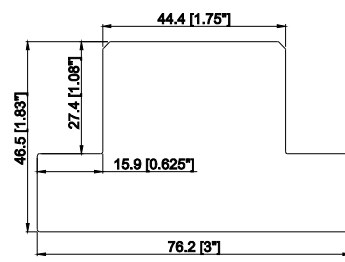
1" Chamfer T Post with 1/4" Light Block (Deco)



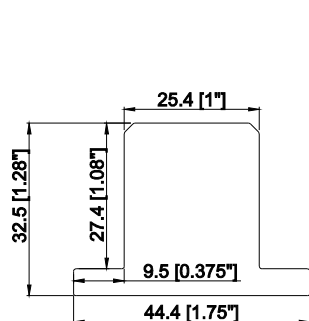
1" Chamfer T Post with 3/4" Light Block (L/Z/HS)



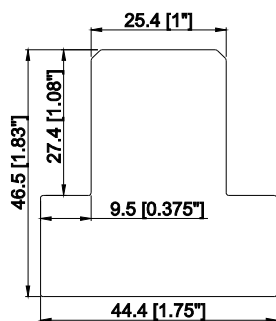
1.75" Chamfer T Post with 1/4" Light Block (Deco)



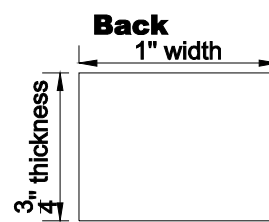
1.75" Chamfer T Post with 3/4" Light Block (L/Z/HS)



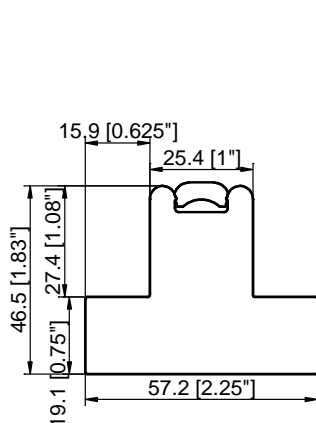
1" Chamfer T Post with 1/4" Thick x 3/8" Wide Light Block (Deco)



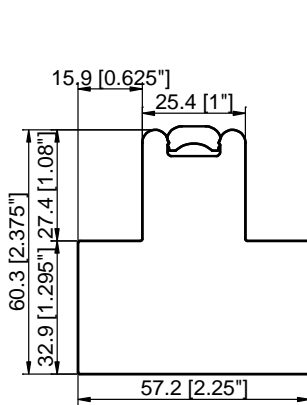
1" Chamfer T Post with 3/4" Thick x 3/8" Wide Light Block (L/Z/HS)



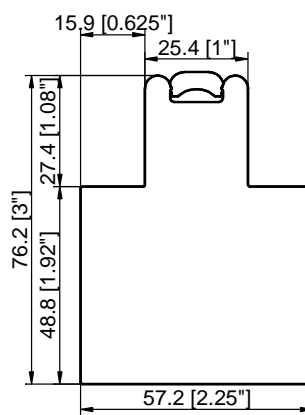
1" \* 3/4" Post (No light block)



1" T Post with Insert with 3/4" Light Block



1" T Post with Insert with 1 5/16" Light Block



1" T Post with Insert with 1 15/16" Light Block

### Notes:

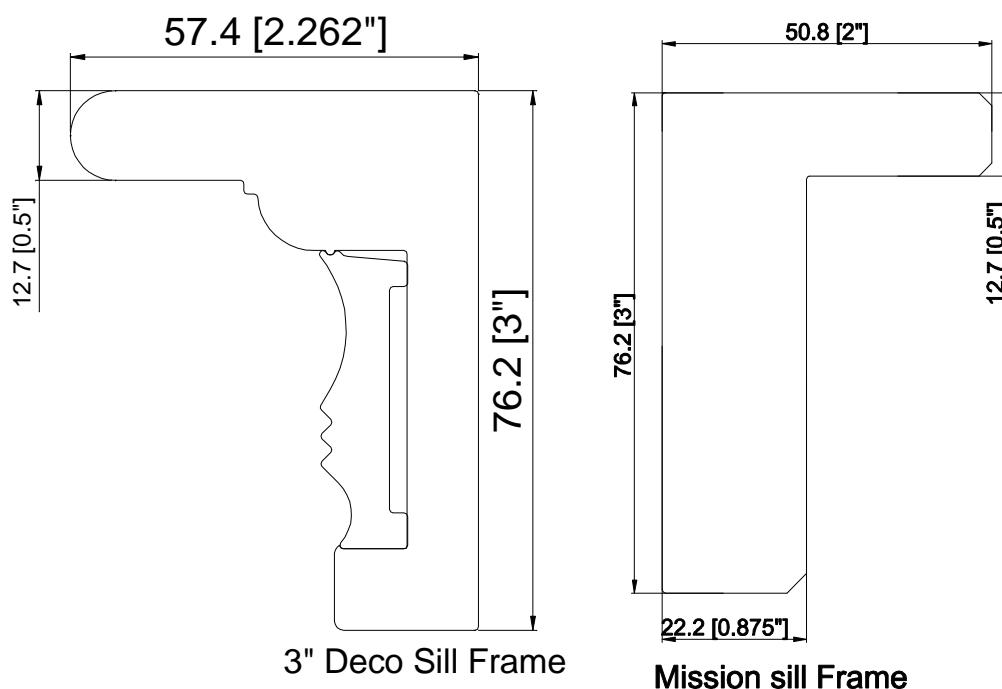
- 1" Chamfer T Post with 3/4" Light Block, 1 3/4" Chamfer T Post with 3/4" Light Block, 1" Chamfer T Post with 3/4" Thick x 3/8" Wide Light Block, 1" T Post with Insert with 3/4" Light Block, 1" T Post with Insert with 1 5/16" Light Block, 1" T Post with Insert with 1 15/16" Light Block and Custom Chamfer T Post with 3/4" Thick Light Block are not available for all Deco frames and L frames with 1/4" thickness Light Block.
- The 1"x3/4" Post (No Light Block) is only available for Direct Mount. And no hardware will be supplied to install it on the existing window opening.



## Frame Styles

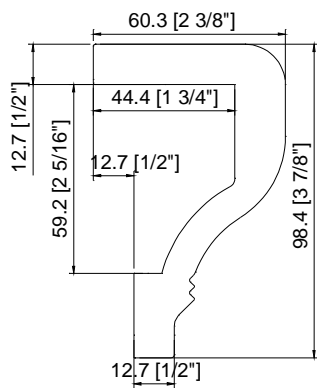
3.
  - 3-1. 1" T Post with Insert with 3/4" Light Block is applied to all standard L frames (L frames total height is 1.83"), Z frames, Hang Strip and Direct Mount.
  - 3-2. 1" T Post with Insert with 1 5/16" Light Block is applied to frames with 1 5/16" thickness light block (Beaded / Vintage / Colonial L frame with 1/2" Buildout).
  - 3-3. 1" T Post with Insert with 1 15/16" Light Block is applied to frames with 1 15/16" thickness light block (Beaded / Vintage L frame with 1" Buildout).
4. Also available
  - 4-1. Custom extensions up to 2" for T Posts.
  - 4-2. Custom-width T-posts are available in sizes ranging from 1" to 7 1/2". Please note that 1" and 1 3/4" are considered **standard T-posts**. To avoid the custom width surcharge, be sure to order these two sizes from the standard T-post section. Custom T-posts are available for composite shutters; however, they will be made of wood.
5. Default principles:
  - 5-1. Regarding shutter with horizontal T-post type issue:  
Horizontal T-Post type will always be the Chamfer T post unless otherwise specified.
  - 5-2. For Double Hung shutter with a horizontal T post, the face width of the horizontal T post defaults to 1 3/4".

Sill Frames- For use where there is no existing sill

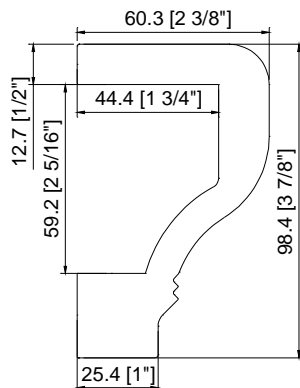


## Frame Styles

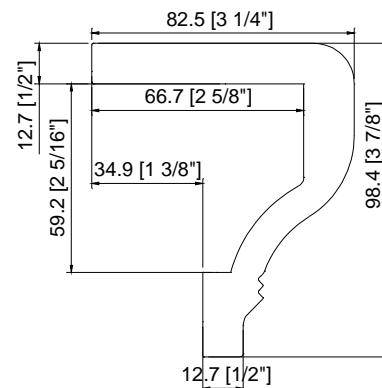
### Sill caps-Used to cover existing sills



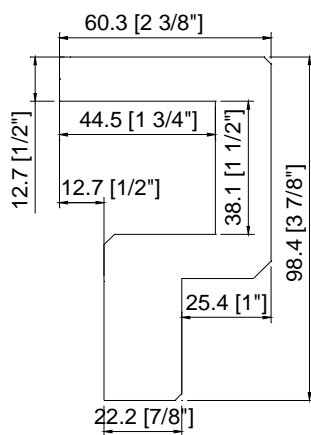
Designer Sill Cap (D/HS)



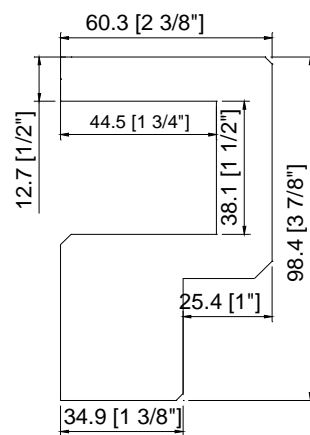
Designer Sill Cap (L)



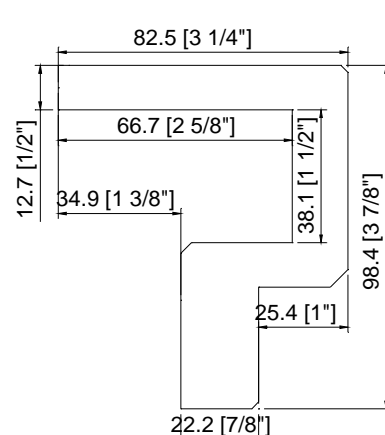
Designer Sill Cap (Z)



Mission Sill Cap (D/HS)

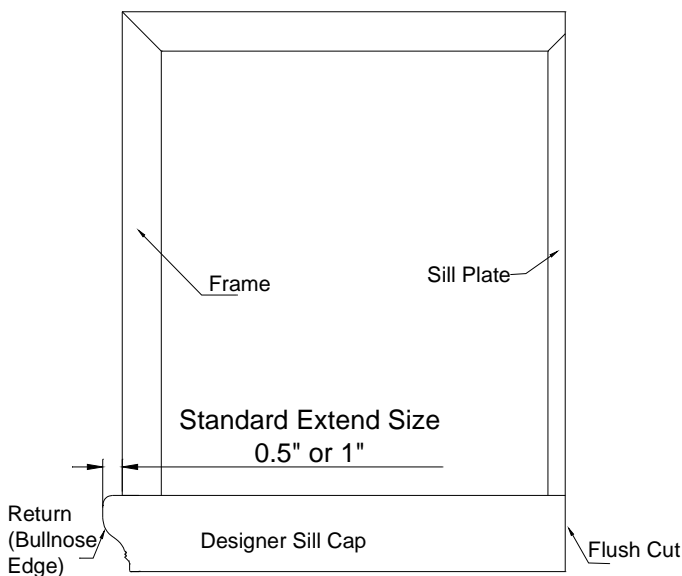


Mission Sill Cap (L)

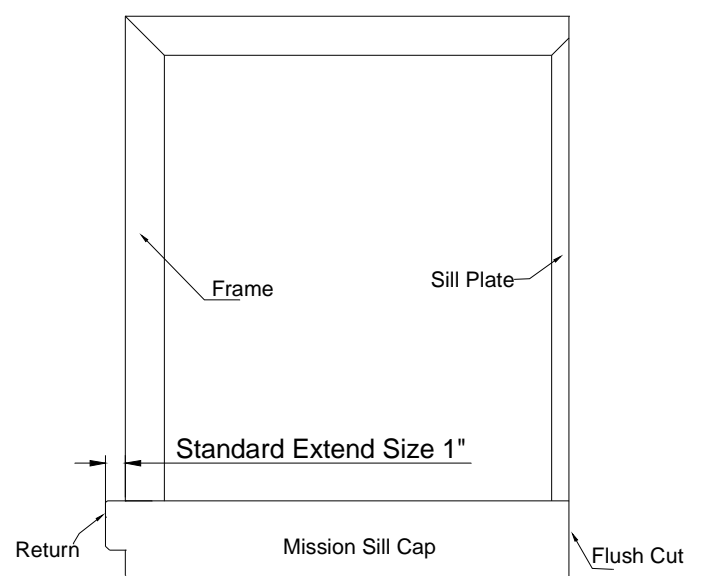


Mission Sill Cap (Z)

Note: For Mission Sill Cap, the extended size at each side needs to be 1" at least.



Please note that by **DEFAULT**: the Designer Sill Cap will be flush-cut and will not have a Return (bullnose edge) on the side(s) of the shutter that has a Sill Plate at the left and/or right side(s).

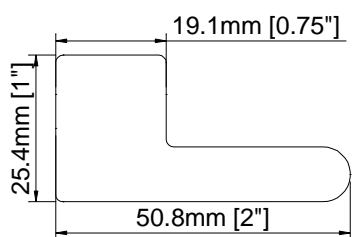


Please note that by **DEFAULT**: the Mission Sill Cap will be flush-cut and will not have a Return on the side(s) of the shutter that has a Sill Plate at the left and/or right side(s).

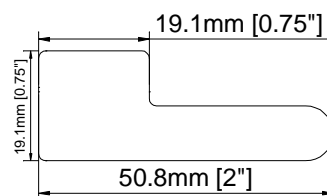
## Frame Styles

| Left side frame situation | Right side frame situation | judge extend size on each side for Designer Sill Cap & Mission Sill Cap | Notes   |
|---------------------------|----------------------------|---|---|
| Frame                     | Frame                      | Calculation= (Existing sill width + 0.625" x 2 - MFF width) / 2         | When the customer indicates the existing sill width for the Designer Sill Cap, and the custom extended sill width is less than the standard: ½" extend on each side (after calculation), then the standard ½" extend on each side will be used. |
| Frame                     | Sill Plate                 | Calculation= Existing sill width + 0.625" - MFF width                   |   |
| Sill Plate                | Frame                      | Calculation= Existing sill width + 0.625" - MFF width                   | When the customer indicates the existing sill width for the Mission Sill Cap, and the custom extended sill width is less than the standard: 1" extend on each side (after calculation), then the standard 1" extend on each side will be used.  |
| Sill Plate                | Sill Plate                 | Close the <u>Existing Sill Width</u> field                              | Designer Sill Cap & Mission Sill Cap will be flush cut on both ends   |

### Sill Plates- Used with existing sills



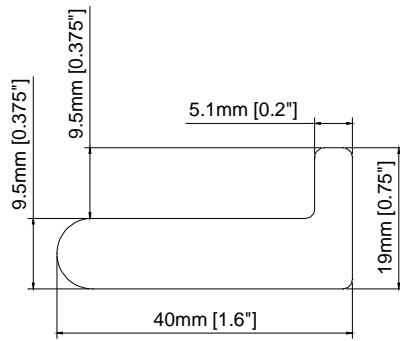
2" Sill Plate with 5/8" Light Block (L/Z)



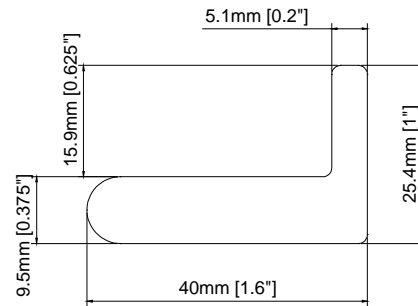
2" Sill Plate with 3/8" Light Block (L/Z)

(Excluding the L frames with 1/4" thickness Light Block)

## Frame Styles



1.6" Sill Plate with 3/8" Light Block



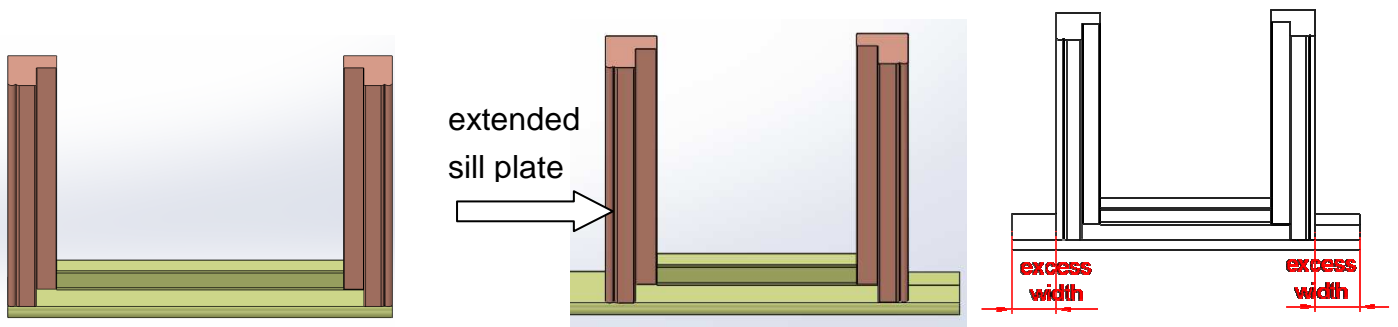
1.6" Sill Plate with 5/8" Light Block

(All Deco & L frames with 1/4" thickness light block)

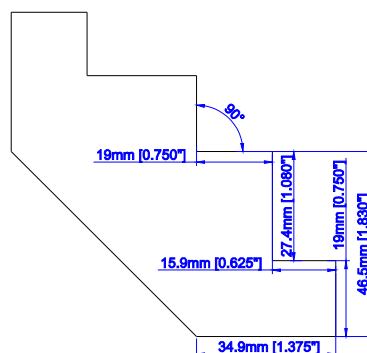
For 1.6" / 2" sill plate with 5/8" (or 3/8") light block:

- Regular shutters: Available for top sill and bottom sill on 2-sided and bottom sill on 3-sided;
- 3 sides Inverted frame: these sill options can be used at the top only.
- Café shutters: Available for bottom sill;

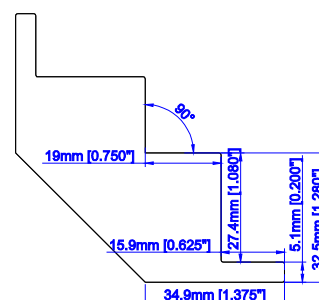
For 1.6" / 2" sill plate with 5/8" (or 3/8") light block, when an extended sill plate is requested, the excess width will be divided evenly on both sides, take the following drawing as an example for reference:



## Standard Corner & Bay Posts



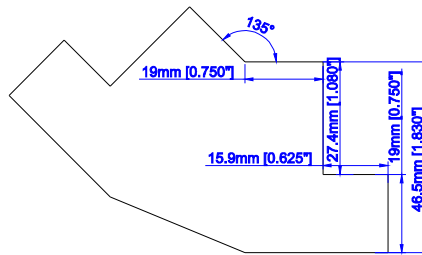
Corner Post with 3/4"  
Light Block (L/Z/HS)



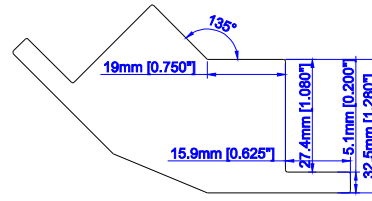
Corner Post with 1/4"  
Light Block (Deco)

Notch out corner post required if ordering Z Frame with solid drywall corner.

## Frame Styles



Bay Post with 3/4"  
Light Block (L/Z/HS)



Bay Post with 1/4"  
Light Block (Deco)

Also available

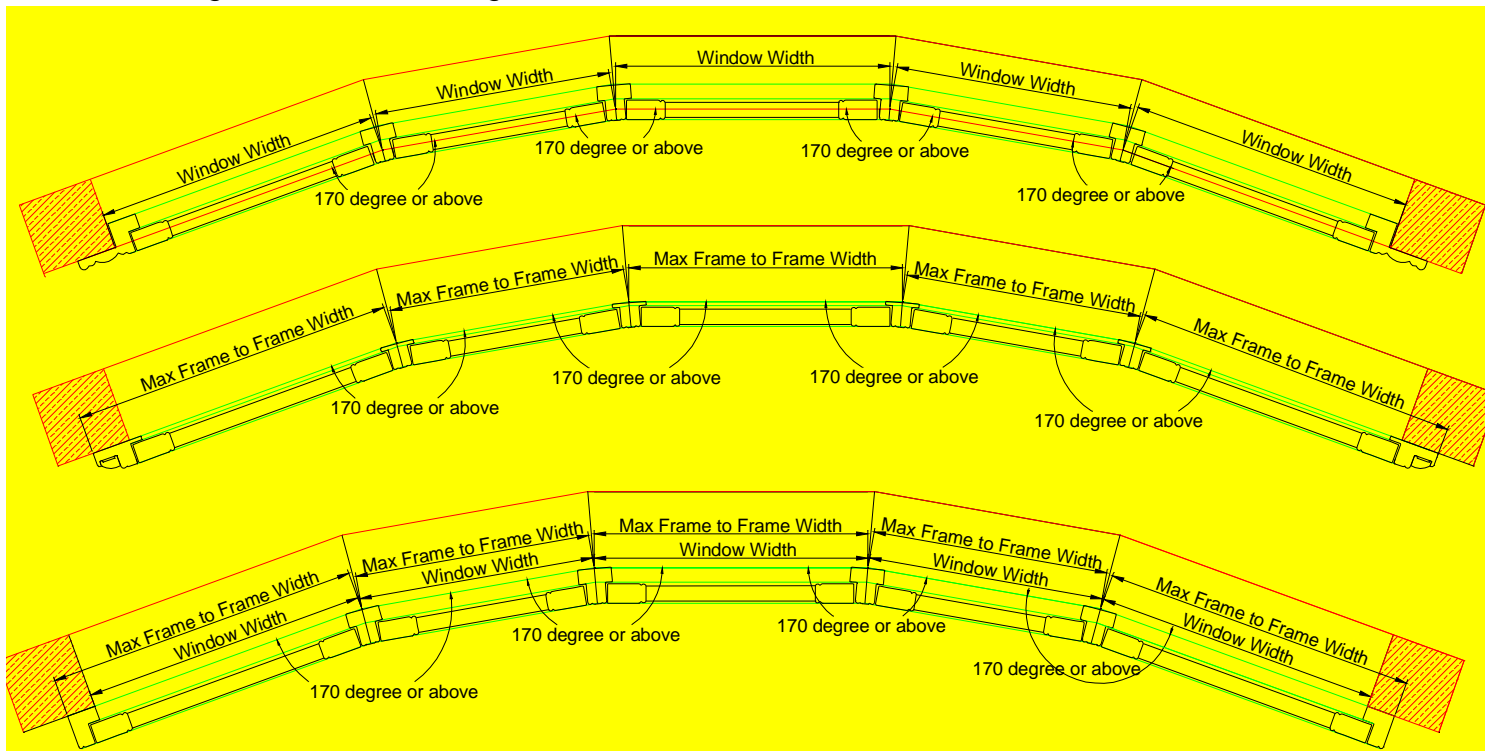
Custom angle bay posts

For Standard bay posts,  $90^\circ < \text{Custom angle bay posts} < 180^\circ$ .

The Bay Window and Corner Window are available for shutter types in Regular shutter (including Double hung shutter) and Café shutter.

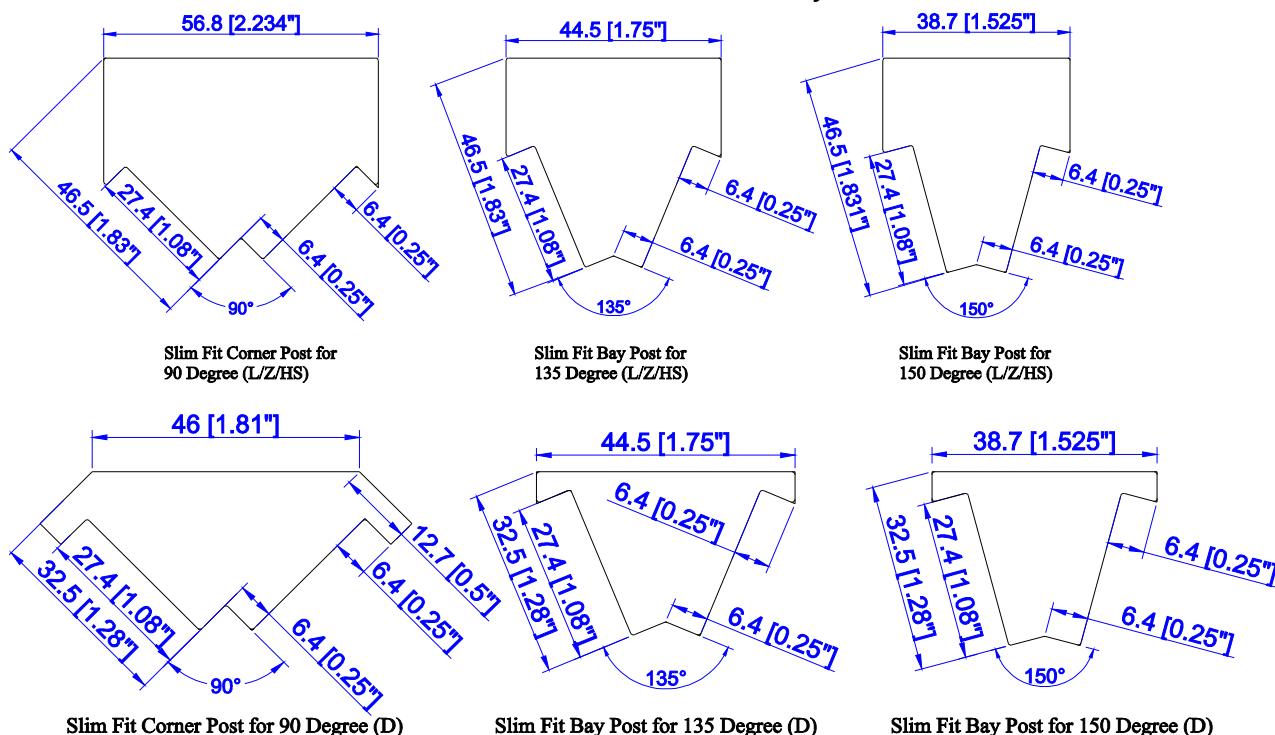
For bay window at 170 degree or above,

- 1" T Post with 3/8" light block will be used as Bay post;
- For Hang Strip (Behind Panel), bay post will be used.
- Bay post will be used when the degrees of all bay posts in a Bay Window Shutter with both  $< 170$  degree and  $\geq 170$  degree at the same time.



## Frame Styles

### Slim Fit Corner & Bay Posts



Note: Due to size and weight limitations, Slim Fit Posts may only be hinged on one side and with a single panel (no bi-folded panels). Please consider this when determining panel configuration.

- Slim Fit Posts are available in 90, 135 and 150 Degrees only.
- All Bay posts, Corner posts and Slim Fit Posts are made of Wood.

### In order to better match corner windows / bay windows:

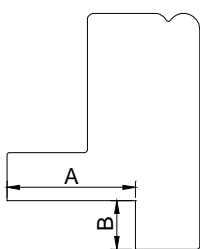
- **For non sample orders, please note that corner windows must have the same:**
  - Corner Post Type (Standard or Slim Fit)
  - Color
  - Hinge Options (Hinge Color, Hinge Size)
  - Louver (Louver Size, Adjustable Louver, Fixed Louver Options)
  - Frame Type
  - Mount Type
  - Frame Extension
  - Top Sill Options
  - Bottom Sill Options
  - T-Post Options (T-post Extension, T-post Light Block)
  - Measurement Type (Window Size or Max Frame to Frame)
  - Height
  - Stile Type and Stile Profile
  - Tilt Type
  - Divider Rail Options (Divider Rail Location, Allow Deviations or Exact Location)
  - Double-Hung Options (Double hung Location, Horizontal T-post)

## Frame Styles

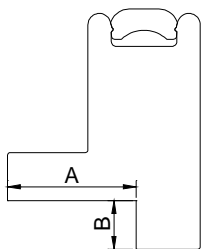
- Split Tilt Options (Split Tilt Location, Allow Deviations or Exact Location)
- PerfectTilt Options (PerfectTilt G4: Yes or No)

● **For non sample orders, please note that bay windows must have the same:**

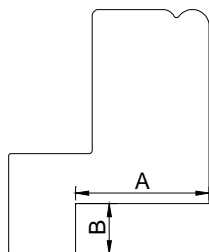
- Bay Post Type (Standard or Slim Fit)
- Color
- Hinge Options (Hinge Color, Hinge Size)
- Louver (Louver Size, Adjustable Louver, Fixed Louver Options)
- Frame Type
- Mount Type
- Frame Extension
- Top Sill Options
- Bottom Sill Options
- T-Post Options (T-post Extension, T-post Light Block)
- Measurement Type (Window Size or Max Frame to Frame)
- Height
- Stile Type and Stile Profile
- Tilt Type
- Divider Rail Options (Divider Rail Location, Allow Deviations or Exact Location)
- Double-Hung Options (Double hung Location, Horizontal T-post)
- Split Tilt Options (Split Tilt Location, Allow Deviations or Exact Location)
- PerfectTilt Options (PerfectTilt G4: Yes or No)



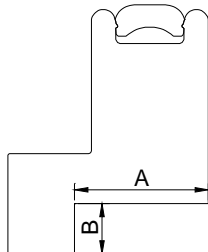
Notch Out  
Beaded L Frame (A)



Notch Out  
Vintage L Frame (A)



Notch Out  
Beaded L Frame (B)



Notch Out  
Vintage L Frame (B)

Limitation for the Notch Out Size:

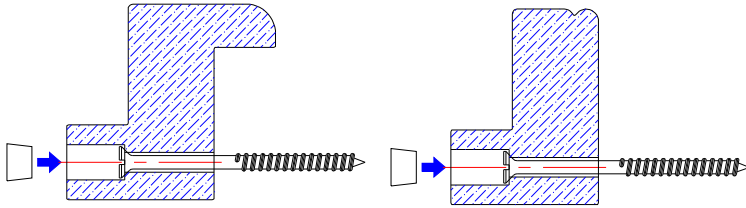
A ≤ 1"; B ≤ 1/2" for Beaded/Vintage L frame;  
A ≤ 1"; B ≤ 1" for Beaded/Vintage L frame with 1/2" Buildout;  
A ≤ 1"; B ≤ 1 5/8" for Beaded/Vintage L frame with 1" Buildout;

Note: Notch Out L frames cannot be ordered with sill options, including 2" Sill Plate, Sill Frames, or Sill Caps (due to installation issues that would result).

**Note: Notch Out L frame is not available for L frames with 1/4" thickness light block and all Colonial L Frames.**

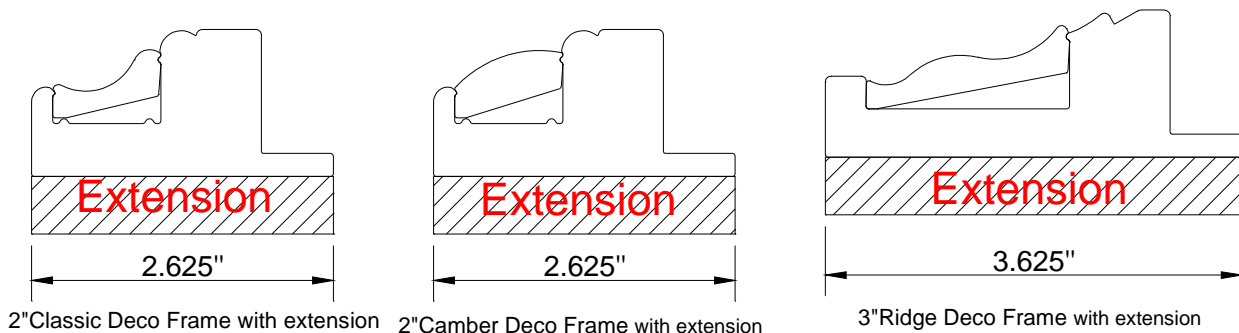
## Frame Styles

**Optional:** Pre-drill Z frames or L Frames (Inside Mount Only, excluding the L frames with 1/4" thickness Light Block):



Please note that the prefilled hole and the plug will not be a 100% complete fit, but that would not affect the performance of the screw. Shutters can't be remade solely because of this issue.

Extension for Deco Frame (Default to have full extension):

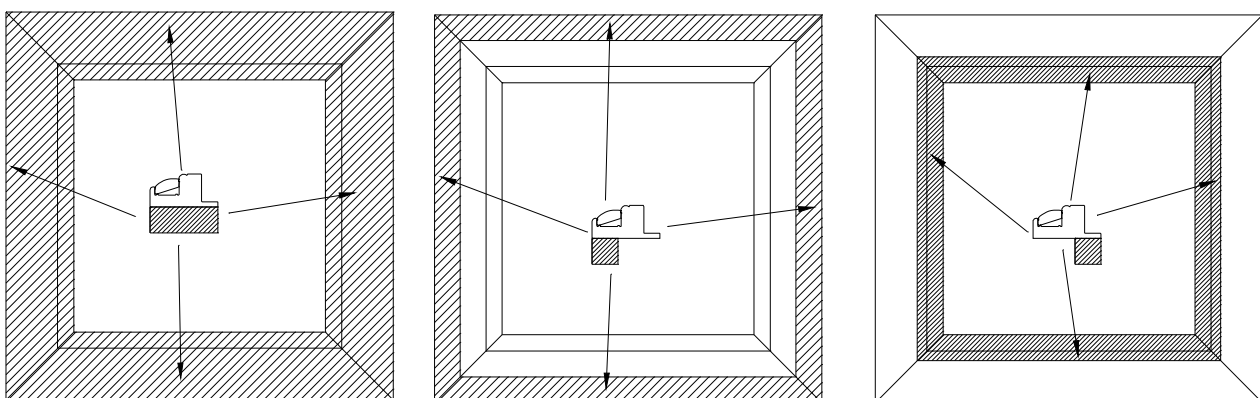


Note: Custom extensions are available for Deco Frames, L frames & Hang strips (OM, beside the panel) & T posts, when the extension thickness is more than 2", the extension will not be attached to the frames and/or T posts.

Custom extensions are available for the lips of all Z frames except Tilt out Z frames, when the extension thickness is more than 1", the extension will not be attached to the Z frames.

The extension can be on all sides of the frame, or individual sides can be selected if the extension is not needed on all sides.

See the following drawings below as examples:



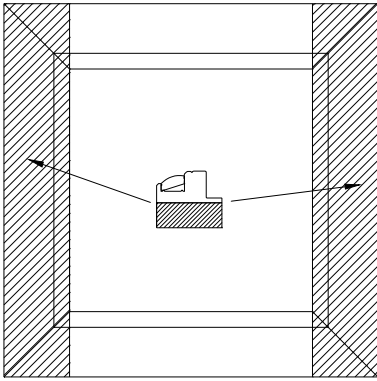
4 sides frames with xxx" full extension

4 sides frames with xxx"wide extension, flush with outside edge of frame

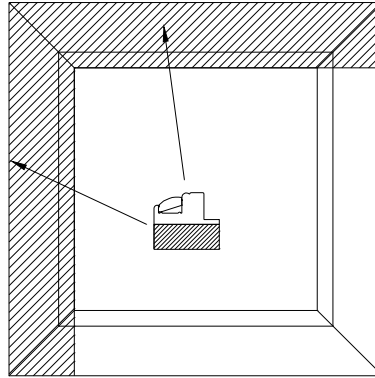
4 sides frames with xxx"wide extension, flush with inside edge of frame



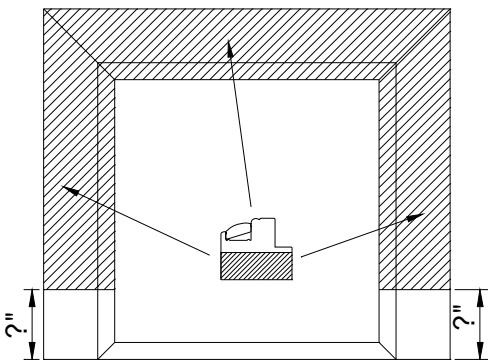
## Frame Styles



Left and right frames with xxx" full extension



Left and top frames with xxx" full extension



xxx" full extension of left and right frames  
start from 2", no extension on bottom frame

### Notes:

- Add extension side (e.g. left, right, top, bottom) to distinguish.
- Add frame location (e.g. left, right, top, bottom) to instead of No. of sides to distinguish.
- Apply to regular shutters and café shutters.
- Apply to all frame types except Hang Strip (behind panel) and Tilt Out Z frame.
- For non-full extension size, please state that the extension is flushed with outside / inside edge of frame.
- When there are tiles or obstacles that prevent all sides of frame to add extension, please state that where to start adding the extension.

### ● Standard Filler Strips (width x depth):

|              |                |                  |
|--------------|----------------|------------------|
| 1" x 3/4"    | 1" x 2 15/16"  | 3/4" x 1 1/2"    |
| 1" x 1 3/16" |                | 1" x 1 1/2"      |
| 1" x 1 9/16" | 3/16" x 1 1/2" | 1 3/16" x 1 1/2" |
| 1" x 2"      | 3/8" x 1 1/2"  | 1 3/8" x 1 1/2"  |
| 1" x 2 3/8"  | 9/16" x 1 1/2" | 1 9/16" x 1 1/2" |

### Note:

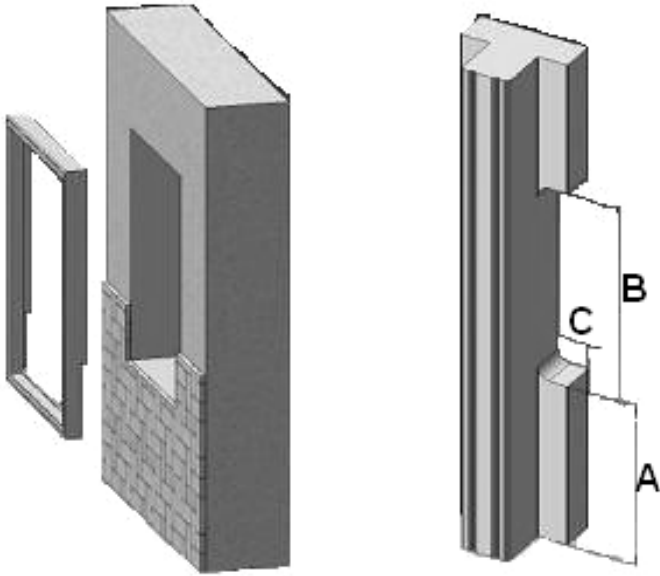
1. The width or depth of Custom filler strip / Standard filler strip can't be less than 1/8".
2. The width or depth of Custom filler strip / Standard filler strip can't be greater than 7 7/8".
3. The width and depth of Custom filler strip / Standard filler strip can't be greater than 3 15/16" at the same time.

## Frame Styles

Notch out:

- L Frame
- T Post

Specify dimensions in special instruction box.



## General Product Specifications

| <u>Description</u>                | <u>Minimum</u> | <u>Maximum</u>   | <u>Notes</u>  |
|-----------------------------------|----------------|--|---|
| Single Panel Width (Regular)      | 6"             | 24" for 1 7/8" louver,<br>30" for 2 1/2" louver,<br>36" for 3", 3 1/2", 4 1/2" louver;   | <p>1. Widths up to 36" (with 3", 3 1/2", 4 1/2" louver) will default to 1 panel.</p> <p>2. Panels &gt;30"~36" (3", 3 1/2", 4 1/2" louver) will have a larger top and bottom rail size than panels that are less than 30" wide.</p> <p>3. Please note the following limitations for widths over 30" with 3", 3 1/2" &amp; 4 1/2" louvers:<br/> a. Double Hung shutters must have a horizontal T post;<br/> b. Shutters must be installed in windows with bottom support. Doors without a bottom support or windows with a non-standard gap at the bottom are not available.<br/> c. The stile must be 2" or 2.25".</p> |
| Single Panel Width (Bifold)       | 6"             | 24"  |   |
| Single Panel Width (Bifold Track) | 6"             | 24"  |   |
| Single Panel Height               | 10"            | 120"   |   |
| Shutter Width (Without T Post)    | N/A            | 4x single panel width (bifold) + frame   |   |
| Shutter Width (With T Post)       | N/A            | <p>Unlimited<br/> <b>(For orders shipped by sea freight, frames longer than 142 7/8" will be spliced.</b><br/> <b>For orders shipped by air freight, frames longer than 120" will be spliced.)</b></p> |   |
| Shutter Height                    | N/A            | 120" + frame   |   |

Divider rail is required for panel heights over 74".

Standard divider rail size is 3".

Please note the standard top/bottom rail size should be within 2.75"~6.5". For regular shutters, the step for the rail size is 1/8".

Shutters to be installed where there is no bottom supports are not available.

Shutters without bottom supports may sag and deform, including:

1. Shutters with a bottom gap over 0.1";
2. Shutters with no frame or existing bottom sill to support the panel (or shutter has bottom frame/existing sill, but the panel is frequently left in the open position).

#### Side by Side / Match Line Number:

When **Side by Side** is selected, it is solely to match top or bottom rails and the number of hinges will also be matched when the panel heights are within +/- 2".

#### Match with Previous WO#:

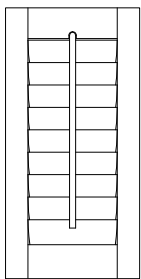
Match with Previous WO# matches the color if available. (Note: Matching rail sizes and louver counts are subject to product specification limitations. **The color of Woodlore material cannot match that of non-Woodlore material.**)

- **For Pure White color,** color can only be matched for up to 1 year from original order date
- **For non-Pure White color,** color can only be matched for up to 5 months from original order date.

Tilt Rods

Center Tilt Rod

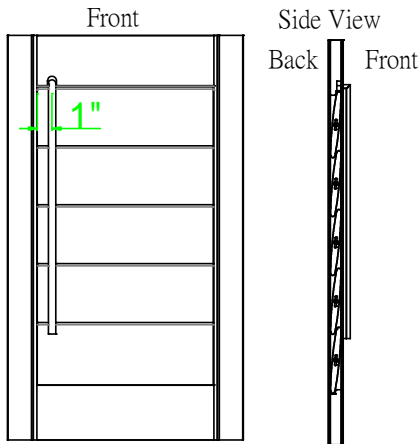
**Default Location:** In the middle of the panel on front side (default).



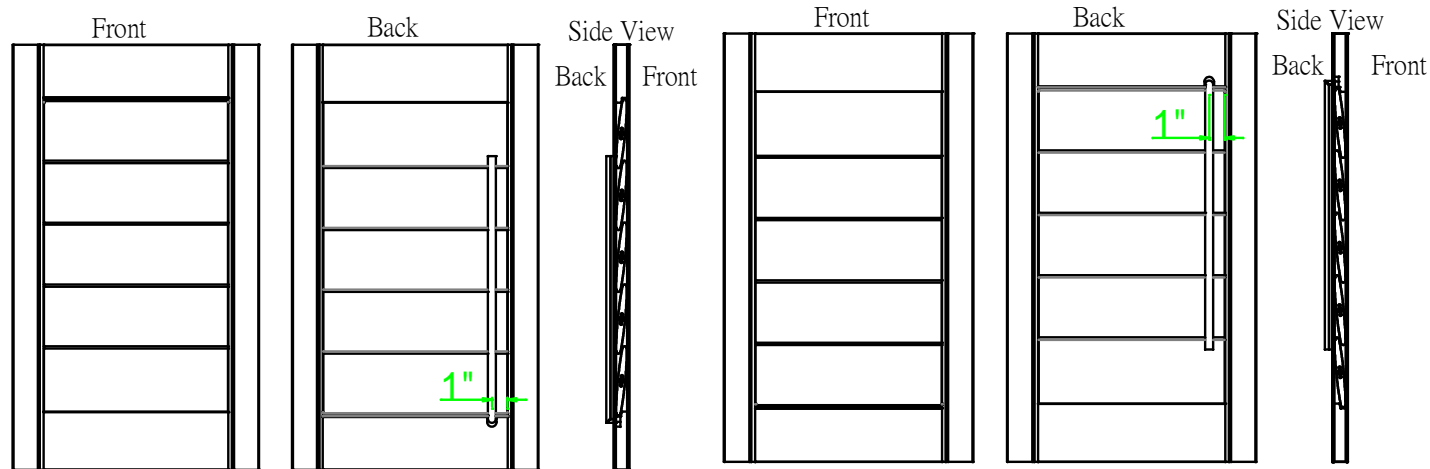
Offset Tilt Rod

**Default Location:** On the front side of the panel and at 1” from the louver ends on the hinged side.

**Optional location:** On the back side of the panel, 1” from the end of the louvers on the hinged side.



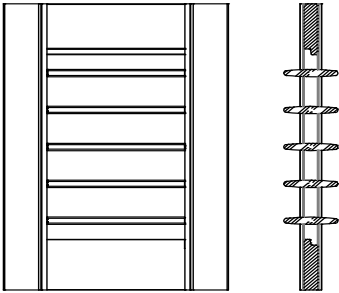
Offset tilt rod on the front side of panel,  
the louvers dress up from front view



Offset tilt rod on the back side of panel,  
the louvers dress up from front view

Offset tilt rod on the back side of panel,  
the louvers dress down from front view

## InvisibleTilt®



Louver tilting system embedded within panel stile. It is not available for  $1\frac{7}{8}$ " louver. The tilting system is split when the number of louvers exceeds the limits as listed below:

| Louver Size | Maximum Possible Louvers | Approximate Panel Height Range |
|-------------|--------------------------|--------------------------------|
| 2½"         | 24                       | 54 ¾" – 61"                    |
| 3"          | 19                       | 54 ¼" – 60 ½"                  |
| 3½"         | 16                       | 54 ¾" – 61"                    |
| 4½"         | 12                       | 54 ¾" – 61"                    |

For even numbers of louvers, the number of louvers operated by the top and the bottom tilting system will be the same;

For odd numbers of louvers, the number of louvers operated by the bottom tilting system will be one more than the number of louvers operated by the top tilting system;

To ensure split tilt is included, always specify on the order.

## Split Tilt

When selected, the louvers are split equally by default unless a custom location is requested.

When split equally is selected, for odd numbers of louvers, the number of louvers operated by the bottom tilting system will be one more than the number of louvers operated by the top tilting system.

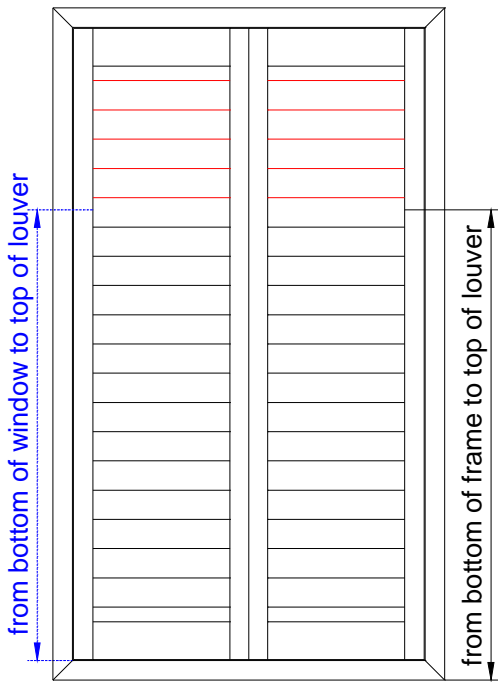
When the customer selects a custom location, the measurement will be as follows (please note that the louvers are in the closed position when measured):

Window size:

- Measure from the bottom of the window to the top of the louver

Max frame-to-frame:

- Measure from the bottom of the frame (or panel if there is no bottom frame, sill or sill cap) to the top of the louver.



#### Split tilt allowable deviations

| Louver Size | Allowable $\pm$ Deviation |
|-------------|---------------------------|
| 1 7/8"      | 3/4"                      |
| 2 1/2"      | 1"                        |
| 3"          | 1 1/4"                    |
| 3 1/2"      | 1 1/2"                    |
| 4 1/2"      | 2"                        |

#### Split Location:

— Per the customer's specification. However, the location of the top louver of the bottom split section may be adjusted to achieve more balanced top and bottom rails when **allow deviations** is selected during order entry. If necessary the location will be moved up from the desired height to ensure any obstruction is covered. The amount of the deviation from the desired height will depend on the size of the louver selected.

If the exact location of the split is critical, customer may select **exact location** in the order entry system when placing the order. This may result in significantly different top and bottom rails. When exact location is selected, a popup will reveal the resulting top and bottom rails measurements from which the customer may either:

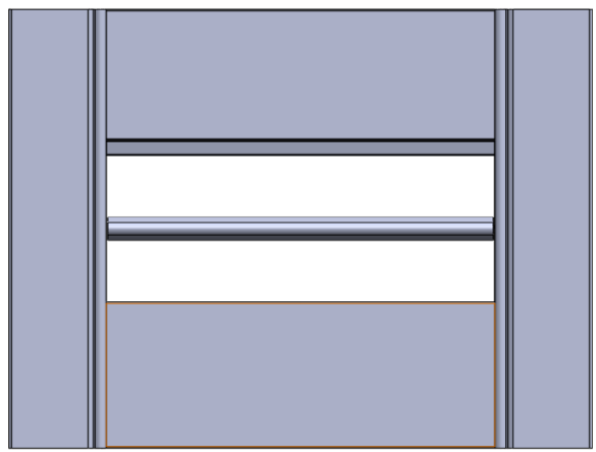
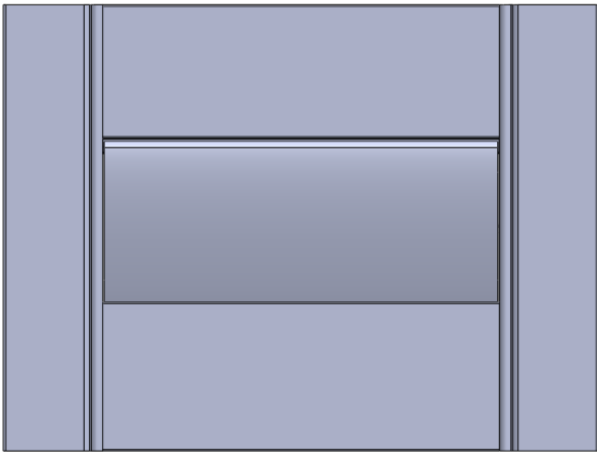
1. Accept the listed top and bottom rail sizes
2. Modify the split location (sometimes a slight adjustment in the exact split location may achieve desired top and bottom rail sizes)
3. Change to **allow deviations** so the system will calculate the split location

**Note:** Top and bottom rail sizes may change if the current line item is being matched with another line item. Carefully review all top and bottom rail sizes and split locations to ensure a desirable look is achieved

- Please note that Tilt options (including tilt rod), Split Tilt, Divider Rail, Double Hung, and PerfectTilt™ motorization are not available for panels with one louver. In addition, there will be no mouse hole on a panel or louver section that has only one louver.

Panels with one louver may be any of the following:

- a. only one louver on the panel;
- b. only one louver above or below a divider rail;
- c. only one louver above or below a split tilt location;
- d. only one louver on Double Hung top panel or Double Hung bottom panel.





## Divider Rails

A divider rail is an extra rail in the middle of the panel.

Creates two sections in the panel so louvers can be operated independently.

Strengthens the panel and enhances structural integrity.

Divider rail is required for panel heights over 74".

For tall panels, the divider rail location should be placed within the panel height maximum, so that the remaining panel space above or below the divider rail is not taller than the panel height maximum. If the divider rail is placed too high or too low on the panel, then a 2nd divider rail may be required.

### Specifications

Standard size: 3"

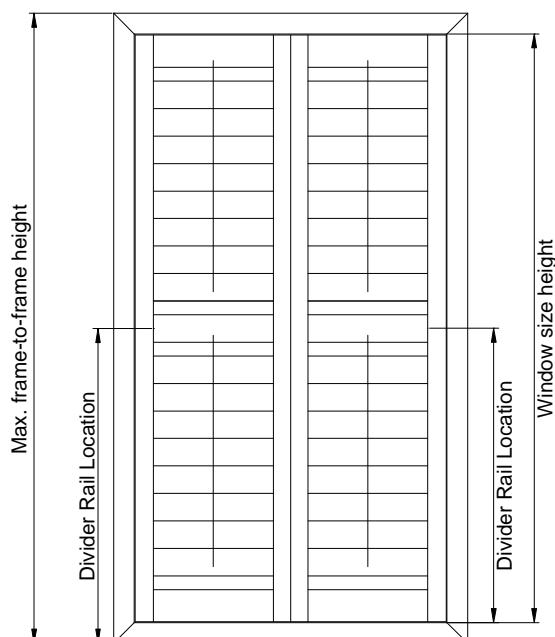
Default location: center of the panel unless specified otherwise

If the Divider Rail Location must be accurate, "Exact Location" must be selected or specified when placing an order.

### Measurements:

- Window size:
  - Measure from the bottom of the window to the center of the divider rail.
- Max frame-to-frame:
  - Measure from the bottom of the frame to the center of the divider rail.
- Position:
  - Per customer's specification. However, the divider rail may be adjusted to a lower or higher position, within our allowable deviation, to ensure reinforcement and aesthetics of the shutter.

When placing the order, please clearly specify if the divider rail position needs to line up with that of other shutter divider rails in the same room. Please also refer to the table below for the allowable deviation details.
- Between 2 divider rails / 2 split tilt rod locations / 1 divider rail location and 1 split tilt location, there needs to have at least two or more louvers for non-motorization shutters.



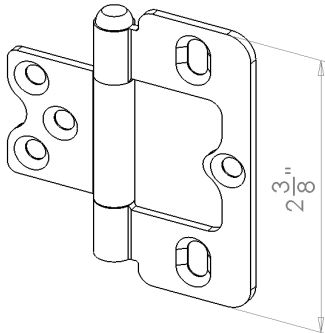
**Divider rail allowable deviations**

| Louver Size       | Allowable $\pm$ Deviation |
|-------------------|---------------------------|
| 1 $\frac{7}{8}$ " | $\frac{3}{4}$ "           |
| 2 $\frac{1}{2}$ " | 1"                        |
| 3"                | 1 $\frac{1}{4}$ "         |
| 3 $\frac{1}{2}$ " | 1 $\frac{1}{2}$ "         |
| 4 $\frac{1}{2}$ " | 2"                        |

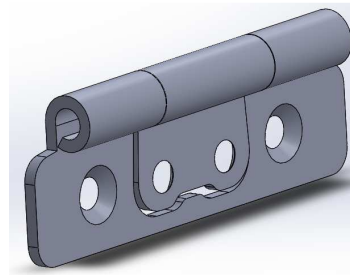
## Hardware

### Hinges

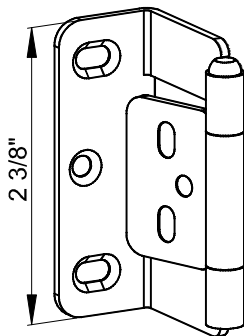
**2.375" Self-Mortise Hinge**



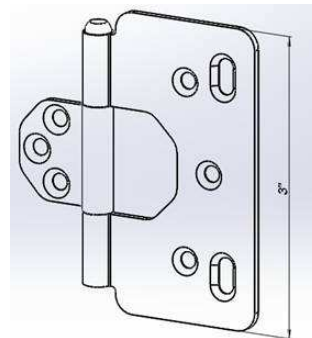
**2.375" Bi-fold Hinge**



**2.375" L Hinge**



**Direct Mount 3" Hinge**



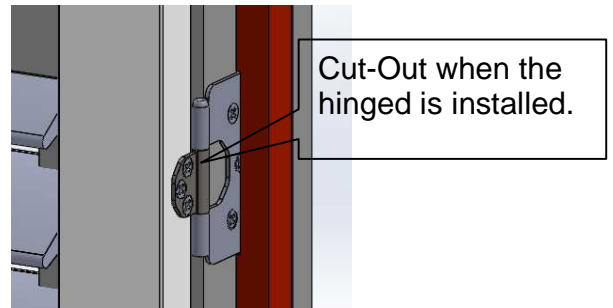
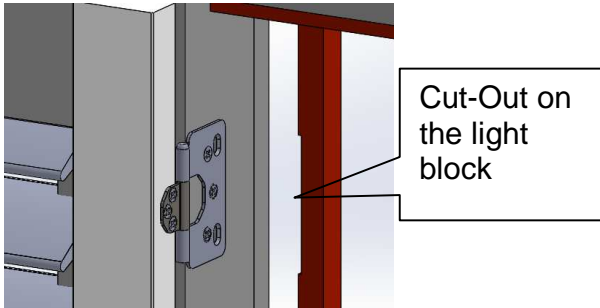
Hinges are available in:

Pure White, Silk White, Bisque, Pearl, Bright Brass, Antique Brass, Black, Nickel plated, Brushed Nickel, Stainless Steel, Crisp Linen, String, Sea Mist, Stone Gray, Brown Gray, Taupe Gray. While hinge colors of Crisp Linen, String, Sea Mist, Stone Gray, Brown Gray, Taupe Gray are not available for Direct mount 3" Hinges.

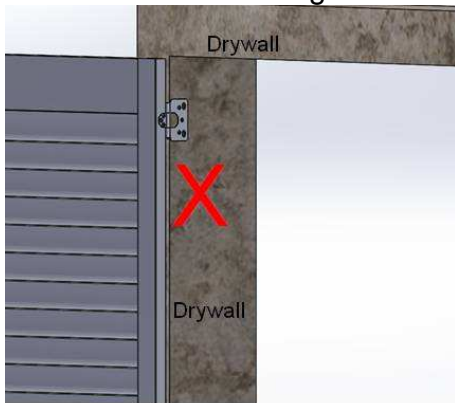
False hinges are not available.

➤ Direct Mount 3" Hinge:

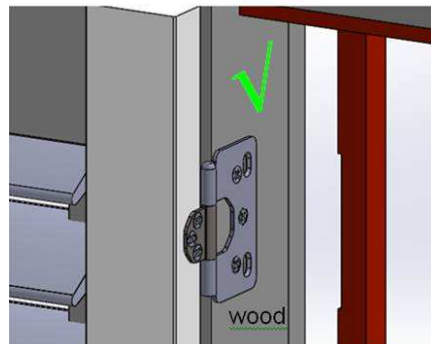
1. The hinge position of the direct mount 3" hinge will be different from that of the 2.375" ones.  
For shutters used both the 2.375" and the direct mount 3" hinge, the hinge position of the 2.375" ones will match that of the direct mount 3" hinge;
2. The hinge is only to be installed between the panel and the existing window. For other situation, 2.375" hinges will be used;
3. To avoid confliction, there will be cut-out for the light block of the hinged side. Please refer to the drawing below.



4. Direct Mount 3" Hinge is not suitable for drywall installations.



Direct Mount 3" hinge is not suitable for drywall installations.  
It's not recommended.

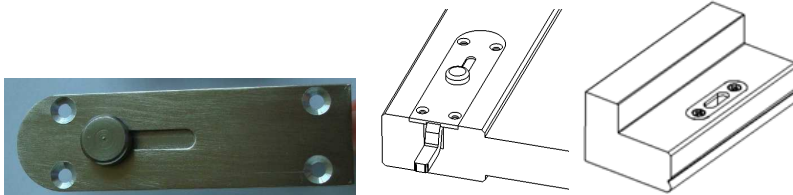


It's acceptable.

**Panel Lock: (not available for 1.625" Stile)**

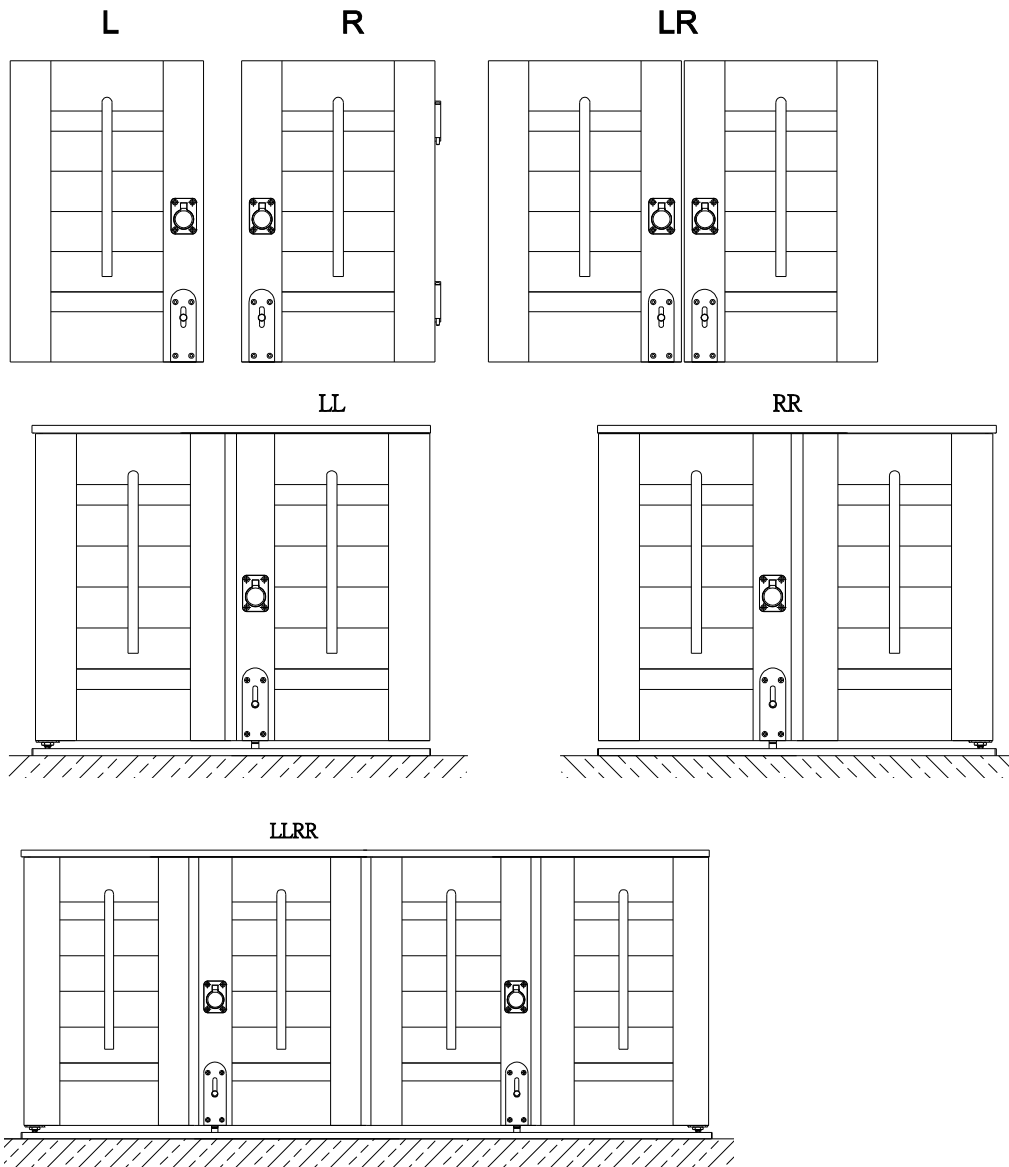
Available Material: All

Color: Brush Nickel Plated, Pure White, Pearl, Black.

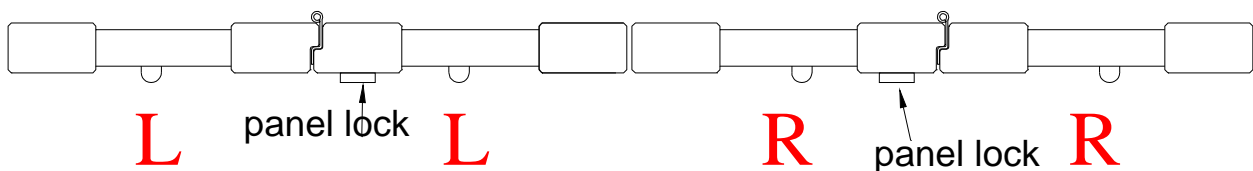


**Position:**

- Only available on Bottom for Track Shutters with Bottom Track (Floating panels option).
- For Regular, available on Top/Bottom/both Top and Bottom.
- Café shutters can only have a panel lock at the bottom.
- The panel lock is not available for the Hang Strip behind the panel.

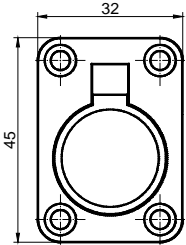


The Panel Lock location for both track system shutters and regular shutters would be the same. The general principle is that the Panel Lock position will avoid the stile which will install the spring-loaded guide at bottom (same stile as the Wheel carrier).



Ring pull: for easy opening and closing. (Not available for 1.625" Stile)

Available in all shutter programs.

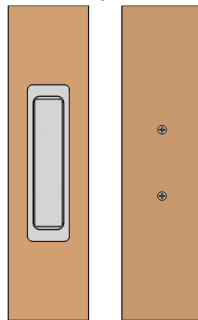


Handles (Not available for 1.625" Stile):

Available in all shutter programs.

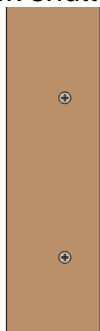
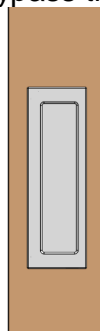
Handle color options: White, Pearl, Black, Brushed Nickel.

Curved Hidden Handle & Rectangle Hidden Handle (for non Bypass track shutter)



Front of stile    Back of stile

Recessed Handle (for Bypass track shutter)



Front of stile    Back of stile

### Ring pull & Curved Hidden Handle & Rectangle Hidden Handle location principle for Floating Panels:

1. When floating panel config is in pairs, it will be split into halves, the left will be for LL and the right will be for RR. So the ring pull / Curved Hidden Handle / Rectangle Hidden Handle location for FF/FF, FF/FF/FF/FF will be same as that of panel config as LL/RR, LL/LL/RR/RR.
2. When floating panel config is FF, the ring pull / Curved Hidden Handle / Rectangle Hidden Handle

location will be same as that of panel config LL.

- When floating panel config is singular, it will be split into 3 sections, the left and mid sections are for LL and the right section is for RR. So the ring pull / Curved Hidden Handle / Rectangle Hidden Handle location for FF/FF/FF, FF/FF/FF/FF/FF will be same as that of LL/LL/RR, LL/LL/LL/RR/RR.

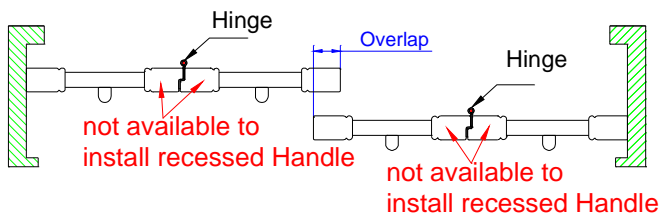
### Recessed Handle location principle for Bypass track shutters:

Recessed Handle is not available for hinge connected stiles.

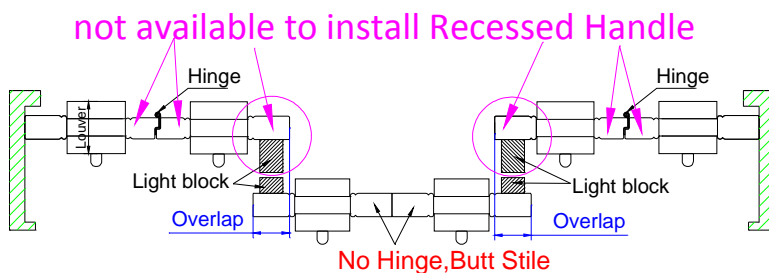
Panels on the rear track of an Open Bypass shutter that have panel light block or that have a connecting hinge are not able to have a recessed handle.

Take the following diagrams of the 4 panel side opener with Rabbet stile & 6 panel center opener with Rabbet stile as examples:

4 panels side open w/Rabbet stile



6 panels center open front w/Rabbet stile



Please note the ring pull / handles color will match with the hinge color.

Please see the matching chart below:

| Hinge color     | Pure White | Silk White | Bisque | Pearl | Black | Nickel Plated  | Brushed Nickel | Antique Brass  | Bright Brass   | Stainless Steel |
|-----------------|------------|------------|--------|-------|-------|----------------|----------------|----------------|----------------|-----------------|
| Ring Pull color | White      | White      | Bisque | Pearl | Black | Brushed Nickel | Brushed Nickel | Antique Brass  | Bright Brass   | Brushed Nickel  |
| Handles color   | White      | White      | Pearl  | Pearl | Black | Brushed Nickel | Brushed Nickel | Brushed Nickel | Brushed Nickel | Brushed Nickel  |

| Hinge color     | Crisp Linen | String | Sea Mist       | Stone Gray     | Brown Gray     | Taupe Gray     |
|-----------------|-------------|--------|----------------|----------------|----------------|----------------|
| Ring Pull color | Bisque      | Bisque | Brushed Nickel | Brushed Nickel | Brushed Nickel | Brushed Nickel |
| Handles color   | Pearl       | Pearl  | Brushed Nickel | Brushed Nickel | Brushed Nickel | Brushed Nickel |

- The ring pull colors and Handles colors are selectable.

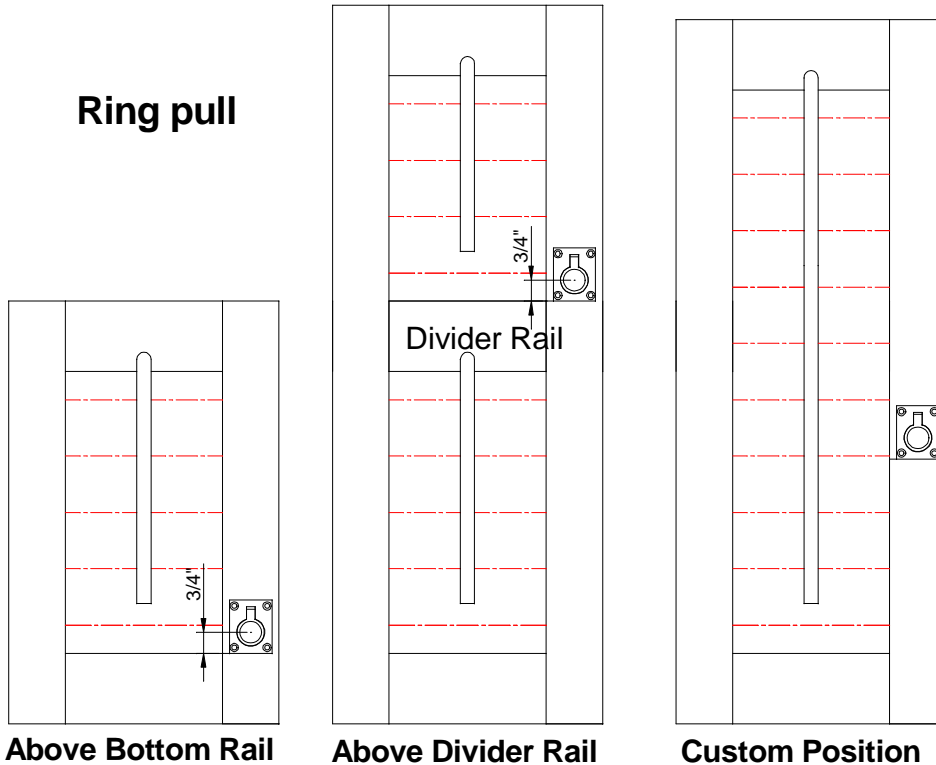
**Paint colors (Solid colors) (6) :**

| No. | Color ID | Color Name        | 2.375" Hinge color (Default) | Direct Mount 3" Hinge color (Default) | T post connector color (Default) | Ring pull color (Default) | Curved Hidden Handle / Recessed Handle / Rectangle Hidden Handle color (Default) | Panel Lock (Default) | New Top & Bottom Tracks color (Default) | Dovetail Key Color (Default) |
|-----|----------|-------------------|------------------------------|---------------------------------------|----------------------------------|---------------------------|--|----------------------|---|------------------------------|
| 1   | 001      | Pure White        | Pure White                   | Pure White                            | Pure White                       | White                     | White  | Pure White           | Bright White                            | White                        |
| 2   | 002      | Extra White       | Silk White                   | Silk White                            | Silk White                       | White                     | White  | Pure White           | Bright White                            | White                        |
| 3   | 003      | Silk White        | Silk White                   | Silk White                            | Silk White                       | White                     | White  | Pure White           | Bright White                            | White                        |
| 4   | 006      | Pearl             | Pearl                        | Pearl                                 | Pearl                            | Pearl                     | Pearl  | Pearl                | Bright White                            | White                        |
| 5   | 032      | Sea Mist          | Sea Mist                     | Nickel Plated                         | Nickel Plated                    | Brushed Nickel            | Brushed Nickel   | Brush Nickel Plated  | Metallic Gray                           | Transparent                  |
| 6   | 063      | Decorator's White | Silk White                   | Silk White                            | Silk White                       | White                     | White  | Pure White           | Bright White                            | White                        |

- When the bottom track colors are bright white and metallic gray, the default spring loaded guide color will be white; When the bottom track colors are bronze and black, the default spring loaded guide color will be coffee.

Position: For different panel configuration, please refer to the location of Panel Lock to show on which stile the pull will be fixed.

### Ring pull



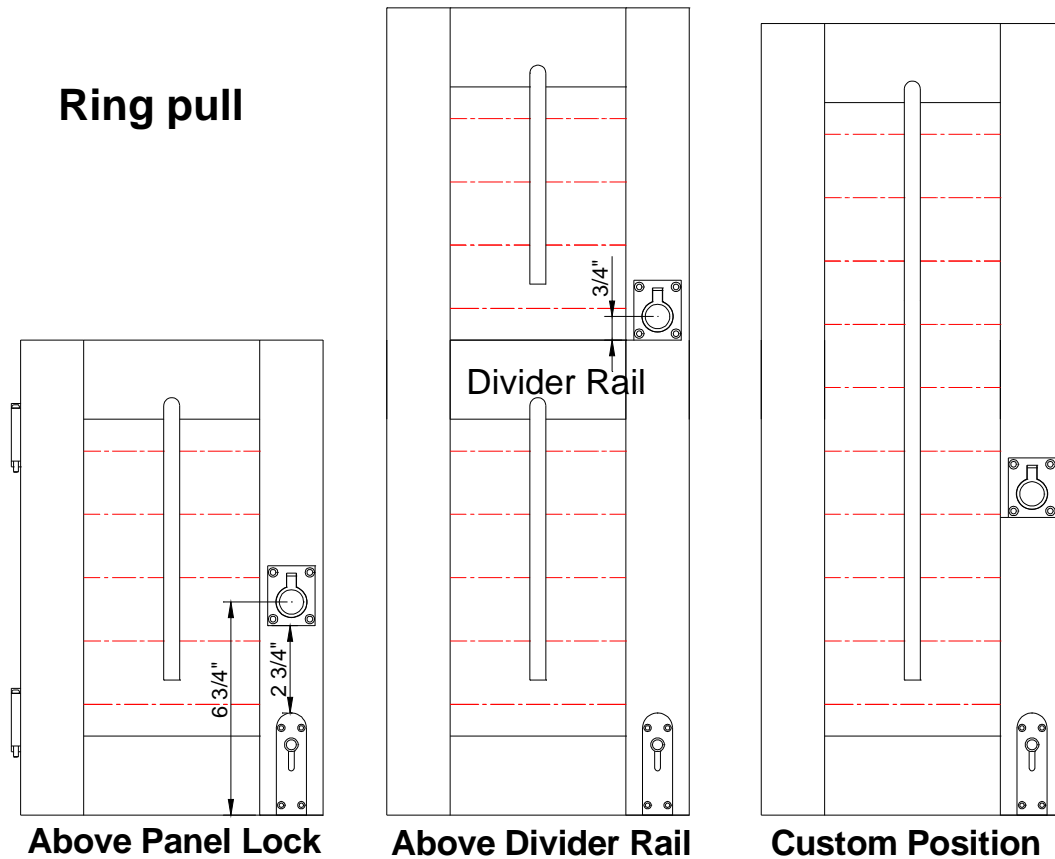
Position:

- A. Above Bottom Rail
- B. Above Divider Rail
- C. Center of panel (Note: when the panel has a divider rail location at the center of the panel, the ring pull position cannot be at the center of the panel.)
- D. Custom Position



If both Panel Lock & ring pull are specified, the distance between them is  $2\frac{3}{4}$ ", and the ring pull location is  $6\frac{3}{4}$ " from the bottom of panel.

When there is no mid rail, ring pull will be just on the top of Panel Lock ( $2\frac{3}{4}$ " above Panel Lock) as default location; if there are mid rails, bottom of ring pull lines up with top of the 1<sup>st</sup> mid rail as default location.



Position:

- A.  $2\frac{3}{4}$ " Above Panel Lock
- B. Above Divider Rail

C. Center of panel (Note: when the panel has a divider rail location at the center of the panel, the ring pull position cannot be at the center of the panel.)

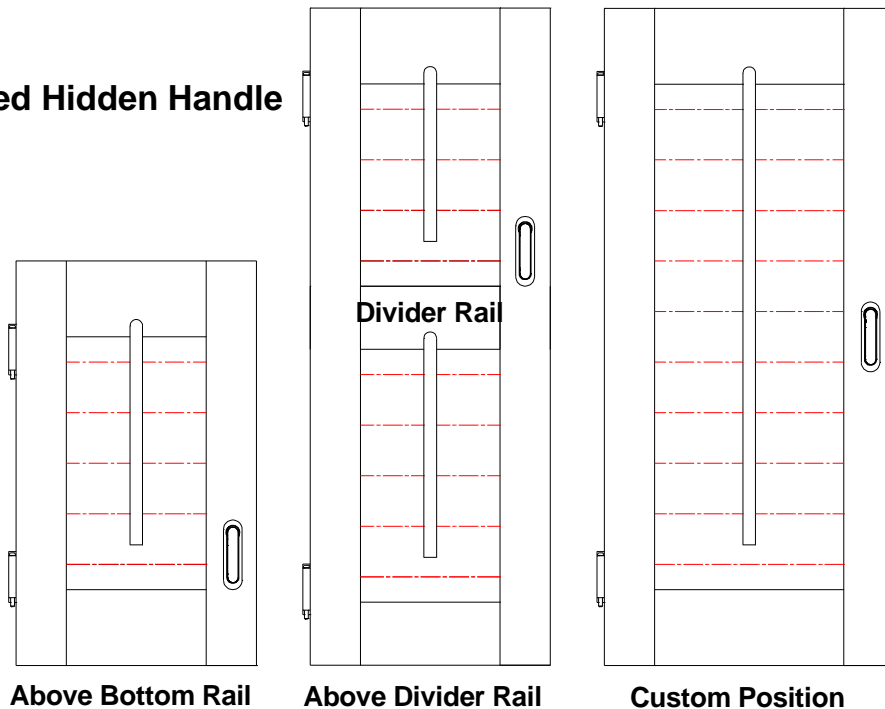
- D. Custom Position

**Measurements:**

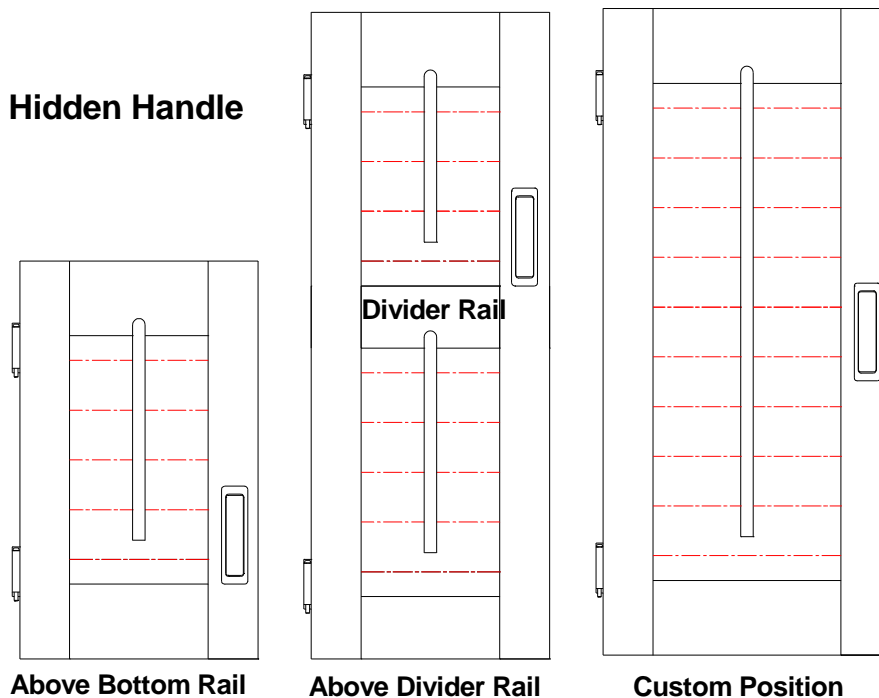
- Window size:
  - Measure from the bottom of the window to the center of the ring pull.
- Max frame-to-frame:
  - Measure from the bottom of the frame to the center of the ring pull.

Position: For different panel configuration, please refer to the location of panel lock to show on which stile the Handles will be fixed.

### Curved Hidden Handle



### Rectangle Hidden Handle



Position:

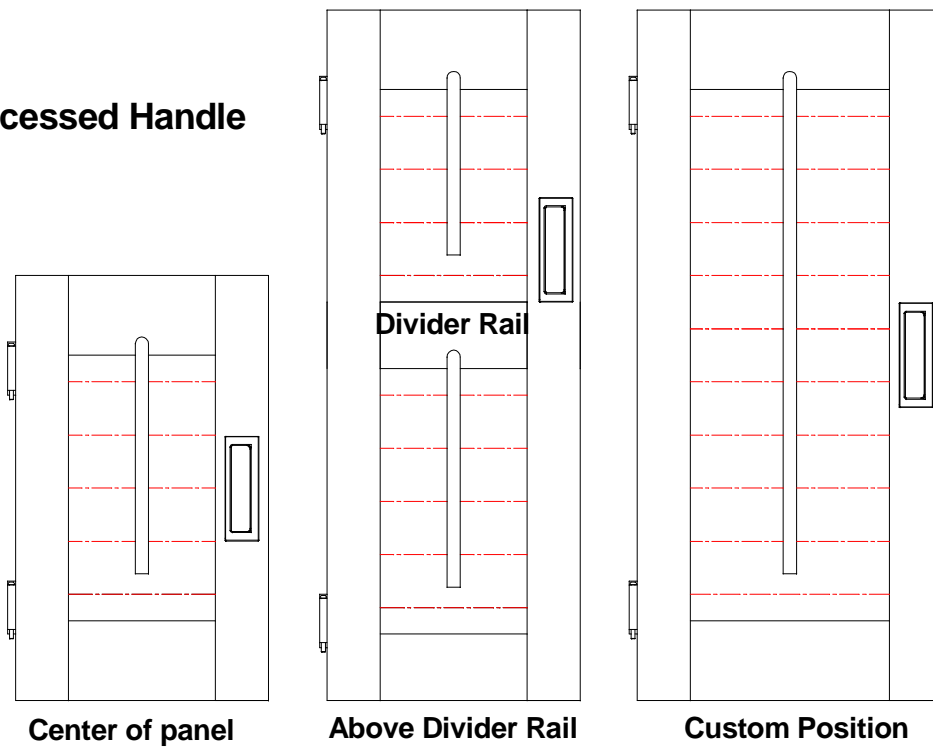
A. Above Bottom Rail

B. Above Divider Rail

C. Center of panel (Note: when the panel has a divider rail location at the center of the panel, the handle position cannot be at the center of the panel.)

D. Custom Position

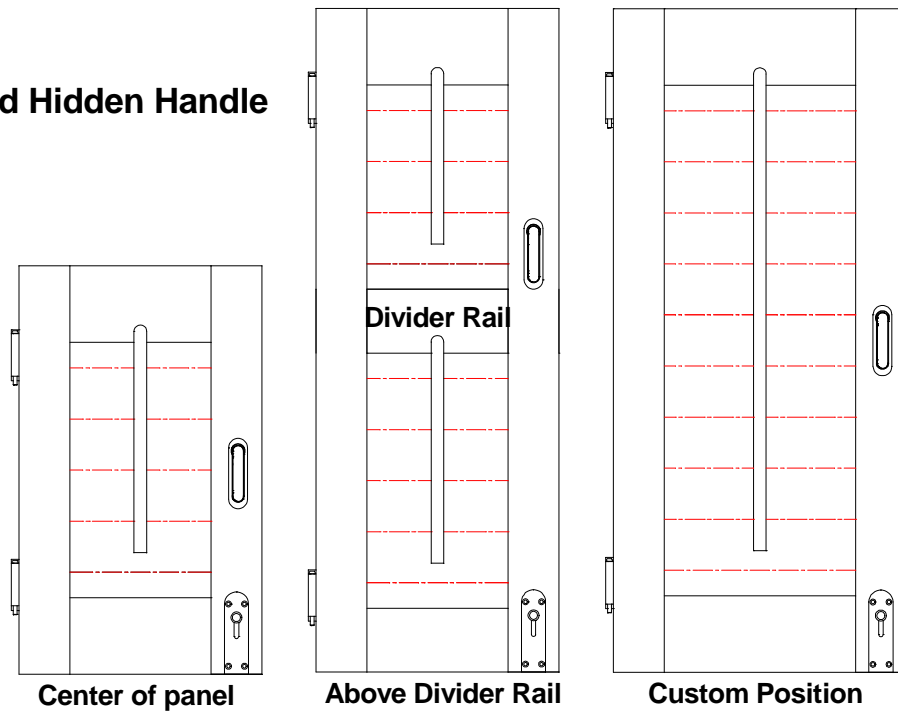
## Recessed Handle



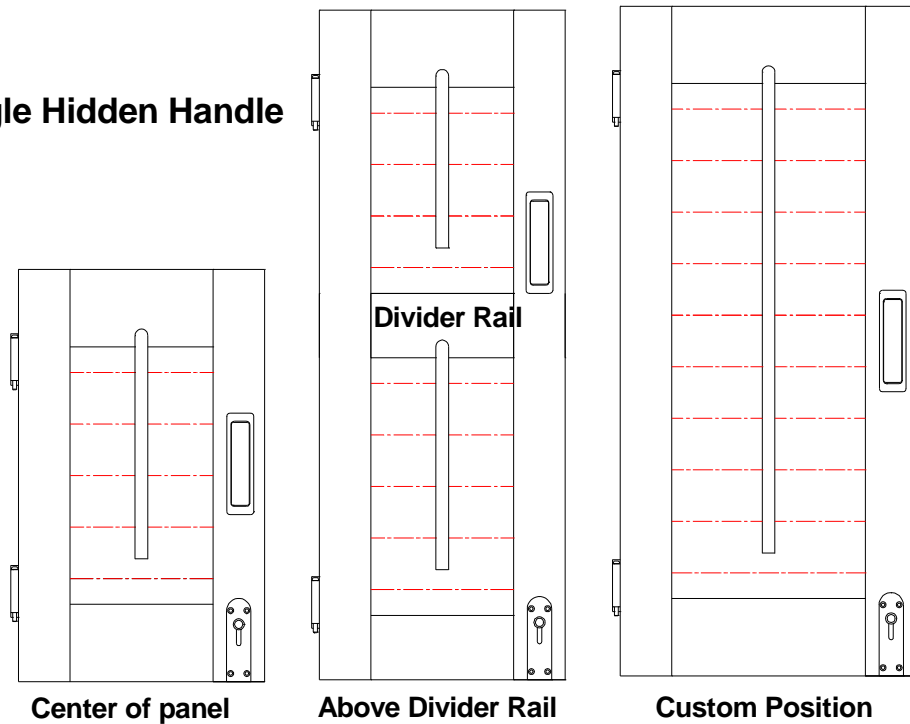
Position:

- A. Center of panel (Note: when the panel has a divider rail location at the center of the panel, the handle position cannot be at the center of the panel.)
- B. Above Divider Rail
- C. Custom Position

## Curved Hidden Handle



## Rectangle Hidden Handle



Position:

- A. Center of panel (Note: when the panel has a divider rail location at the center of the panel, the handle position cannot be at the center of the panel.)
- B. Above Divider Rail
- C. Custom Position

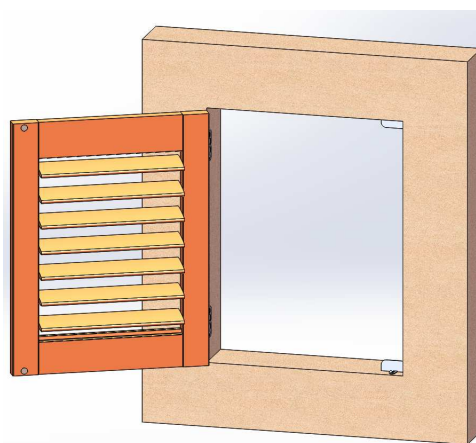
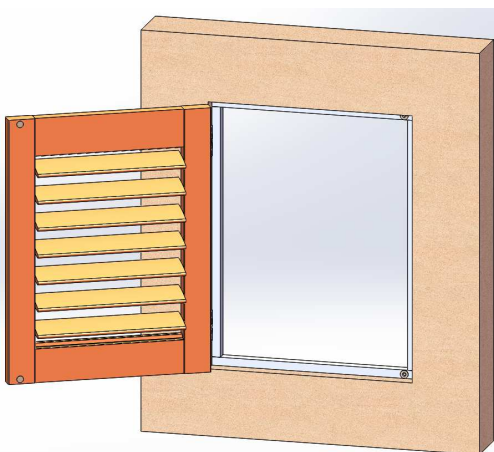
## Measurements:

- Window size:
  - Measure from the bottom of the window to the center of the Handles.
- Max frame-to-frame:
  - Measure from the bottom of the frame to the center of the Handles.

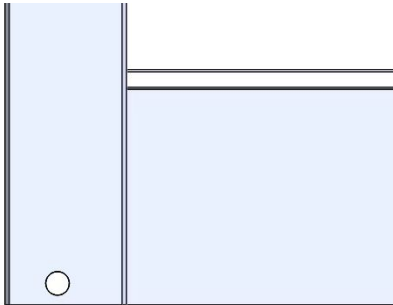
## Mount Options for Direct Mount:

Light block

L magnet catch



- A Direct Mount shutter that does not have a top and/or bottom sill option is able to use “Light Block”, “L magnet catch” or “Light block & L magnet catch” options.
- “Light Block”, “L magnet catch” or “Light block & L magnet catch” options can be used for Hang Strip shutters that have the following frame configurations:
  - 2-sided Hang strip IM that does not have a top and/or bottom sill option;
  - 2-sided Hang strip OM that does not have a top and/or bottom sill option;
  - 3-sided Hang strip OM that does not have a bottom sill option;
  - 3-sided Inverted Hang strip OM (hang strip beside the panel) that does not have a top sill option;



Magnet (recessed into panels)



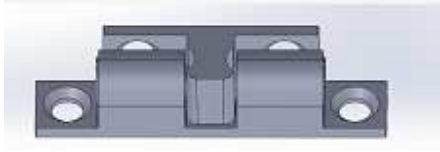
Round Magnet Catch (installed on light blocks)

L Magnet Catch (sill magnet catch): used for catching the magnets when ordering panels without light blocks.



Round Magnet Catch and L Magnet Catch are available in:  
Pure White, Silk White, Bisque, Pearl, Bright Brass, Antique Brass, Black, Nickel plated, Crisp Linen, String, Sea Mist, Stone Gray, Brown Gray, Taupe Gray.

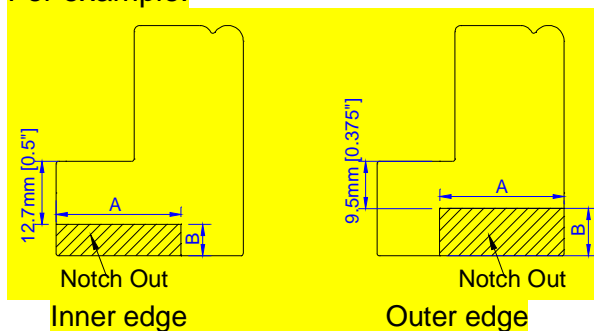
## Button Catch



The Button Catch does not apply in the following situations:

1. Frames with a light block thickness of less than 1/2", or frames without a light block section.
2. Frames with a frame insert used for side fixing, except for the Deep Plain L Frame and the 1 1/2" Deep Bullnose Z Frame.
3. Frames where the light block thickness is reduced to less than 1/2" after cutting the inner edge, or 3/8" or less after cutting the outer edge.

For example:



Closure options criteria:

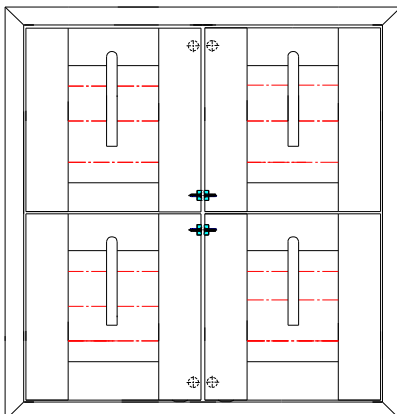
1. Frame type: all L frames excluding L frame with 1/4" thickness light block, and frame needs to meet the usage of button catch.
2. Mount type: Outside mount.
3. 4 sided frames.
4. Panel quantity is 1.

## Side Magnet

Available for Butt, Rabbet and Astragal stile; Side Magnets will be applied in the following situation:

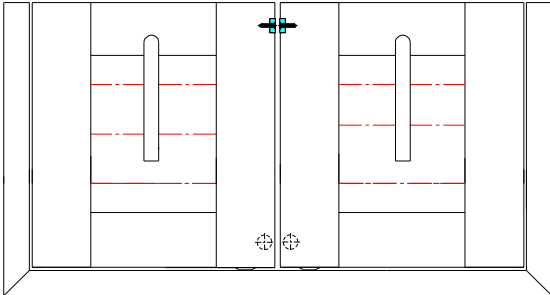
1. Double Hung shutter but without horizontal T post:

Side magnets will be applied to the meeting stiles of the L and R panel. (Default)

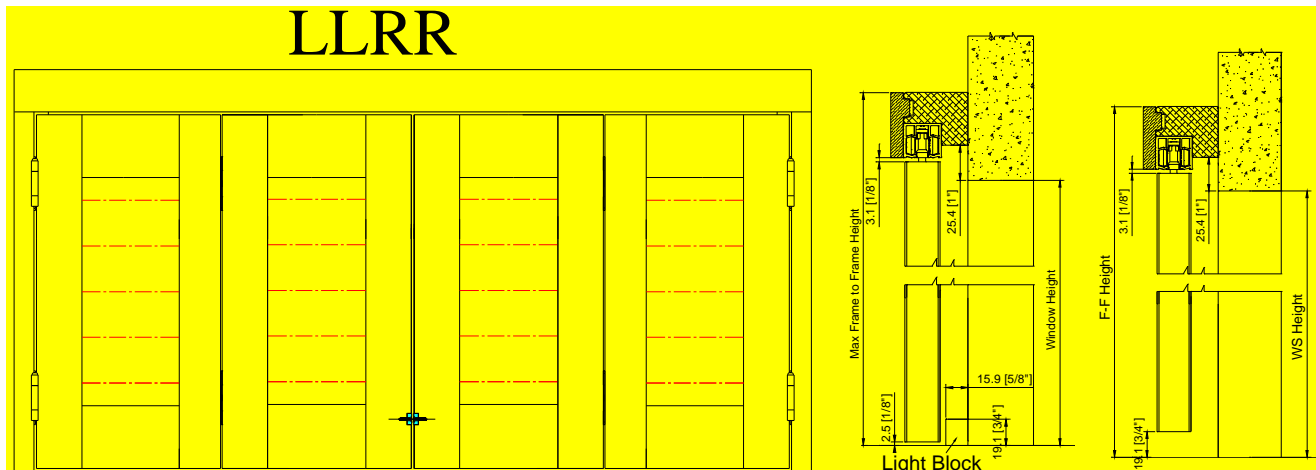


## 2. Café Shutter

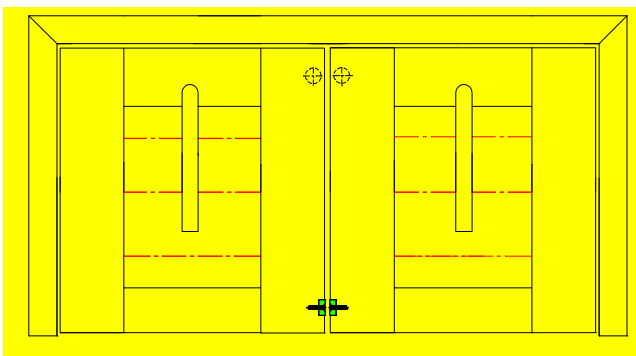
Side magnets will be applied to the meeting stiles of the L and R panel. (Default)



## 3. For Frame Hinged Bifold track shutters, the side magnets will be applied to the meeting stiles of the L and R panels whether the gap at the bottom of the panel is 0.1" or 0.75". (Default)

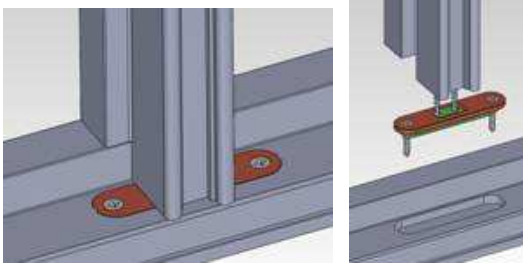


## 4. No frame or light block or L Magnet Catch (sill magnet catch) on either top or bottom, side magnets will be applied to the meeting stiles of the L and R panels. (Optional)



## 5. Note: if panels only with side magnets and there is no standard magnet on the back of panels, panels may open for external factors.

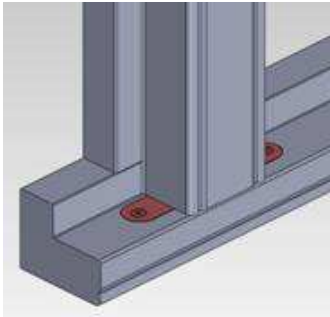
## T-Post Connector



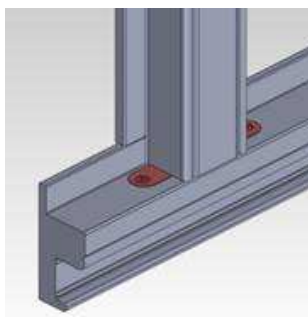
- Available colors: Pure White; Silk White; Pearl; Bisque; Black; Nickel-Plated.
- Available for all types of T Posts (custom-width T posts excluded).

### T Post Connector can be used with the following Frames.

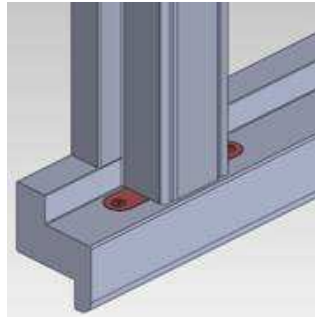
#### L Frame:



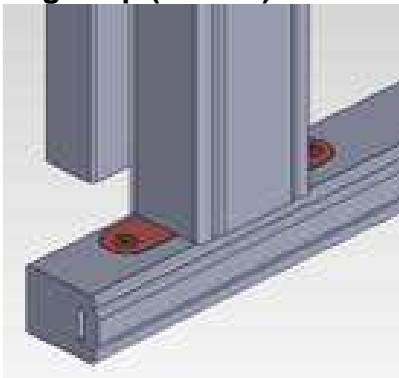
#### Deco Frame:



#### Z Frame:



## Hang Strip (Beside)



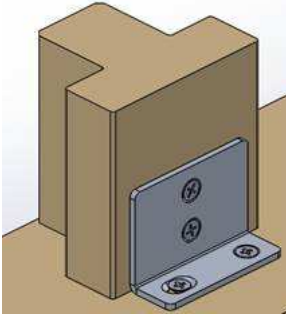
### Note:

1. For Horizontal T Post, Hang Strip (Behind) and shutter with 1.6"/2" Sill, T Post connector is not available and T Post will be installed by screws instead;
2. If there is a panel lock which may interfere with the T-Post connector, all the T-Posts for the entire shutter will be installed with screws and the frames to be pre-drilled, even in cases where the panel lock may only interfere with one T-Post;
3. The screw color is nickel-plated regardless of the color of the T Post connector;
4. T post connectors can only be installed on a straight piece, and screws will be used instead for T Post installed on a curved or raked piece.



**L Bracket 44mm** (It is used when the T Post Connector is not applicable, and the end of the T-post has no frame to connect with it, and the back width of the T-post is greater than or equal to 1 3/4".)  
(MIC: in use: MIM: coming soon)

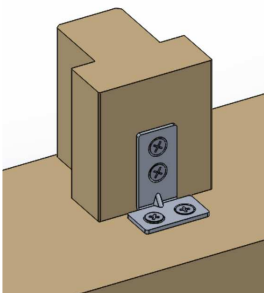
Available colors: White, Silver



**Paint colors (Solid colors) (6) :**

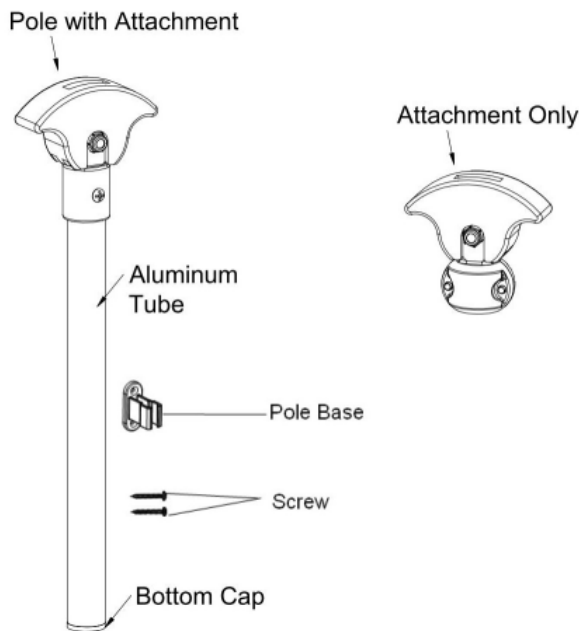
| No. | Color ID | Color Name        | L Bracket 44mm color (Default) |
|-----|----------|-------------------|--------------------------------|
| 1   | 001      | Pure White        | White                          |
| 2   | 002      | Extra White       | White                          |
| 3   | 003      | Silk White        | White                          |
| 4   | 006      | Pearl             | Silver                         |
| 5   | 032      | Sea Mist          | Silver                         |
| 6   | 063      | Decorator's White | White                          |

**L Bracket 30mm** (It is used when the T Post Connector is not applicable, and the end of the T-post has no frame to connect with it, and the back width of the T-post is less than 1 3/4".)



Optional Poles:

1. Terminology



Component

| NO. | Name                 | Note   |
|-----|----------------------|--|
| 1   | Pole with Attachment | Aluminum Tube, Pole Base and Bottom Cap included   |
| 2   | Attachment only      | <ul style="list-style-type: none"><li>• Compatible with extension poles found in most home improvement stores.</li><li>• Screw thread (3/4") and thread pitch (1/5")</li></ul> |

2.Available Pole Length

Two lengths available:

- 36"
- 60"

## Bi-fold 180™

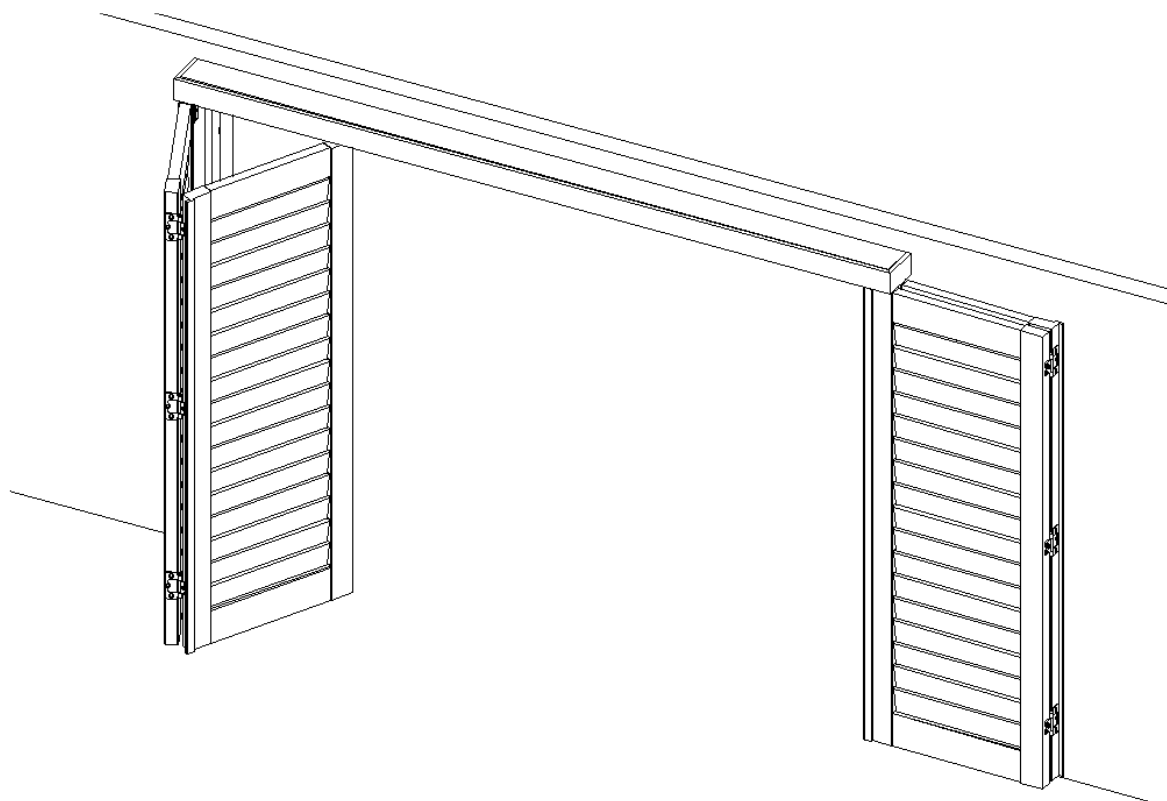
Guidelines and Specs:

| <u>Description</u>                    | <u>Minimum</u> | <u>Maximum</u> |
|---------------------------------------|----------------|----------------|
| Single-Panel Width<br>(Bi-fold Track) | 6"             | 24"            |
| Single-Panel Width<br>(LLL/RRR)       | N/A            | N/A            |
| Single-Panel Height                   | 10"            | 120"           |

### Outside Mount

Max frame-to-frame width: window width + 3 1/2"

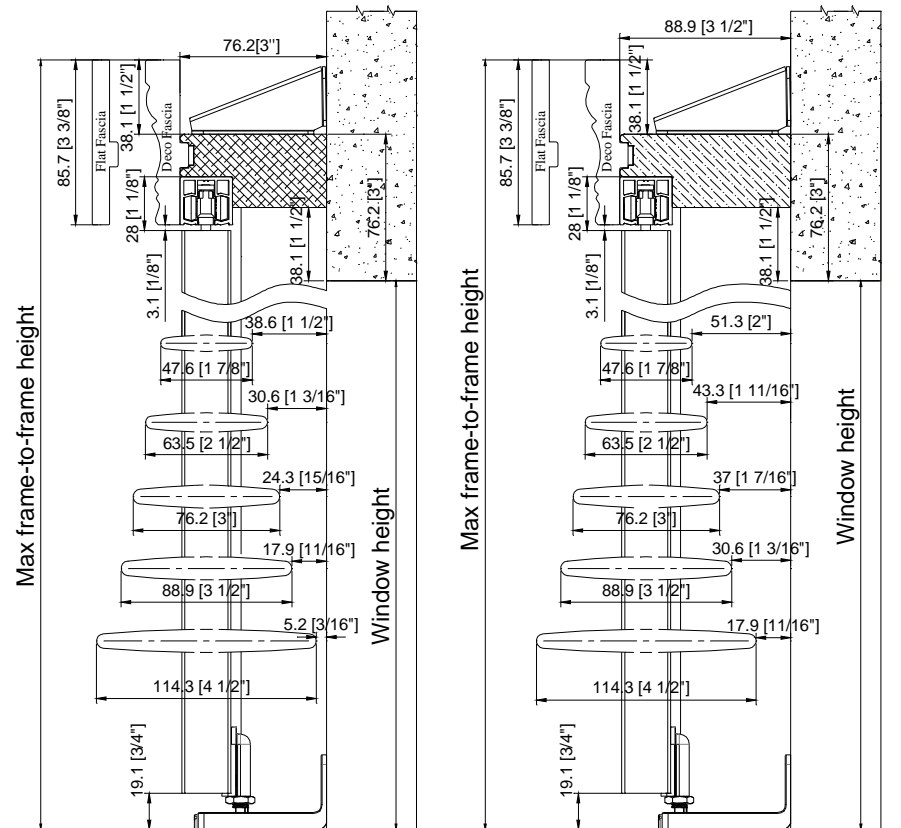
Max frame-to-frame height: window height + 4 1/2"



Track is pre-installed on the header; standard 1 track only.

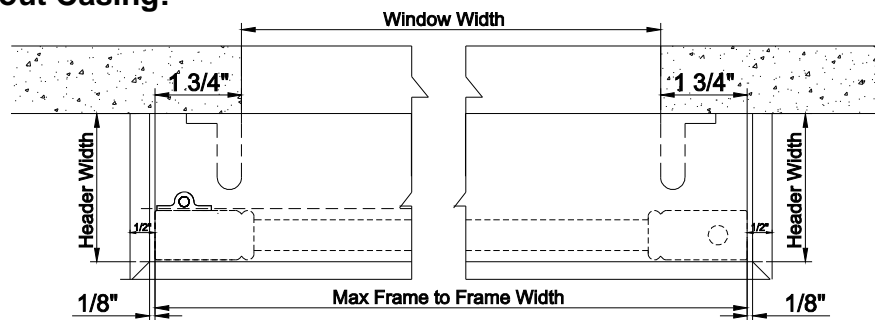
Mounting Options: Outside Mount only

**Side View**



**Top View**

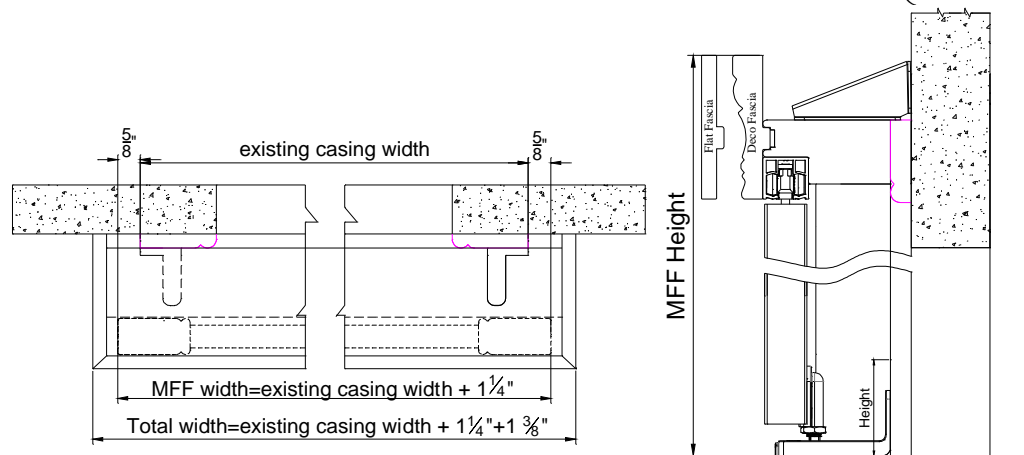
**Without Casing:**



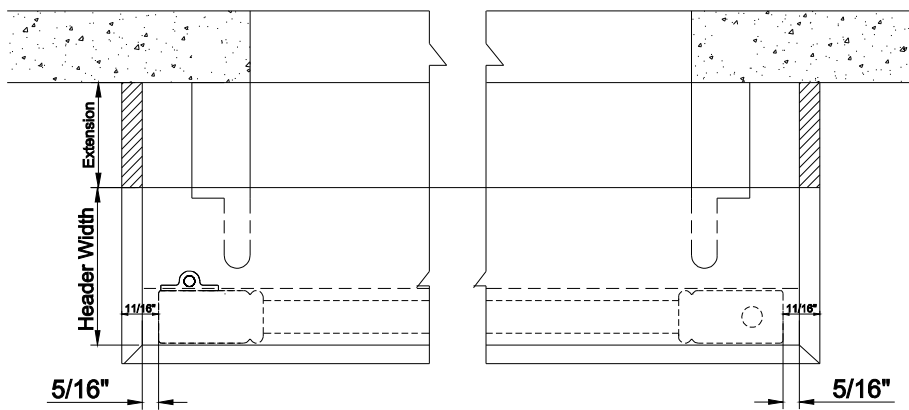
Note:

- ◇ Fascia return will protrude the panel about 1/2" for each side.
- ◇ The header will protrude the panel about 1/8" for each side.
- ◇ Header, light blocks, and bottom pivot bracket(s) must be installed on a flat surface.

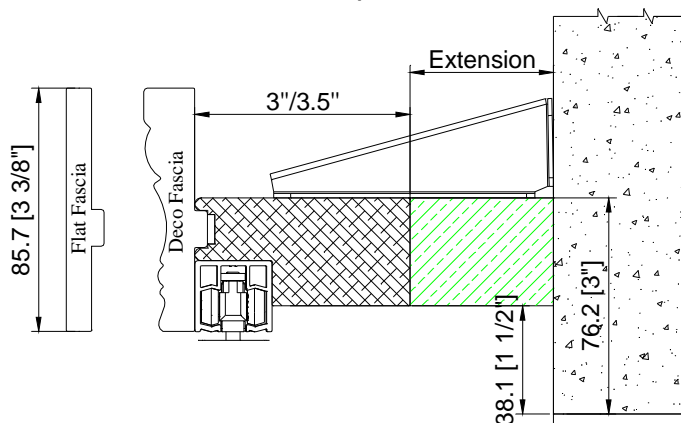
## With Existing Casing:



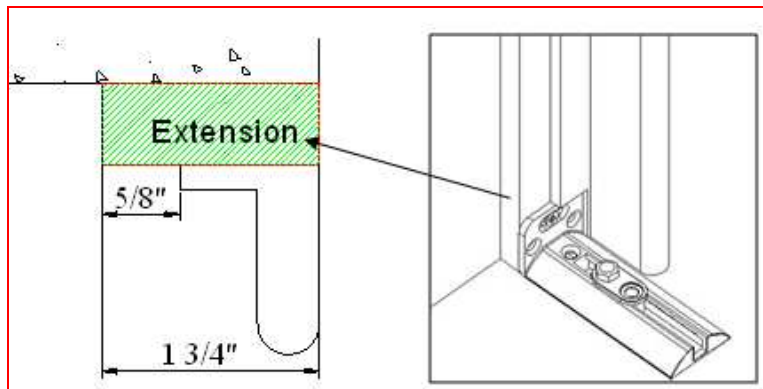
- ✧ Header Extension: Optional
- ✧ Custom extension up to 2" for Header
- ✧ When extension is needed, the header will protrude the panel 5/16" for each side and the fascia return will protrude the panel 11/16" for each side.



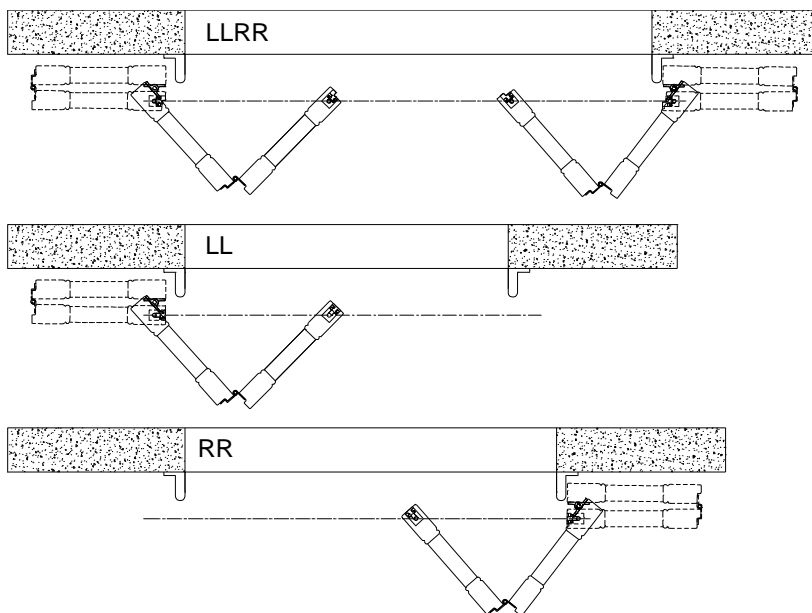
- ✧ The extension will be pre-attached.



For 180 Bi-fold, if Bottom Pivot L Bracket is required, the extension for the L shape light block will be 1 3/4" in width. Please see picture below:



**Panel Configuration : Only 2", 2 1/4" rabbet and butt stiles are available. Center stile is not available.**



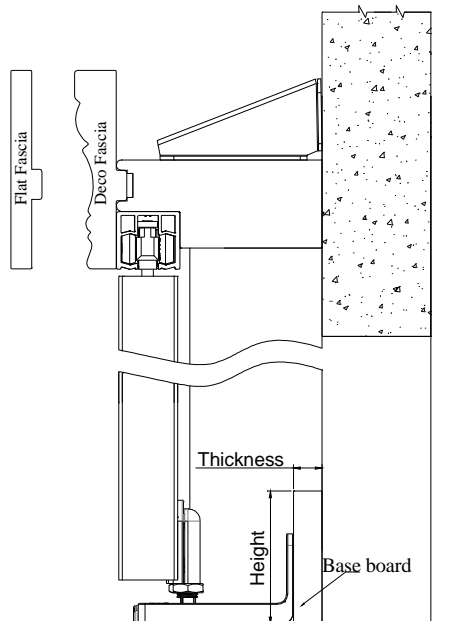
## Notes:

If there is no baseboard to the wall, 3" header can be used.

If there is baseboard to the wall, then it should be as below:

1. If base board thickness is less or equal to 5/8", 3 1/2" header can be used.
2. If base board thickness is over 5/8", it is suggest using the 3" header with build out. And the build out thickness=base board thickness-1/8".

Please see the drawing below:



### 180° Bi-fold Track Shutters Framing Materials

| Type                                    | Header Dimension | Top Fascia Dimension | L Shape Light Block Strip Dimension |
|---|------------------|----------------------|-------------------------------------|
| Header & Top Fascia & Light Block Strip | 3"               | 3 3/8"               | 1 9/16"                             |
|   | 3 1/2"           |                      | 2 1/16"                             |

### 180° Bi-fold Track Shutters Hardware Box

| Parts  |
|--|
| Wrench   |
| Hinge Pin  |
| Triangle Bracket (based on the length of header)     |
| 2" screws for Triangle Bracket                       |
| 3/4 " screws for Triangle Bracket                    |
| Bottom Pivot Bracket                                 |
| 1 1/2 " screws for bottom pivot bracket              |
| 2 1/2 " screws for Frame with predrilled screw holes |

## Bi-fold 90

### Guidelines and Specs:

| <u>Description</u>                                     | <u>Minimum</u> | <u>Maximum</u> |
|--|----------------|----------------|
| Single-Panel Width<br>(Bi-fold Track)                  | 6"             | 24"            |
| Single-Panel Width<br>(Multifold track up to 4 panels) | N/A            | N/A            |
| Single-Panel Height                                    | 10"            | 120"           |

#### Outside Mount

Max frame-to-frame width: window width + 3 1/2"

Max frame-to-frame height: window height + 4 1/2"

#### Semi-Inside Mount

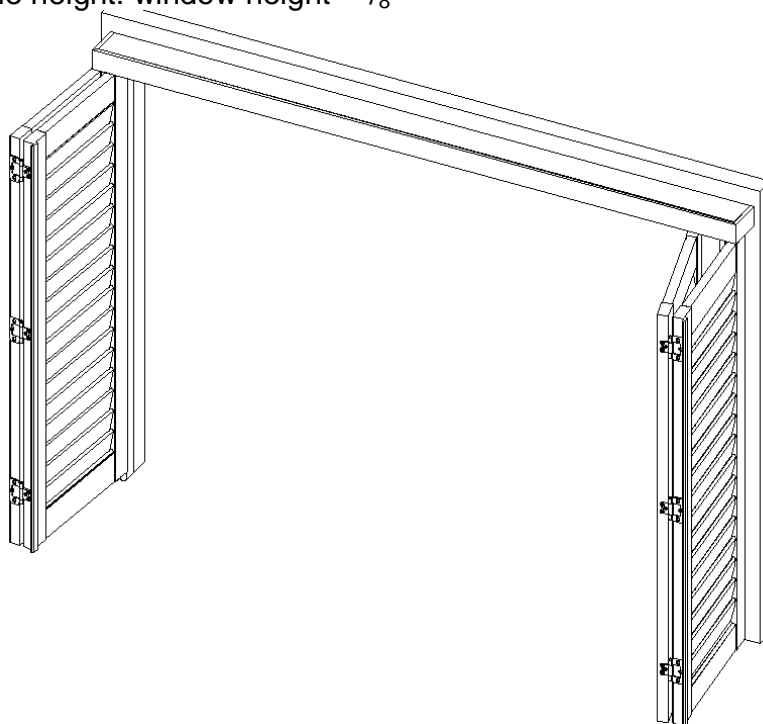
Max frame-to-frame width: window width - 1/8"

Max frame-to-frame height: window height + 1 3/8"

#### Inside Mount

Max frame-to-frame width: window width - 1/8"

Max frame-to-frame height: window height - 1/8"

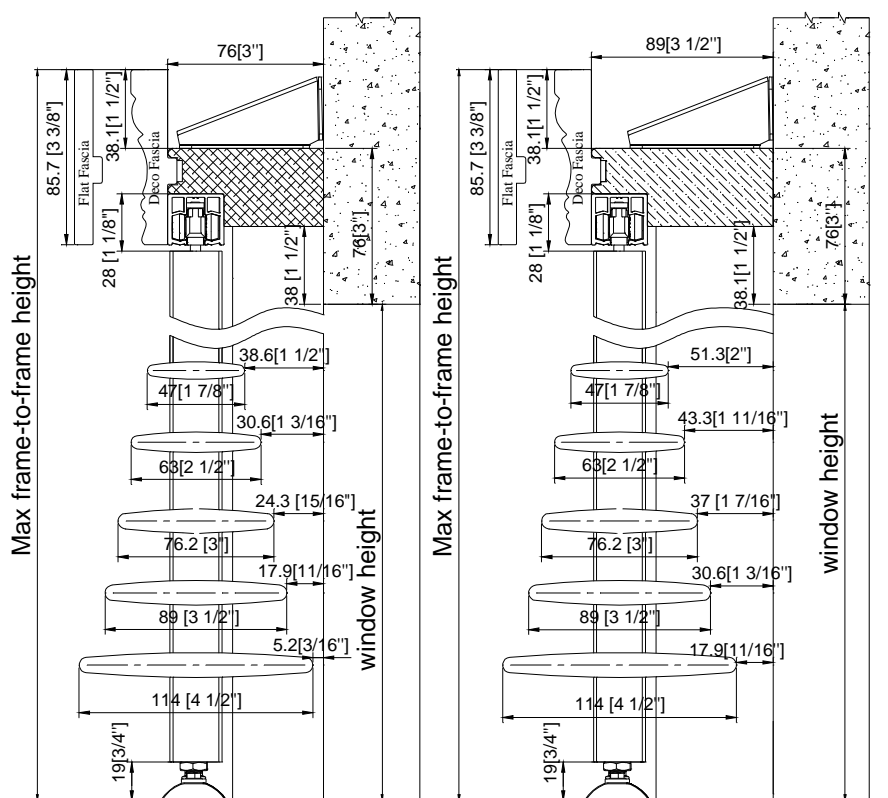


Track is pre-installed on the header; standard 1 track only.



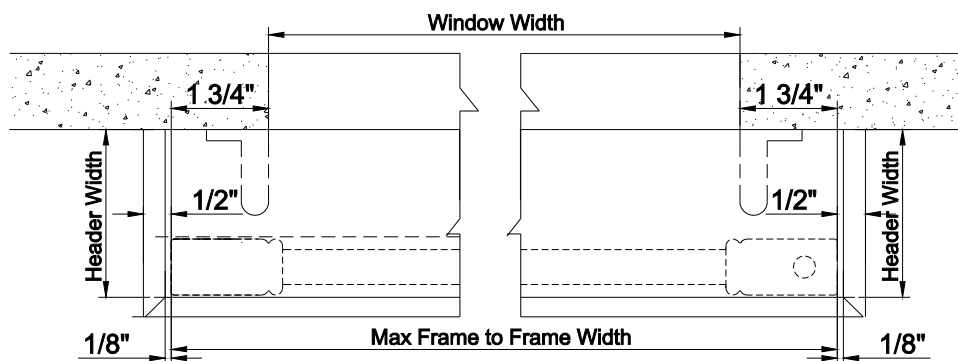
## Mounting Options: Outside Mount

### Side View



### Top View

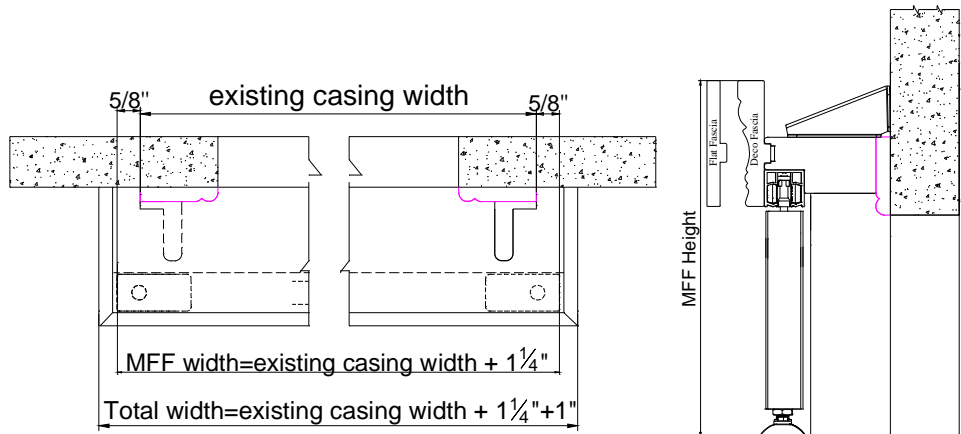
#### Without Casing:



Note:

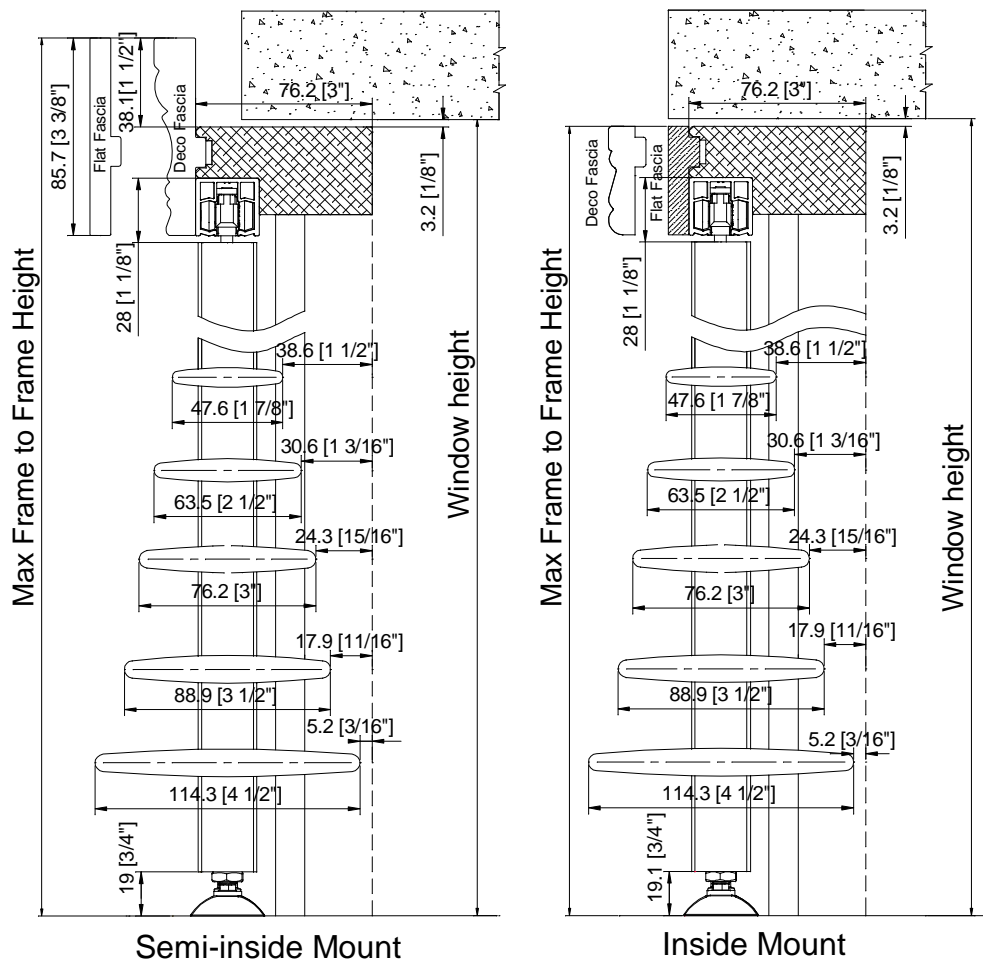
- ◇ Fascia return will protrude the panel about 1/2" for each side.
- ◇ The header will protrude the panel about 1/8" for each side.
- ◇ Header, light blocks, and bottom pivot bracket(s) must be installed on a flat surface.

**With Existing Casing:**

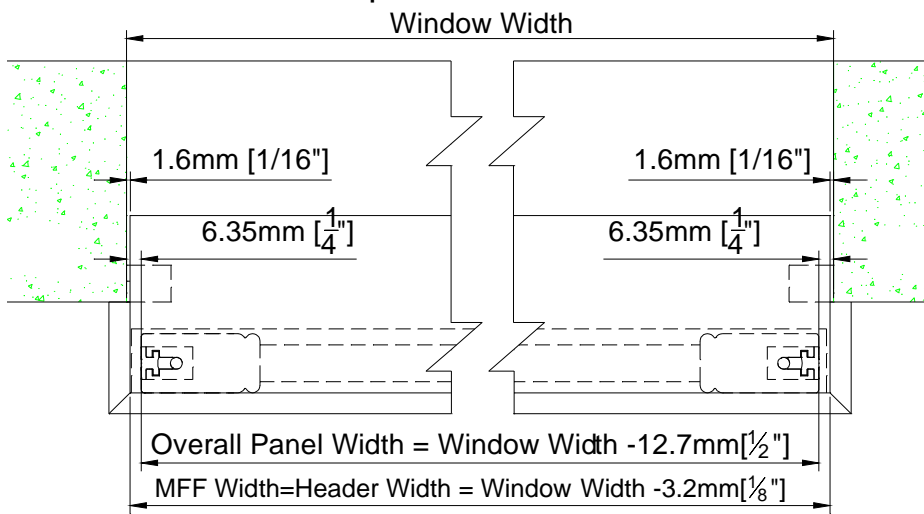


**Semi-Inside/Inside Mount**

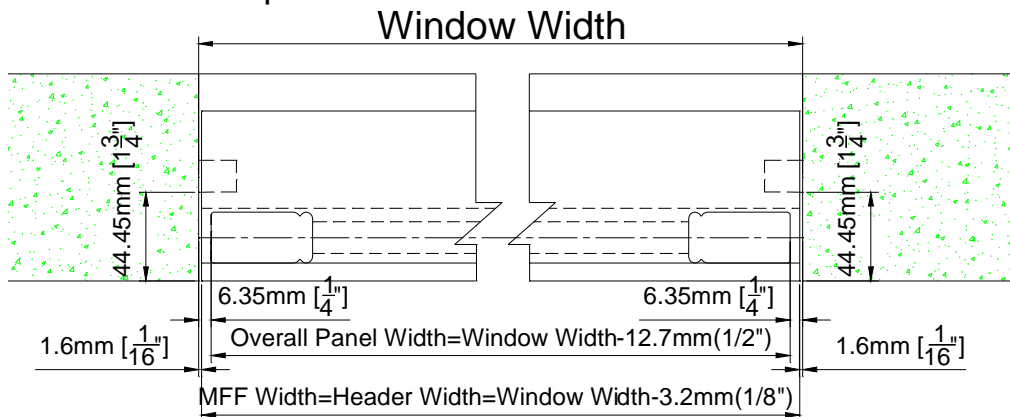
**Side View**



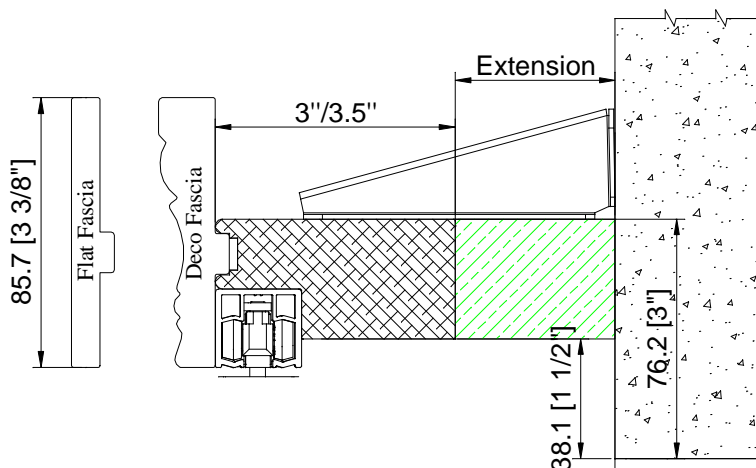
## Semi-Inside Mount Top View



## Inside Mount Top View

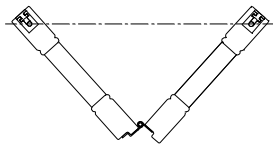


- ✧ Header Extension: Optional.
- ✧ Custom extension up to 2" for Header
- ✧ The extension will be pre-attached.

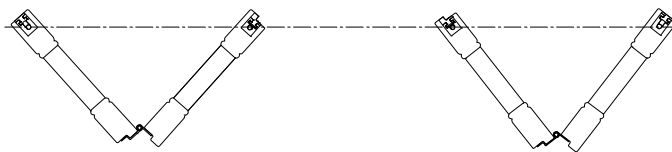


**Panel Configuration: Only 2", 2 1/4" rabbet and butt stiles are available.  
Center stile is not available.**

LL or RR

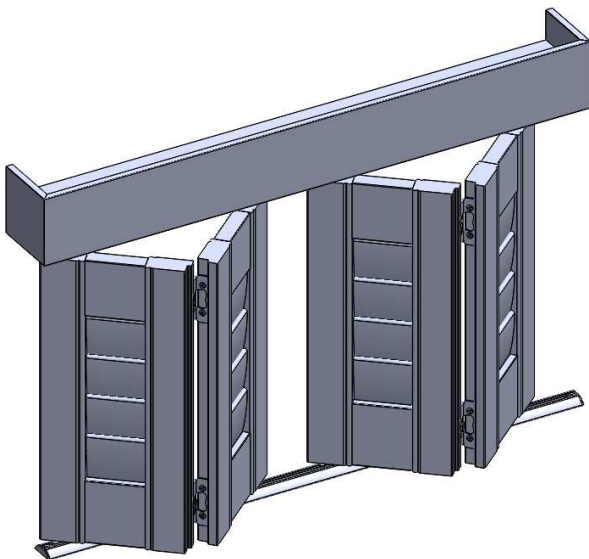


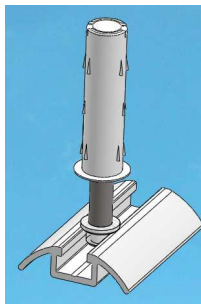
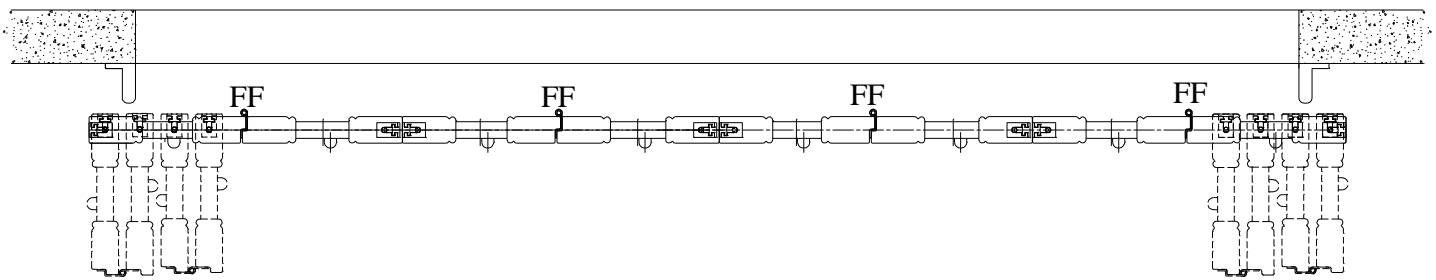
LLRR



90° Floating Panels

**Panel config: FF/FF**





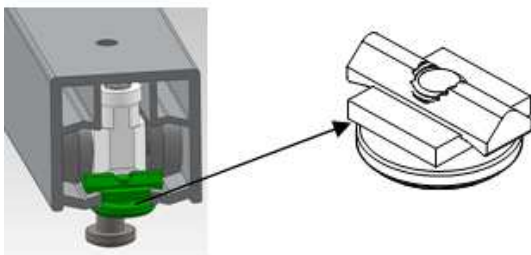
- Two panels can be hinged together, fold and slide to either direction
- Application comes with wheel carrier, spring loaded guide and floor track
- Can be used on large window

## Note:

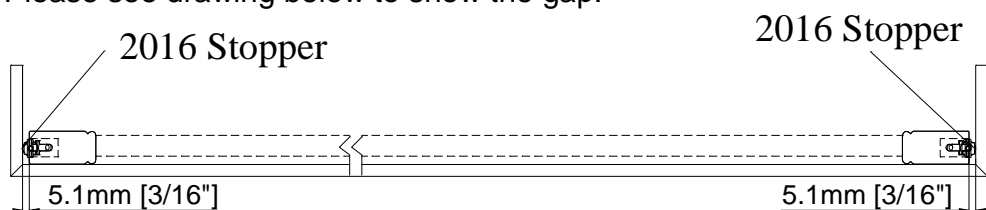
1. For 90° Floating Panels outside mount/semi-inside mount without side boards, the 2016 Stopper will be supplied by default. The gap between the fascia return / end of top track and the panel is 5mm each side.

The 2016 stopper can also be used in the center or any position of the top track as an option.

## 2016 Stopper



Please see drawing below to show the gap.



2. When rabbet stile required, the meeting stile of unhinged stile will be butt stile by default.

## 90 degree Bi Fold Track Shutters Framing Materials

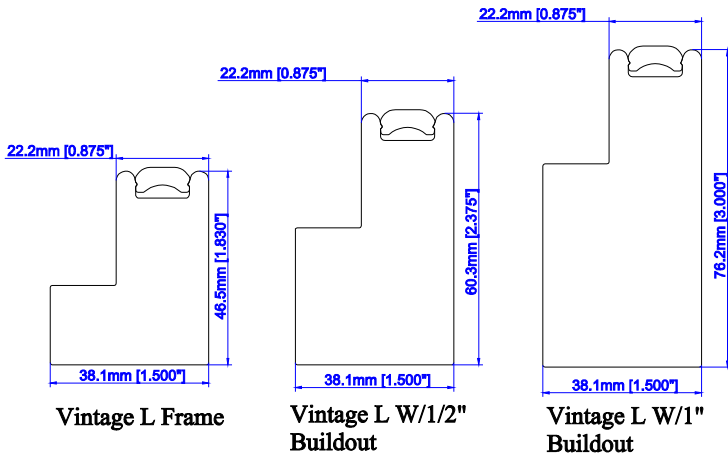
| Type                                    |         | Header Dimension | Top Fascia Dimension | Light Block Strip Dimension |
|---|---------|------------------|----------------------|-----------------------------|
| Header & Top Fascia & Light Block Strip | OM      | 3"               | 3 3/8"               | 1 9/16"                     |
|   |         | 3 1/2"           |                      | 2 1/16"                     |
|   | Semi-IM | 3"               |                      | 5/8"x3/4"                   |
|   | IM      | 3"               | 1 7/8"               | 5/8"x3/4"                   |

Note: It will be L shape light block strip for outside mount.

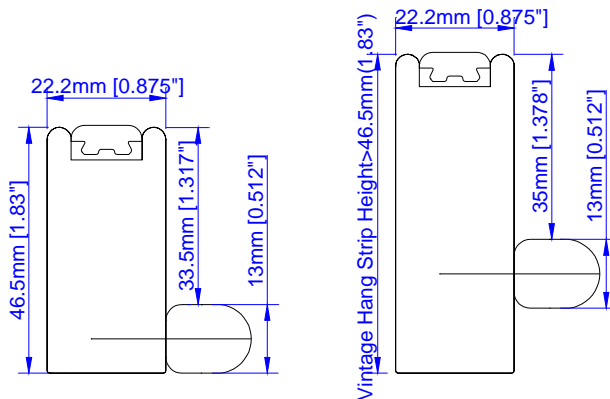
## Frame Hinged Bifold

Available Stile: Rabbet Stile Only

Available Frame type

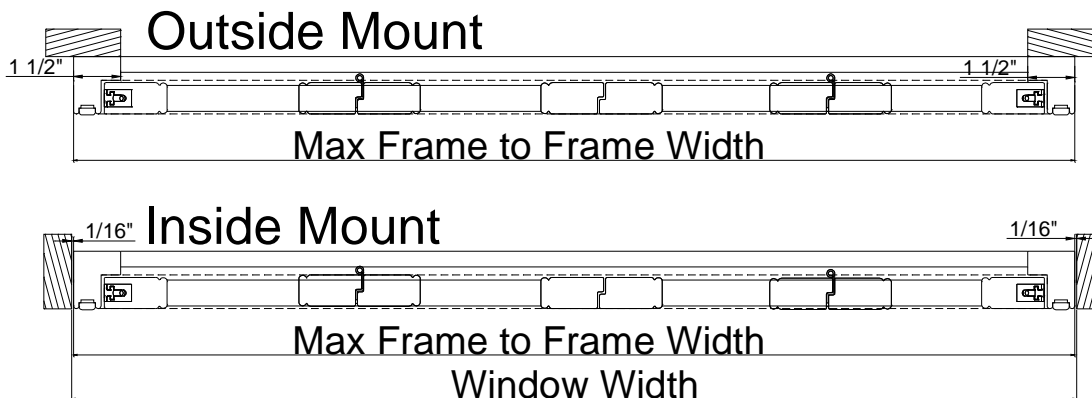


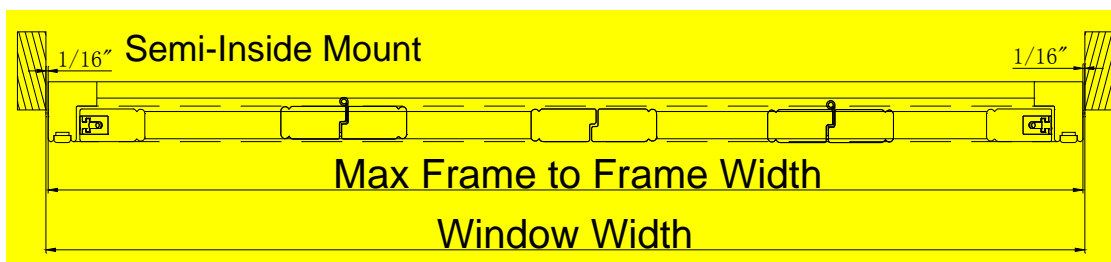
**Vintage Hang Strip with 13mm light block:** For single direction shutter with even panel qty, the frame on the unhinged side will be Vintage Hang Strip with 13mm [0.512"] light block, the height of the Vintage Hang Strip will match with that of the hinged side frame. The Vintage Hang Strip will be made in wood with surcharge.



### Top View

Hinged at Left or Right with wheel assembly at top;

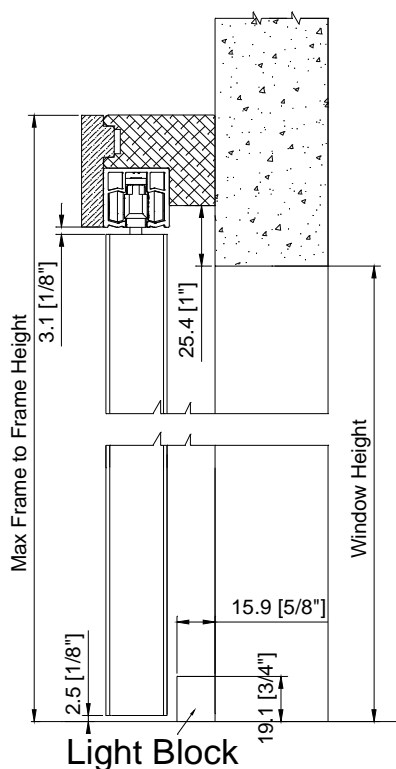




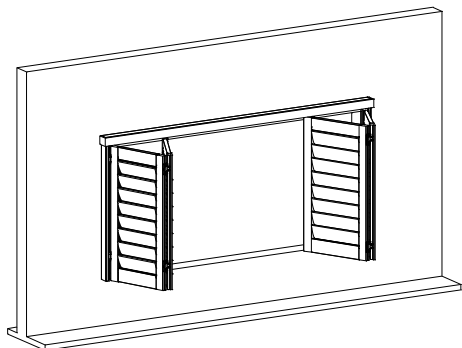
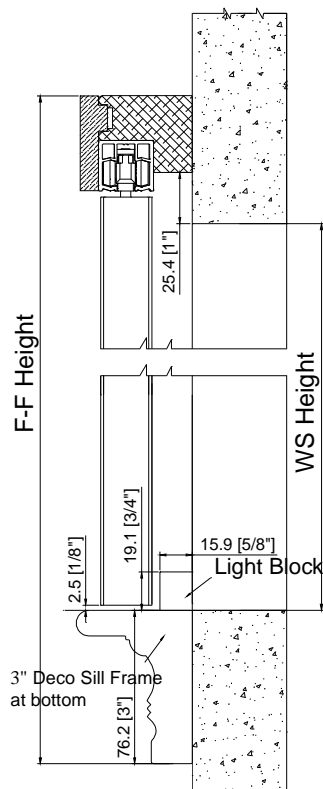
## Side View

Outside Mount

3-Sides + bottom light block



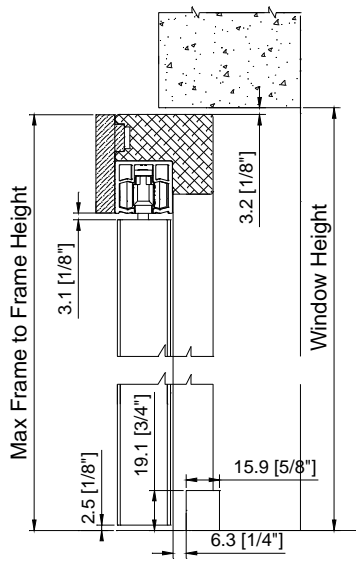
3-Sides + 3" Deco Sill Frame



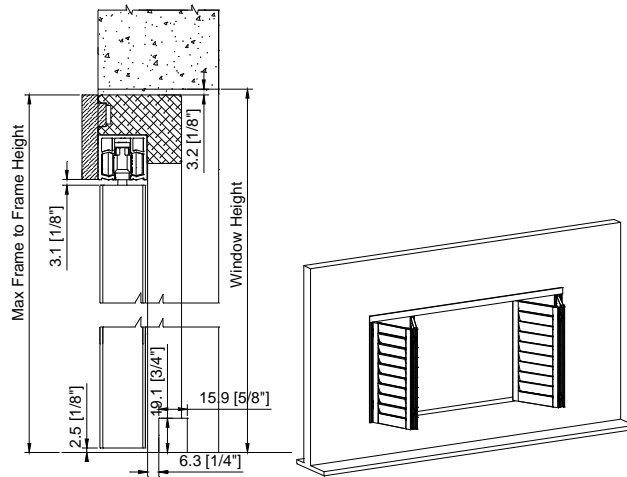
Note: For OM Frame Hinged Bifold shutter not to use as a door, if there is no existing sill at the bottom of the window opening, it is recommended to have the 3" Deco Sill Frame at the bottom.



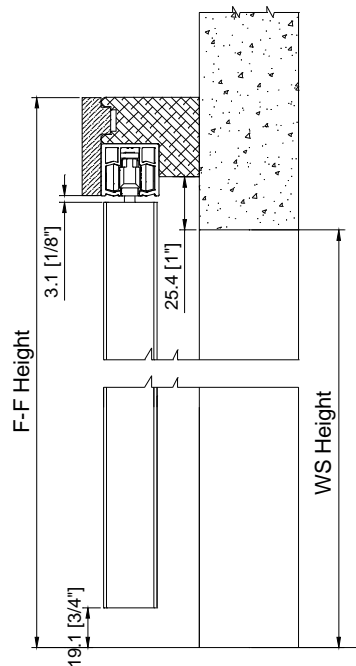
Semi-Inside



Inside Mount

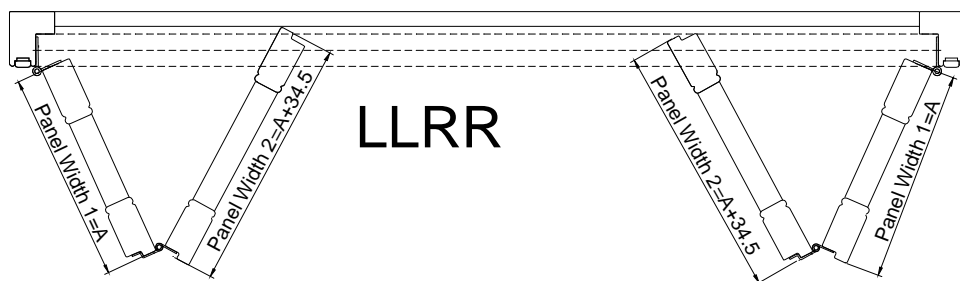
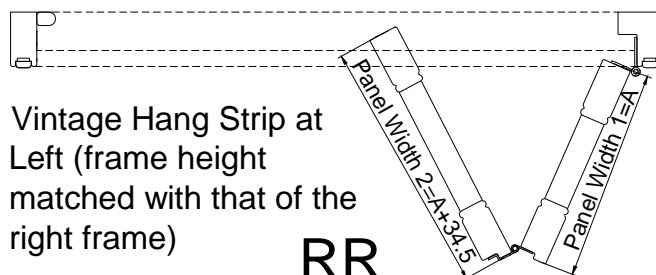
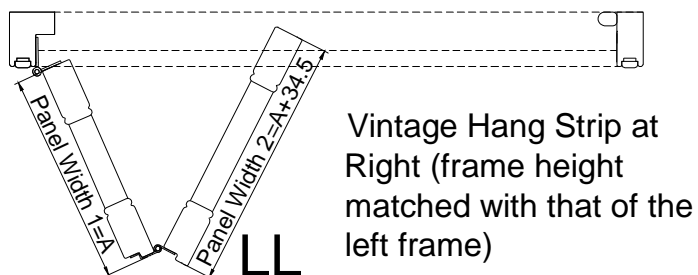


**For frame hinged bifold track shutter used as door, the bottom gap will be 19mm by default. Please specify "Used As Door" on the order form.**

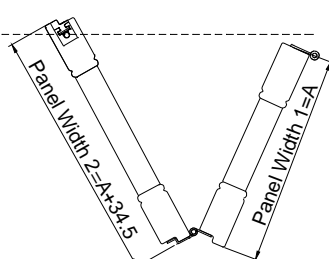
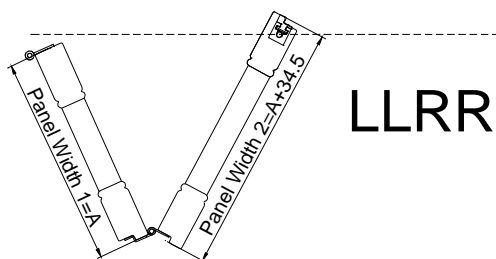
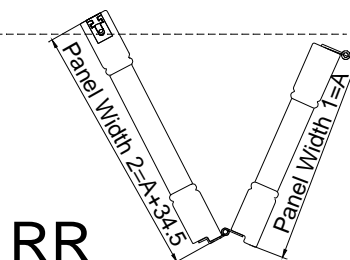
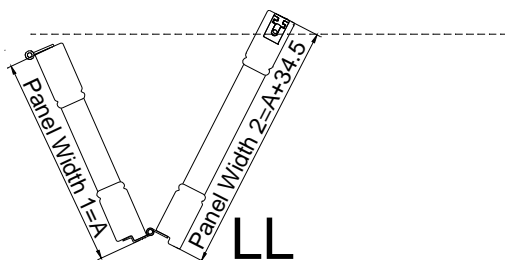


## Panel Configuration (uneven panel width)

The hinge type between panel and frame is 2 3/8" Self Mortise Hinge,  
the panel width1 (hinged with Self Mortise Hinge) = A,  
the other panels width (panel width2) = A + 34.5mm;

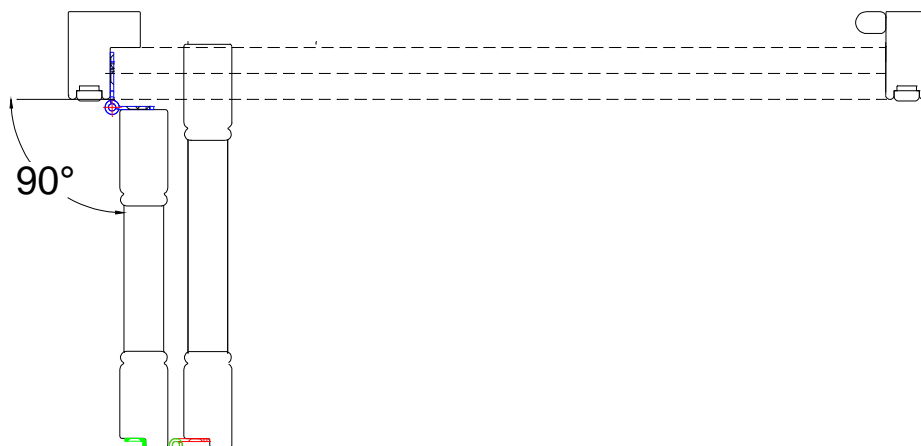


## Frame Hinged Bifold Track Panel Hanger Location:



## Notes:

1. Only available for 3-Sides + bottom light block or 3-Sides + 3" Deco Sill Frame (4-sides is not available); Panels can be folded and open at 90 degree;

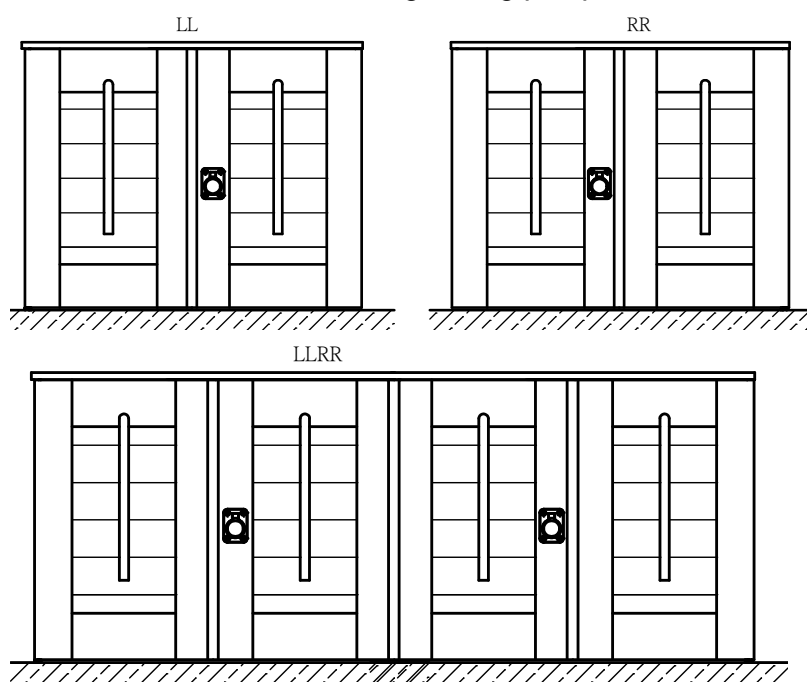


2. Frames available: Only Vintage L Frame

- 1) For top frame, the insert will be replaced by top fascia;
- 2) Top track will be pre-attached to the top frame;
- 3) Frame will be pre-drilled with screw holes same as regular shutters.

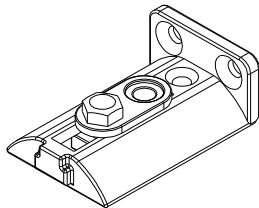
**Ring Pull:** The ring pull will be provided as an option; Customer need specify ring pull location on the order form. Ring pull location is measured from the floor to center of the ring pull in height direction. Ring pull color will match the hinge color.

Please refer to below drawing of ring pull position for all shutter type:



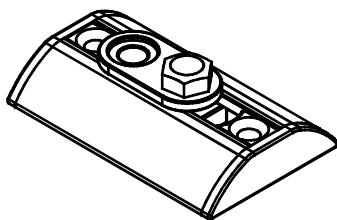
## Pivot Bracket Type for Bottom:

### Bottom Pivot L Bracket:



**For 90° Bifold Track Shutter Inside Mount,**  
it will be supplied as default;

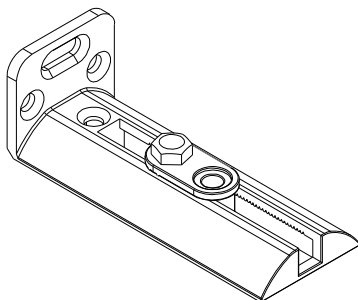
### Bottom Pivot Bracket:



**For 90° Bifold Track Shutter Semi-Inside,**  
it will be supplied as default.

**For 90° Bifold Track Shutter Outside Mount (excluding the floating panels),**  
it will be supplied as an optional.

### 81mm Bottom Pivot L Bracket:

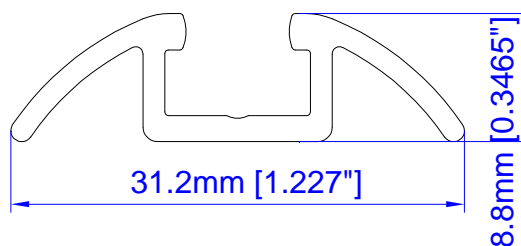
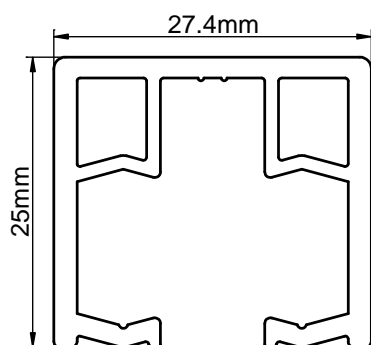


**For 90° Bifold Track Shutter Outside Mount (excluding the floating panels),**  
it will be supplied as default.  
(Notes: If screwing the bracket into the floor is not an option)

**For 180° Bifold Track Shutter Outside Mount ,**  
it will be supplied as default.

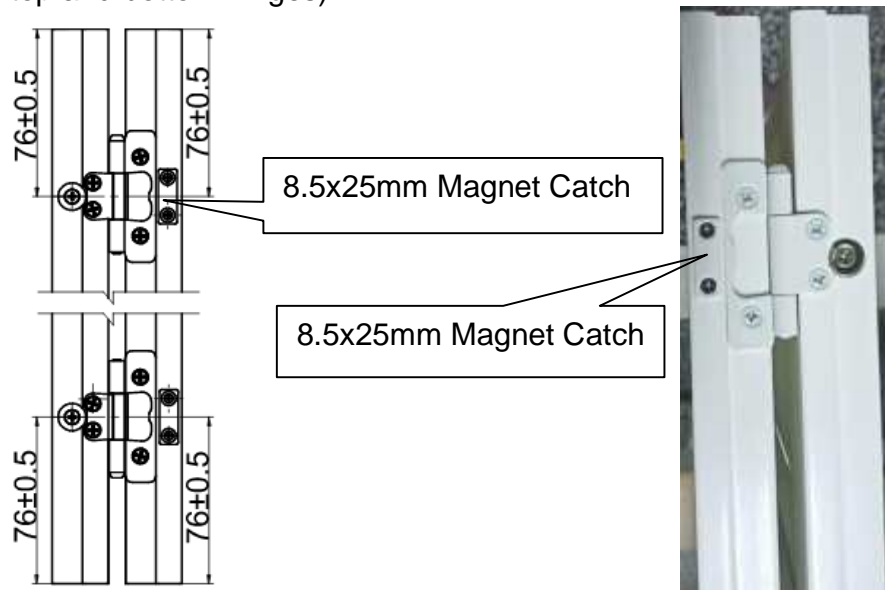
## Track Dimension:

### Top Track

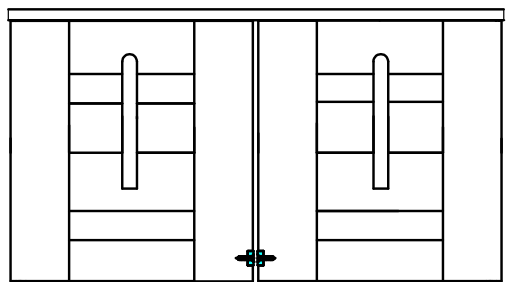


### M Shape Bottom Track

Extra 8.5x25mm Magnet Catches and magnets will be supplied for Bifold hinge: (only for the most top and bottom hinges)



Side Magnet: applied to the meeting stiles of LR panels

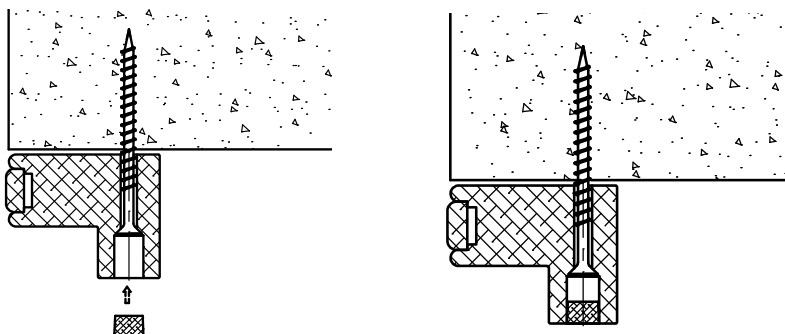


### 90° Bi Fold Track Shutters Hardware Box

| Parts   |
|---|
| Wrench  |
| Hinge Pin   |
| Triangle Bracket (based on the length of header)    |
| 2" screws for Triangle Bracket                      |
| ¾ " screws for Triangle Bracket                     |
| Bottom Pivot Bracket                                |
| 38.1mm screws for bottom pivot bracket              |
| 63.5mm screws for Frame with predrilled screw holes |

#### Notes:

1. for all bifold track shutter Outside Mount, the header will be pre-drilled with screw holes in the insert and screws will be supplied by default;
2. for all bifold track shutter Inside/Semi-Inside Mount, the header will be pre-drilled with holes for screws and wood plug and screws and wood plug will be supplied by default

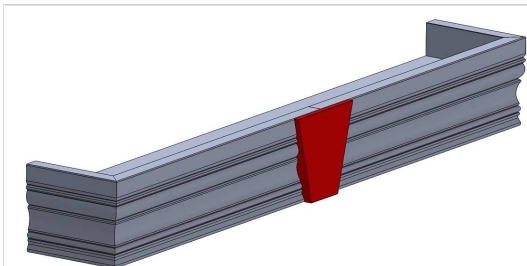


## Keystone for Fascia of the Track Shutter

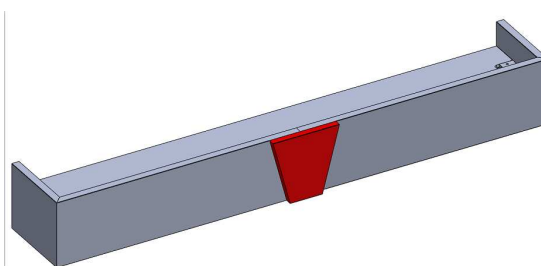
When fascia length exceeds the limitation and needs to split, keystone design fascia will be supplied without surcharge for track shutters.

For fascia length within the split limitation, keystone can also be supplied as an option with surcharge.

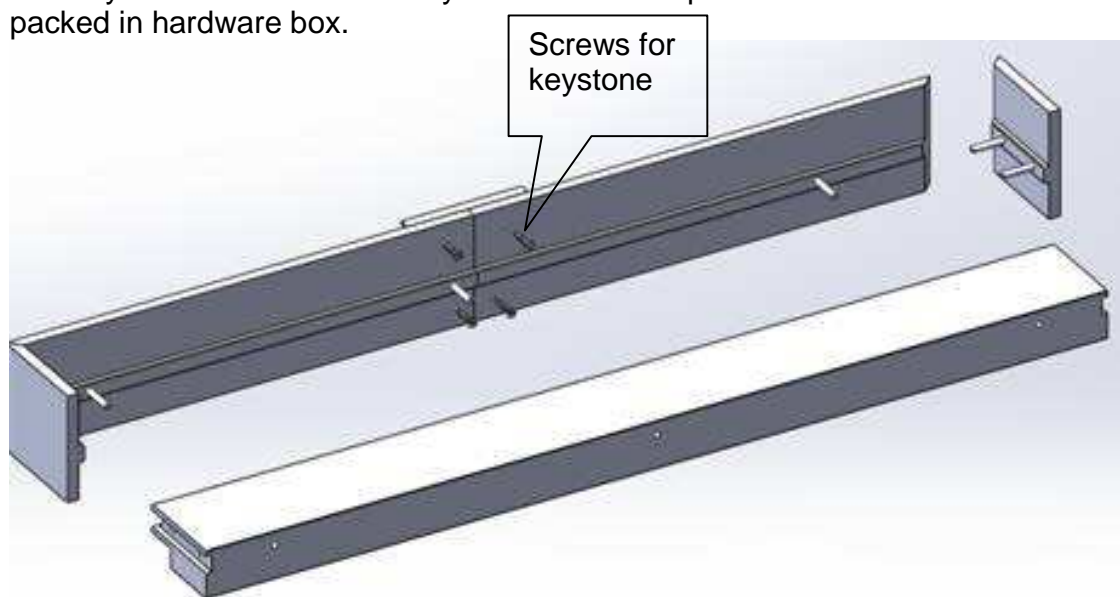
For Deco Fascia:



For Flat Fascia:



The keystone will be installed by screws. We will pre-drill the screw holes and the screws will be packed in hardware box.



## Track Shutters—2020 Bypass

*Woodlore® Shutters*

### Definitions

**Closed Bypass** - louvers must be in the closed position for panels to bypass each other when sliding.

**Open Bypass** - louvers can remain open position when panels bypass each other allowing for a clearer view when sliding.

**Combi-joined panels** - two or more panels combined or hinged together to form a single, wider sliding section, please see the drawings of where hinges will be installed.

**Note:** the interlocking bottom guide is standard on the closed bypass and optional on the open bypass.



## Track Shutters—2020 Bypass

### Guidelines and Specs:

| <u>Description</u>            | <u>Minimum</u> | <u>Maximum</u>                  |                                 |  |
|-------------------------------|----------------|---------------------------------|---------------------------------|--|
|                               |                | 1 <sup>7</sup> / <sub>8</sub> " | 2 <sup>1</sup> / <sub>2</sub> " | 3"; 3 <sup>1</sup> / <sub>2</sub> "; 4 <sup>1</sup> / <sub>2</sub> " |
| Single-Panel Width (Woodlore) | 6"             | 24"                             | 30"                             | 36"  |
| Single-Panel Height           | 10"            | 120"                            | 120"                            | 120"   |

#### Outside Mount

Max frame-to-frame width=window width + 3" (when the order has both left & right side frames);

Max frame-to-frame height=window height + 4<sup>1</sup>/<sub>2</sub>";

#### Semi-Inside Mount

Max frame-to-frame width=window width - 1<sup>1</sup>/<sub>8</sub>" (when the order has a left and/or right side frame);

Max frame-to-frame width=window width (when the order doesn't have left & right side frames);

Max frame-to-frame height=window height + 1<sup>1</sup>/<sub>8</sub>";

#### Inside Mount

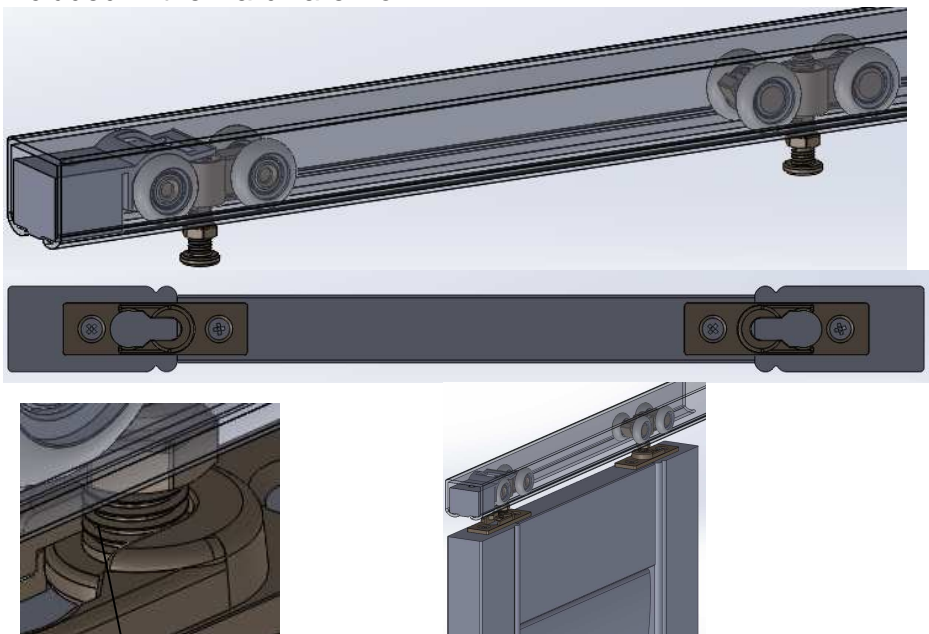
Max frame-to-frame width=window width - 1<sup>1</sup>/<sub>8</sub>" (when the order has a left and/or right side frame);

Max frame-to-frame width=window width (when the order doesn't have left & right side frames);

Max frame-to-frame height=window height - 1<sup>1</sup>/<sub>8</sub>";

#### **Wheel Carriers are in the Track / Wheel Carrier Brackets are on the top of Panel:**

Adjustments to panel alignment are made by turning the wheel carrier bolt with the wrench included in the Hardware Box



Push wheel carrier into the wheel carrier bracket to seat

Note: 2020 Stopper will be supplied at both ends of top track by default.

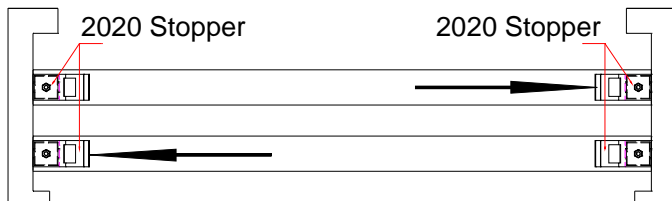


# Track Shutters—2020 Bypass

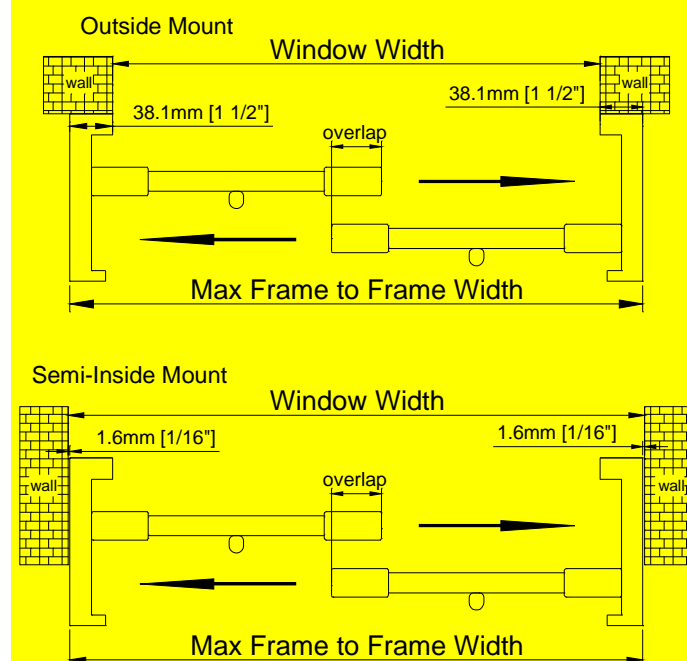
*Woodlore® Shutters*

## Top View

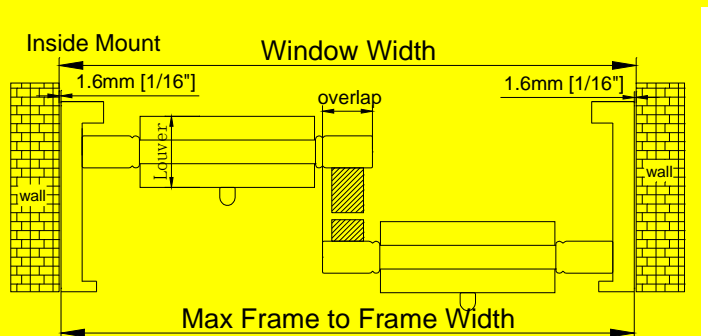
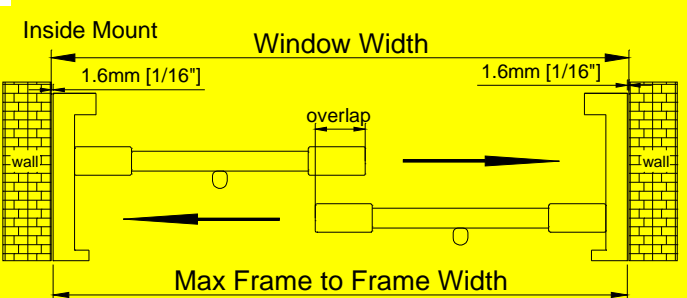
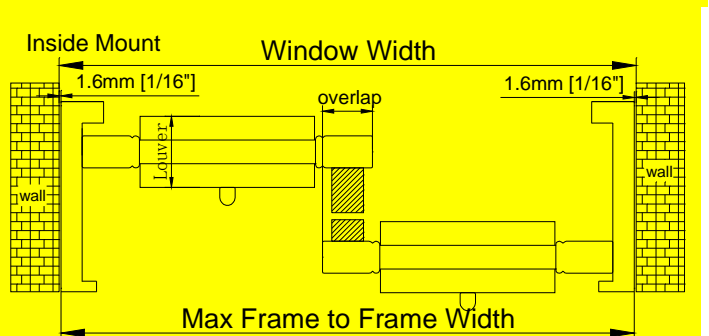
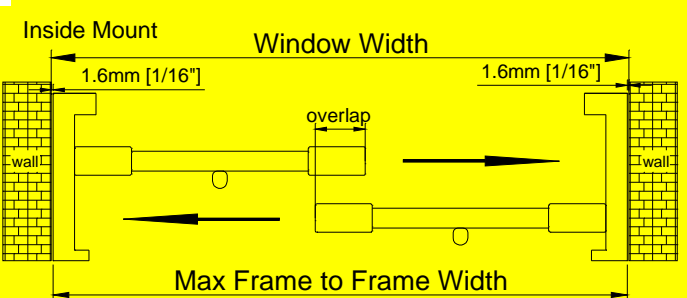
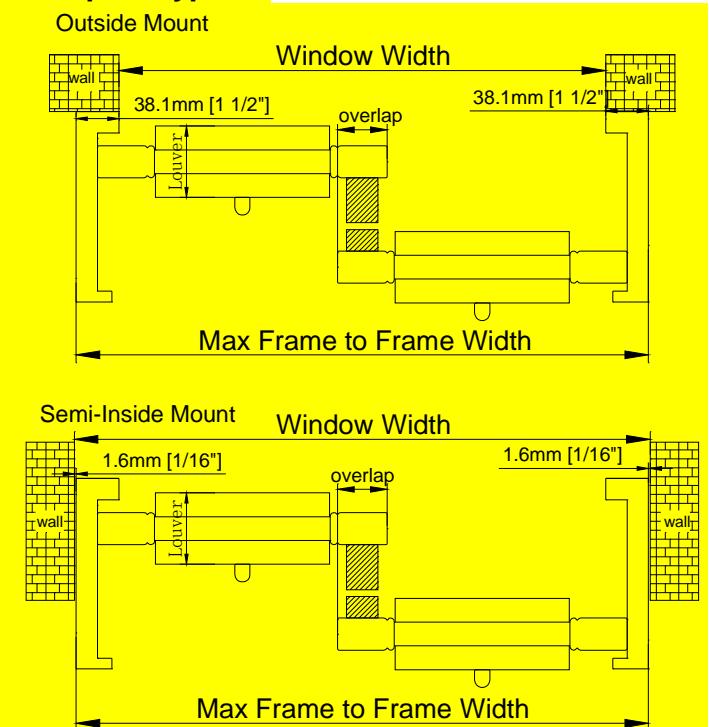
Top View



## Closed Bypass:



## Open Bypass:

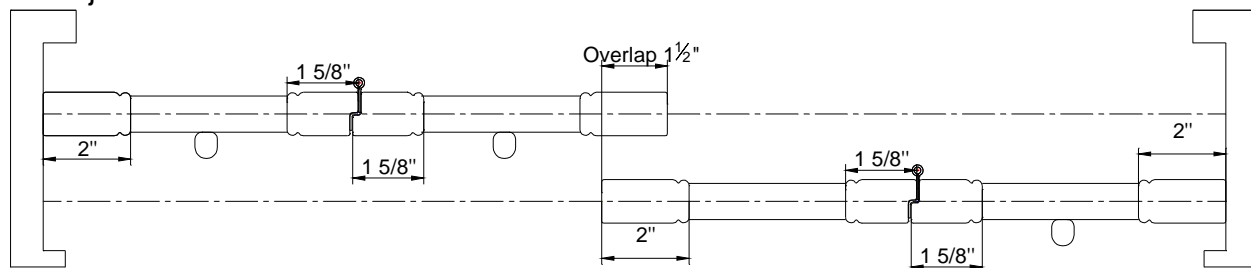


# Track Shutters—2020 Bypass



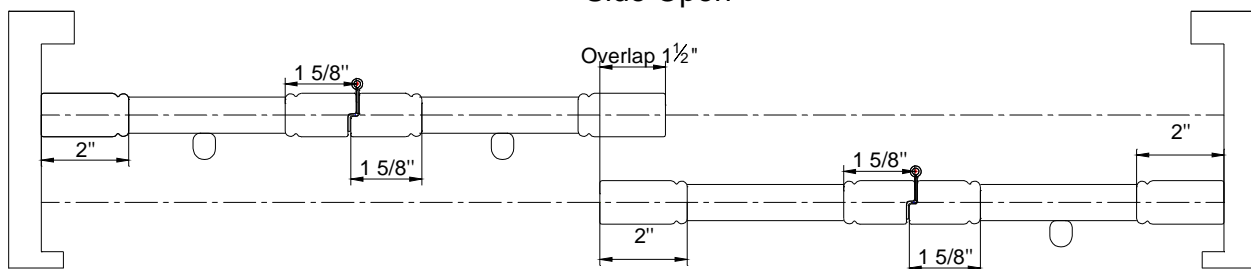
## Top View

Combi - joined Panels:

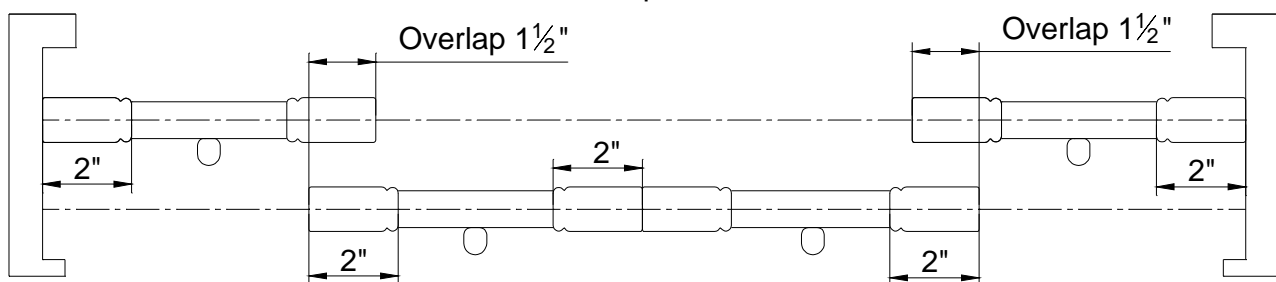


For shutters with 4 or more panels, please select “side open” or “center open”

### Side Open

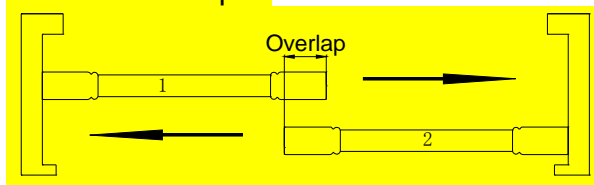


### Center Open

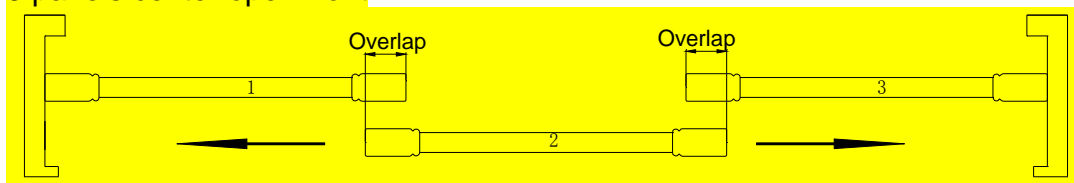


## Closed Bypass:

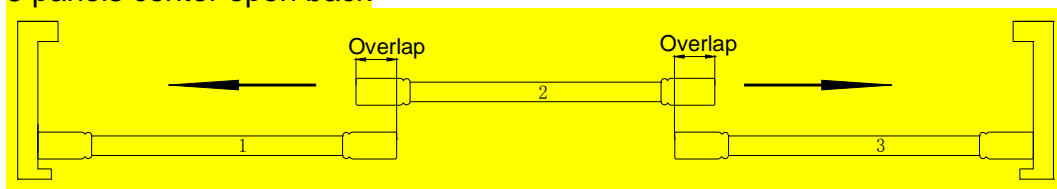
### 2 Panels side open



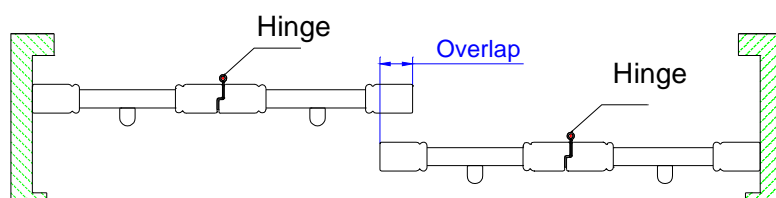
### 3 panels center open front



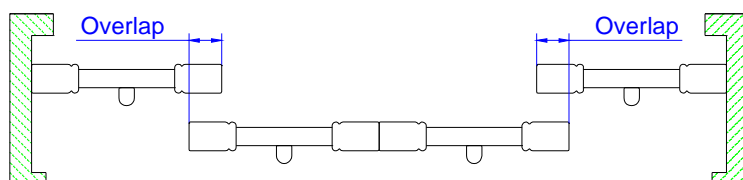
### 3 panels center open back



### 4 panels side open w/Rabbit stile



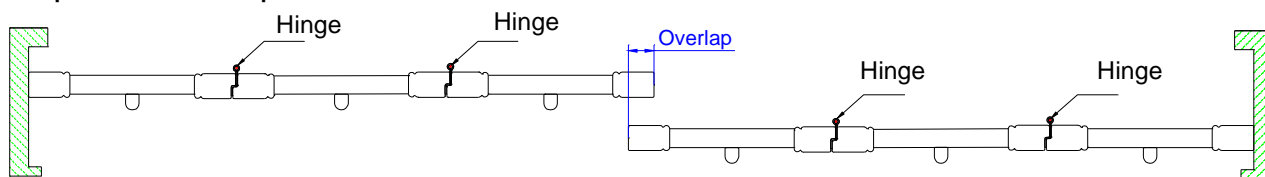
### 4 panels center open w/Butt stile



# Track Shutters—2020 Bypass



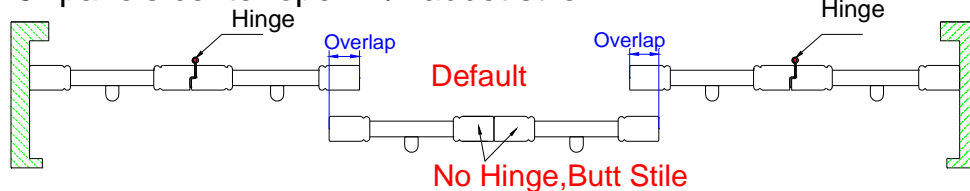
## 6 panels side open w/Rabbet stile



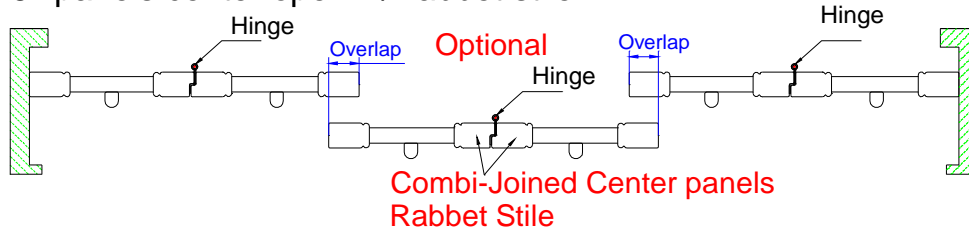
For 6 panels center open configurations, the center panels should split (1/1) by default with the option for them to be combi-joined into a single 2 panel section.

## Center open Front:

### 6 panels center open w/Rabbet stile

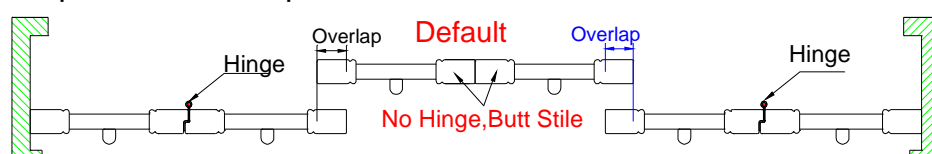


### 6 panels center open w/Rabbet stile

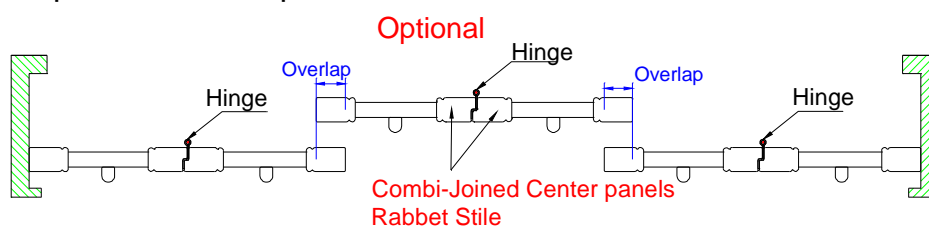


## Center open Back:

### 6 panels center open back w/Rabbet stile

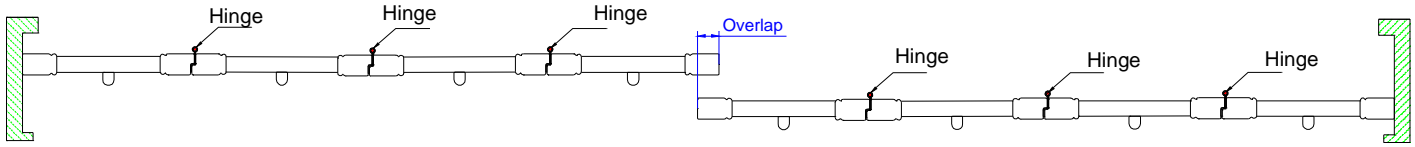


### 6 panels center open back w/Rabbet stile



## Track Shutters—2020 Bypass

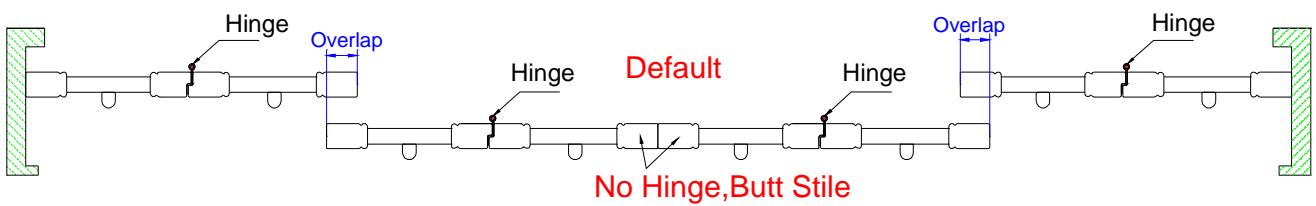
8 panels side open w/Rabbet stile



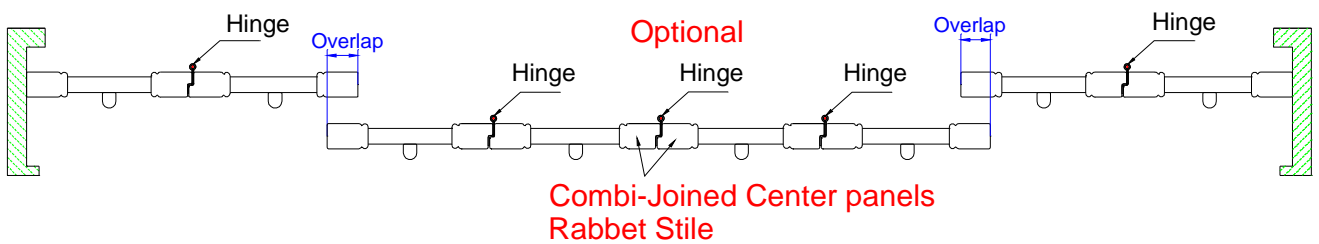
For 8 panels center open configurations, the center panels should split (2/2) by default with the option for them to be combi-joined into a single 4 panel section.

Center open Front:

8 panels center open w/Rabbet stile

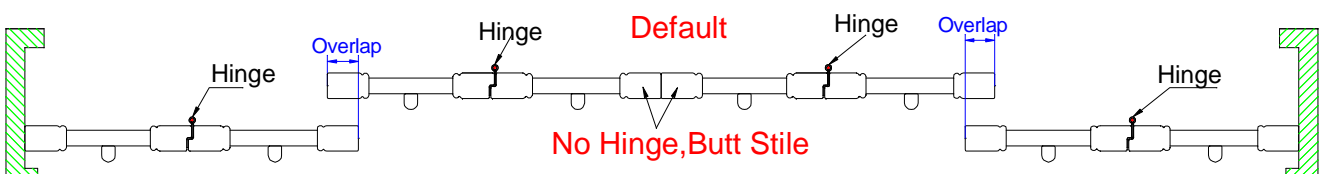


8 panels center open w/Rabbet stile

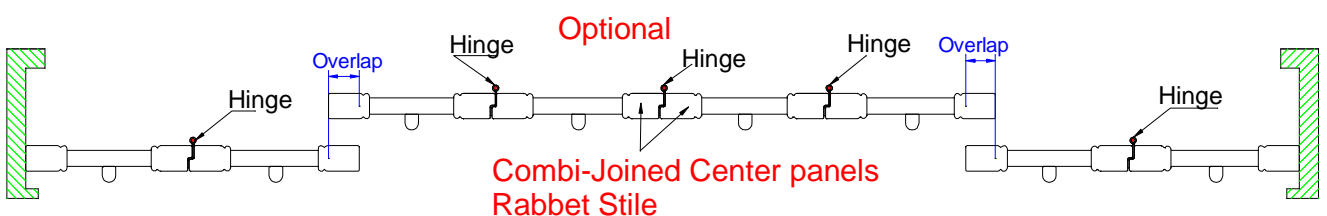


Center open Back:

8 panels center open back w/Rabbet stile

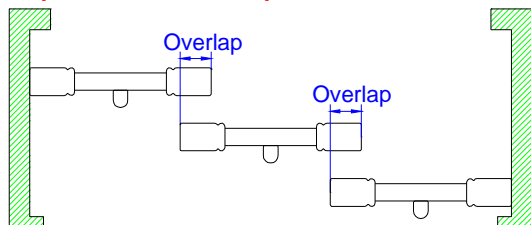


8 panels center open back w/Rabbet stile

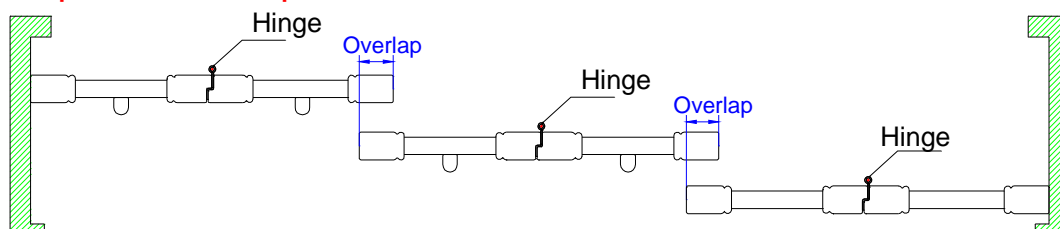


## Triple Track

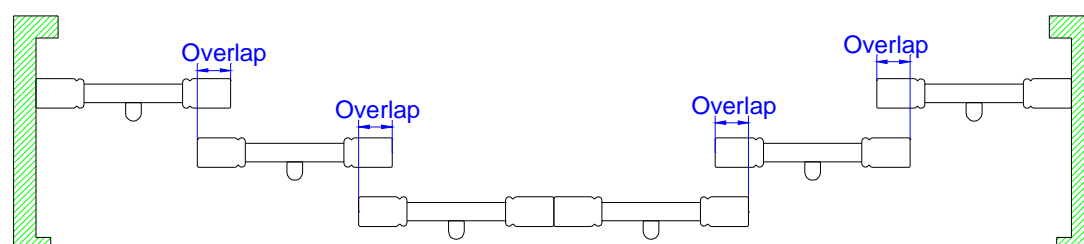
3 panels side open w/Butt stile



6 panels side open w/Rabbit stile



6 panels center open w/Butt stile

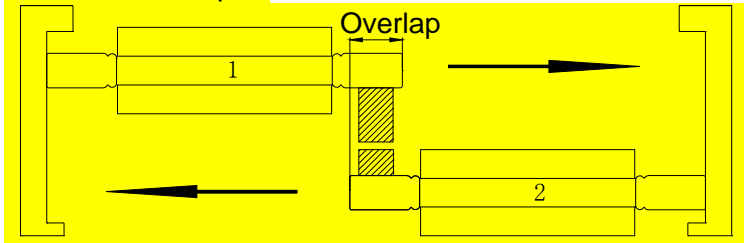


**Stile:** Only 2" / 2 1/4" butt and rabbit stiles are available;  
1 5/8" rabbit stile only used for combi-joined panels for non-motorized shutter and  
2 1/4" rabbit stile only used for combi-joined panels for motorized shutter.  
Center stile is not available.

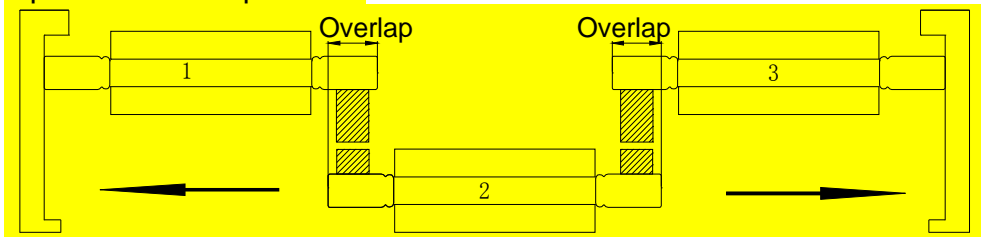
## Track Shutters—2020 Bypass

Open Bypass:

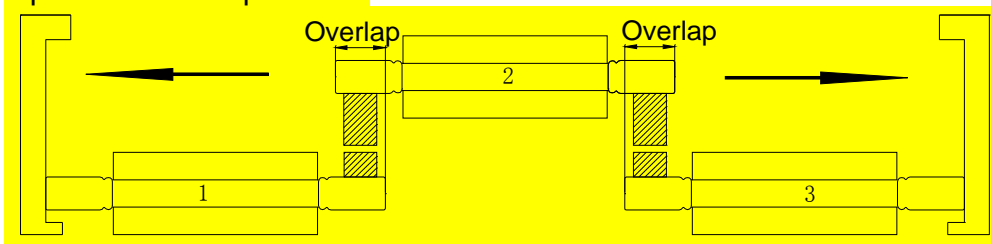
2 Panels side open



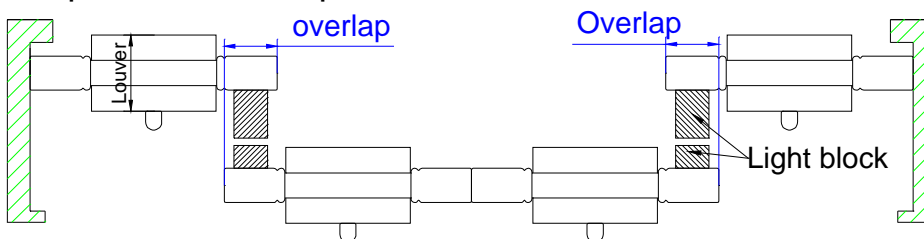
3 panels center open front



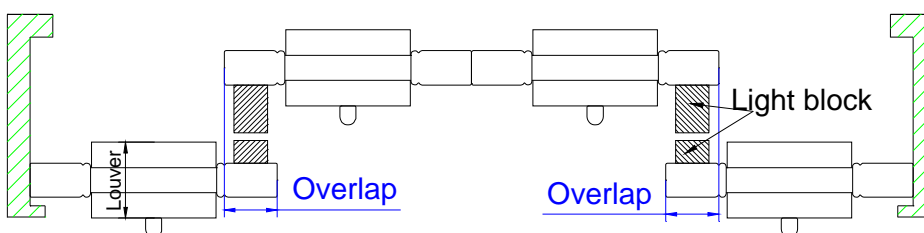
3 panels center open back



4 panels center open front w/Butt stile



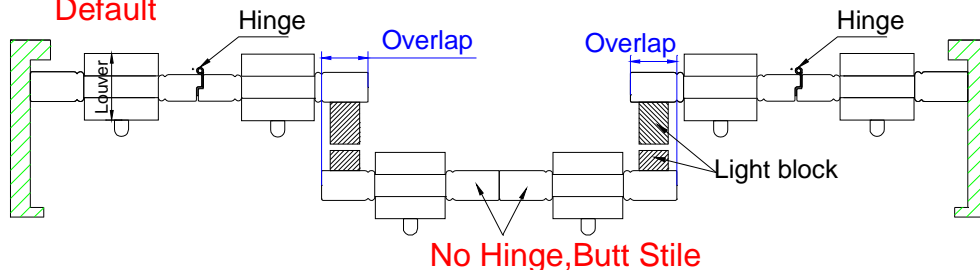
4 panels center open back w/Butt stile



## center open front

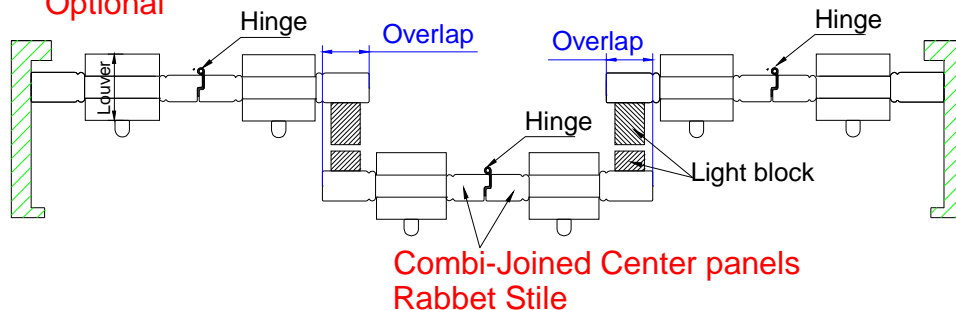
### 6 panels center open front w/Rabbet stile

**Default**



### 6 panels center open front w/Rabbet stile

**Optional**

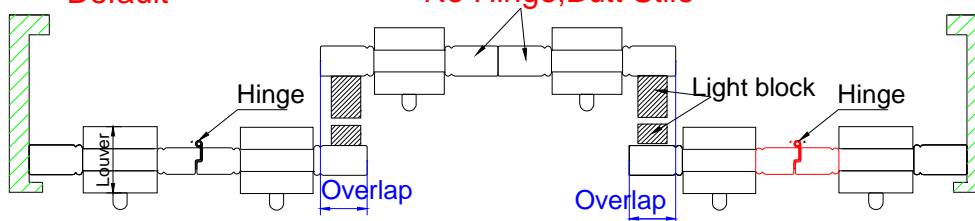


## center open back

### 6 panels center open back w/Rabbet stile

**Default**

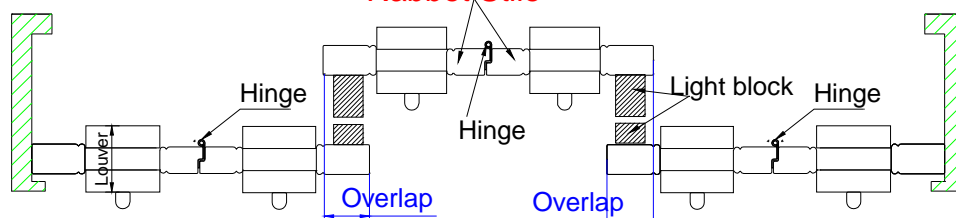
**No Hinge, Butt Stile**



### 6 panels center open back w/Rabbet stile

**Optional**

**Combi-Joined Center panels Rabbet Stile**

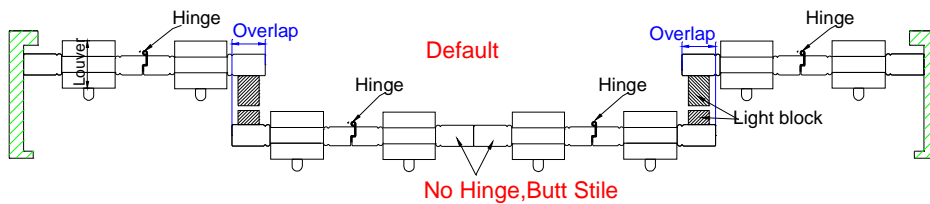




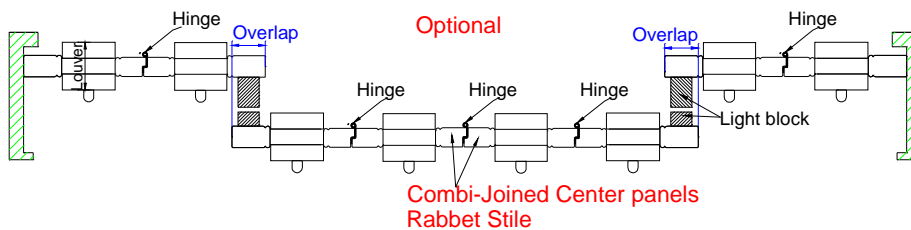
## Track Shutters—2020 Bypass

center open front

8 panels center open front w/Rabbet stile

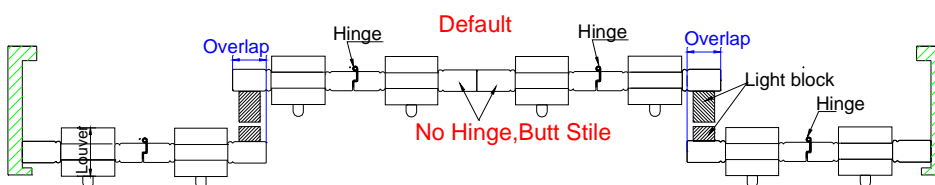


8 panels center open front w/Rabbet stile

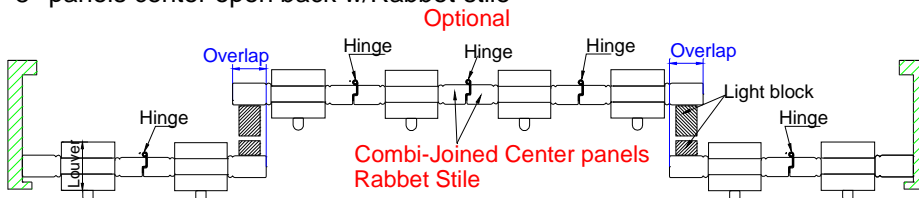


center open back

8 panels center open back w/Rabbet stile



8 panels center open back w/Rabbet stile



**Stile:** Only 2" / 2 1/4" butt and rabbet stiles are available;

1 5/8" rabbet stile only used for combi-joined panels for non-motorized shutter and

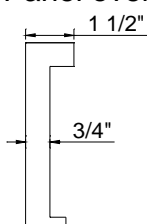
2 1/4" rabbet stile only used for combi-joined panels for motorized shutter.

Center stile is not available.

Note: The boxout frame's "Side Frame" as well as panel overlap are additional factors that will effect the individual panel width calculation.

Side Frame = 3/4" thickness on each side

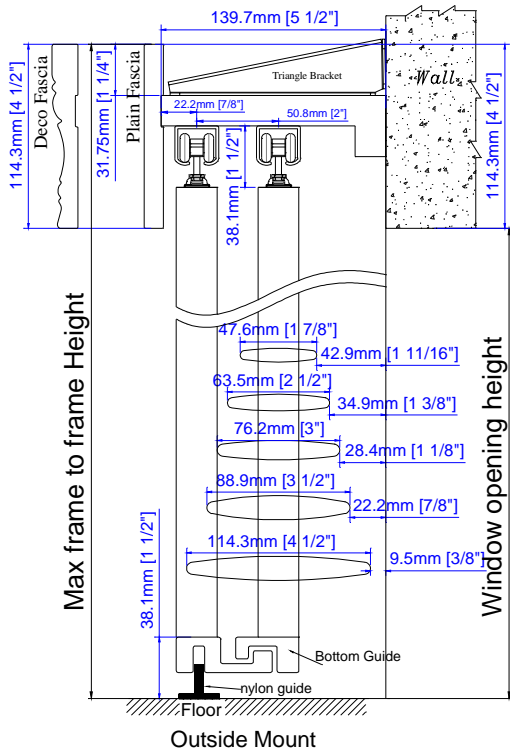
Panel overlap will be 1 1/2" for 2" stile and 1 3/4" for 2 1/4" stile;



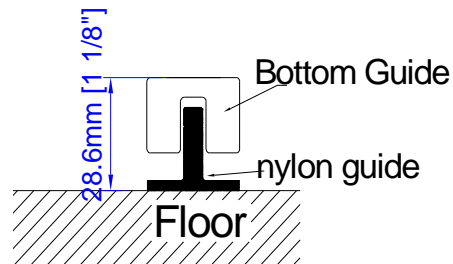
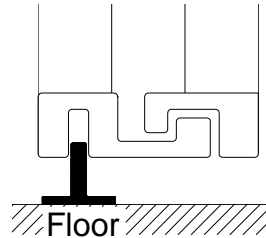
# Track Shutters—2020 Bypass

## Mounting Options (Closed Bypass)

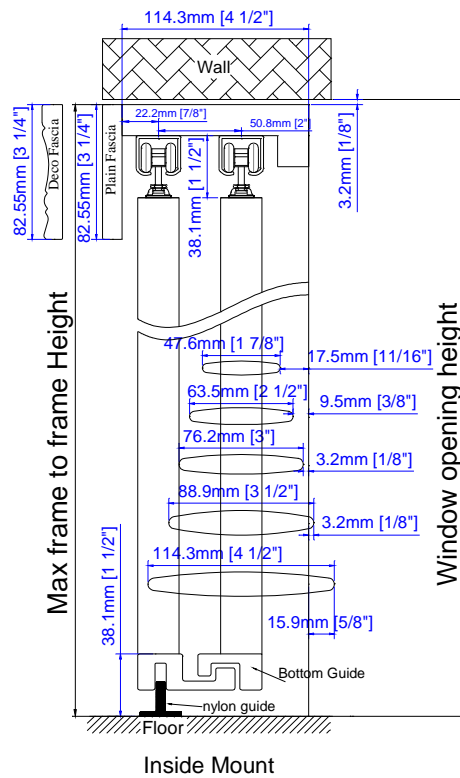
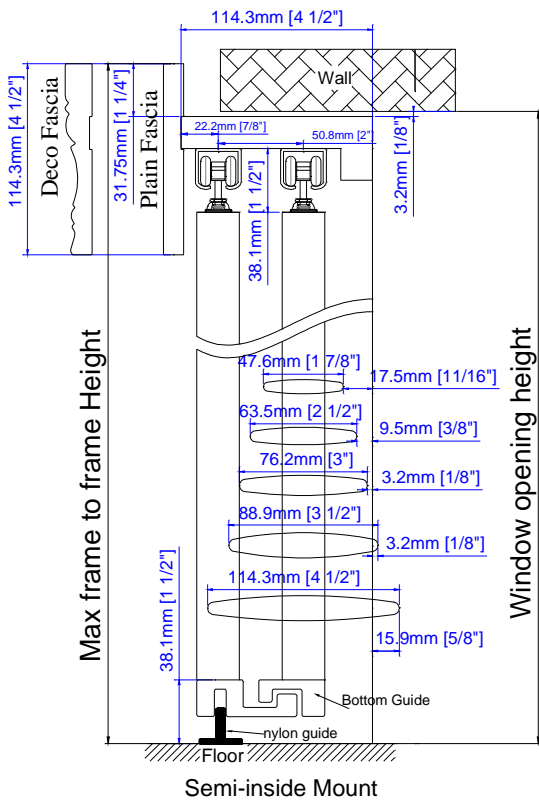
### Side View



### Bottom Guide



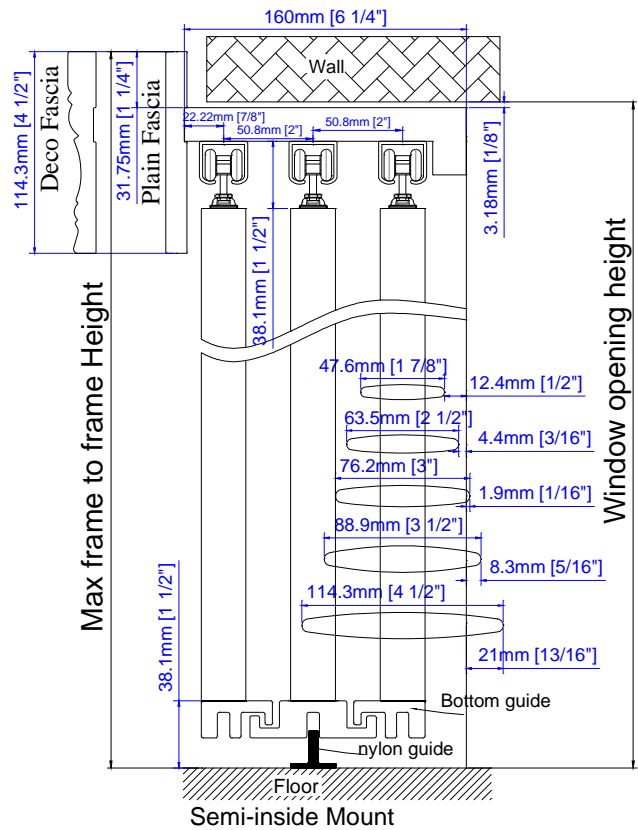
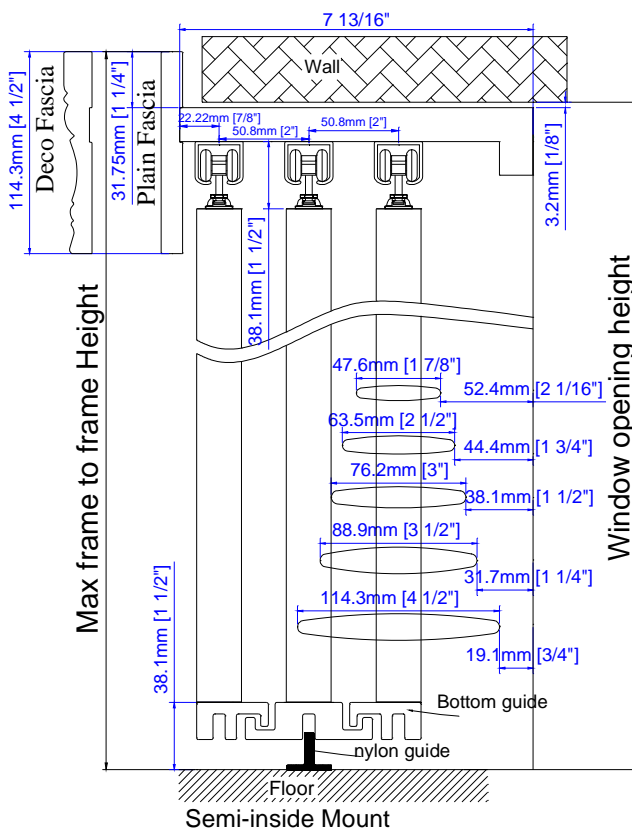
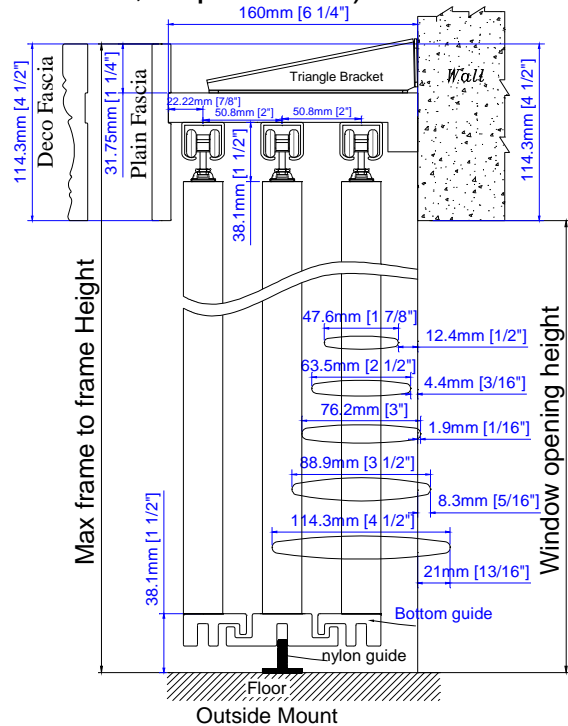
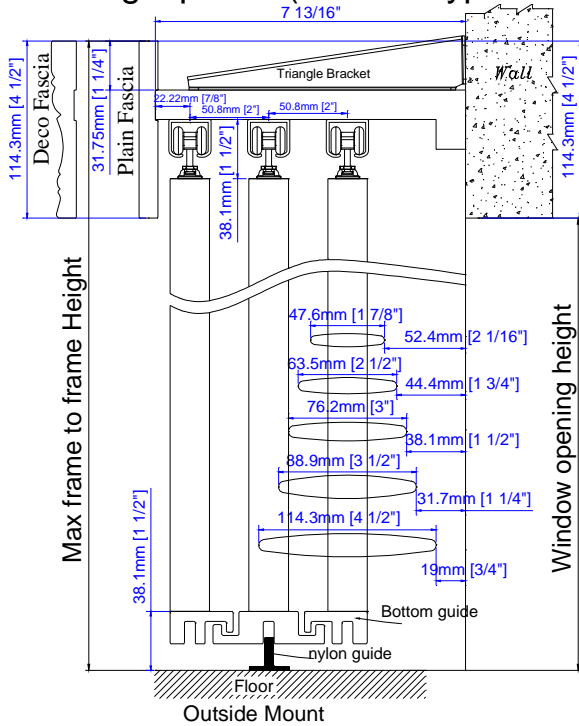
If the closed bypass only uses one track, the U-shaped bottom guide for the open bypass will be used at the bottom of the panel.



# Track Shutters—2020 Bypass

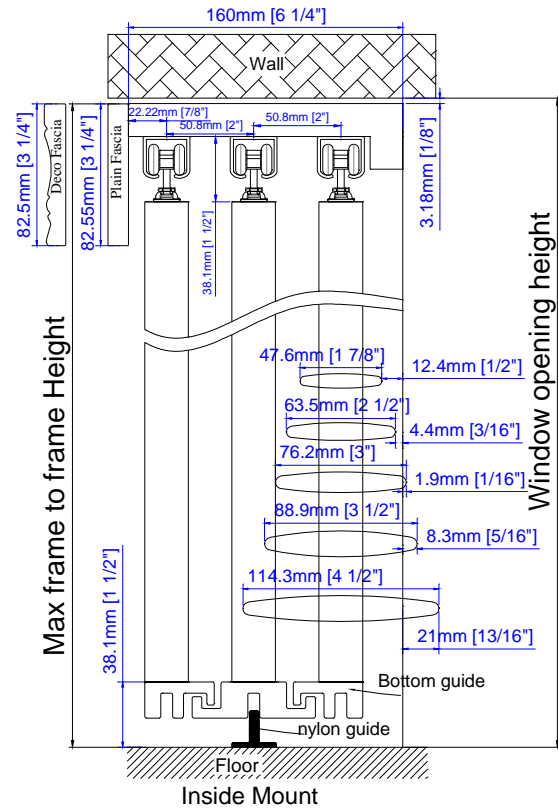
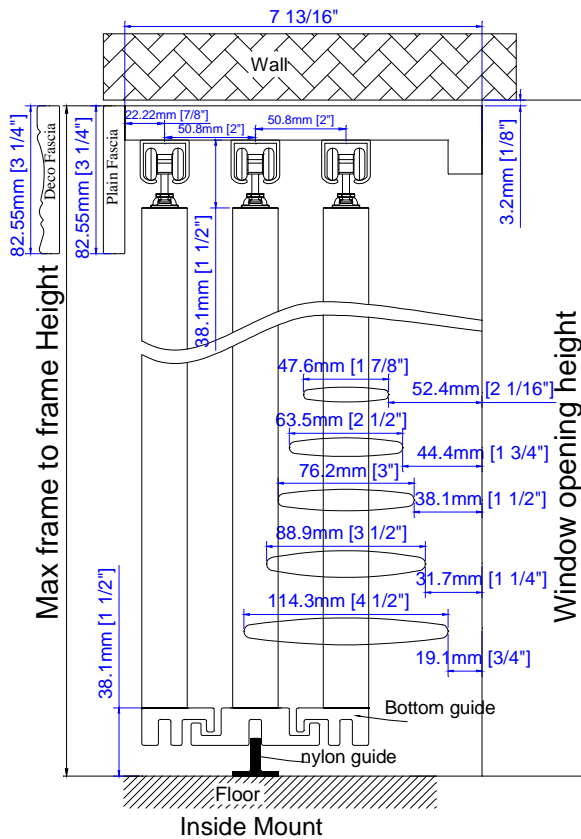


## Mounting Options (Closed Bypass with 3 Tracks, Triple tracks):



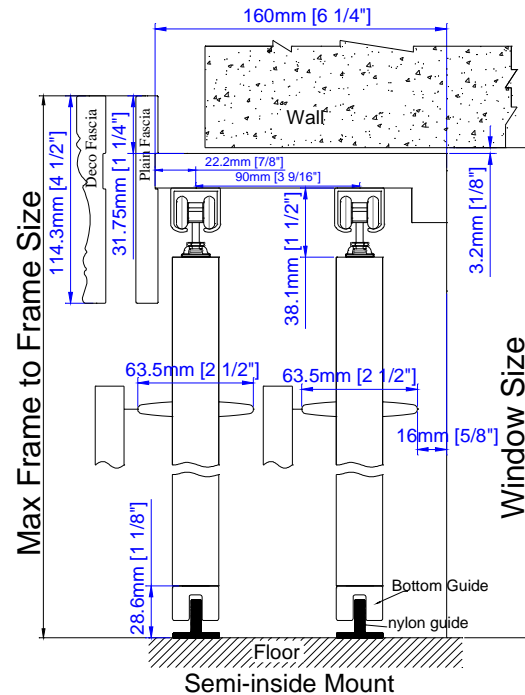
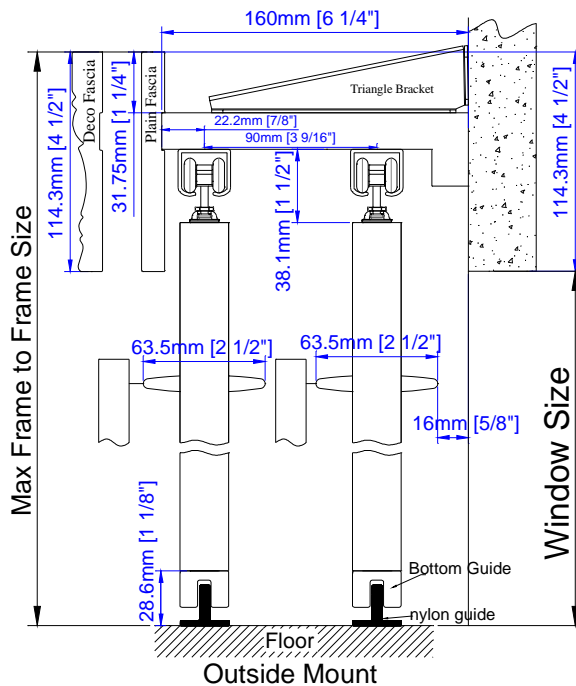
# Track Shutters—2020 Bypass

*Woodlore® Shutters*



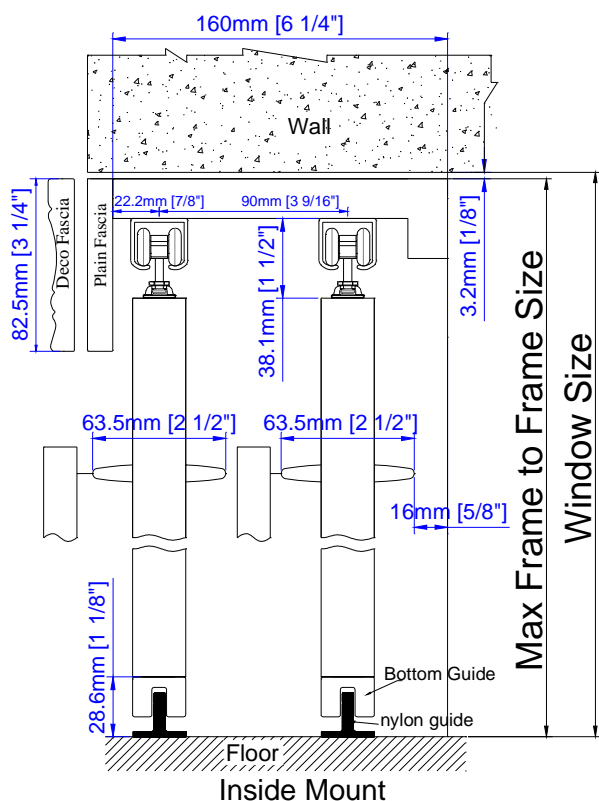
## Mounting Options (Opened Bypass) 2 1/2" Louver

Only available in 2 1/2", 3" and 3 1/2" louver sizes

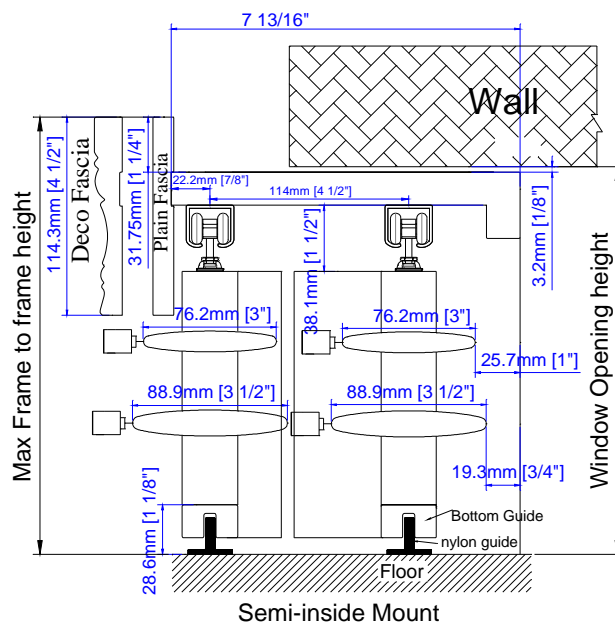
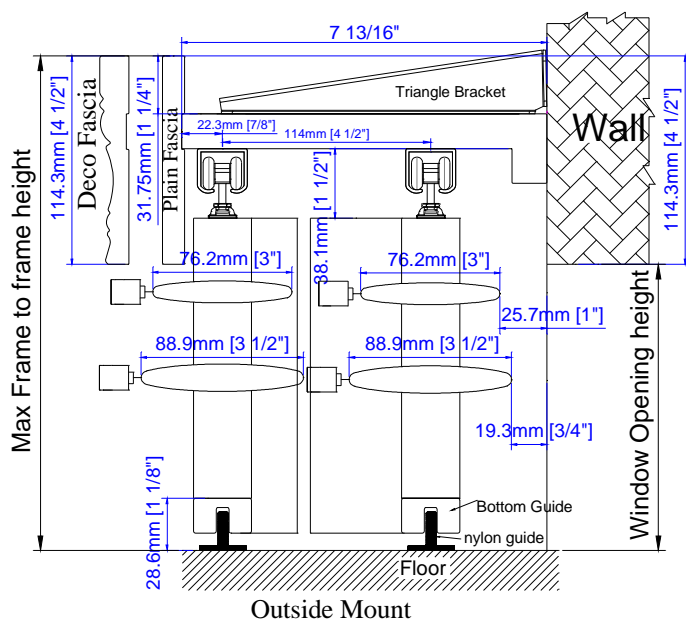


# Track Shutters—2020 Bypass

*Woodlore® Shutters*

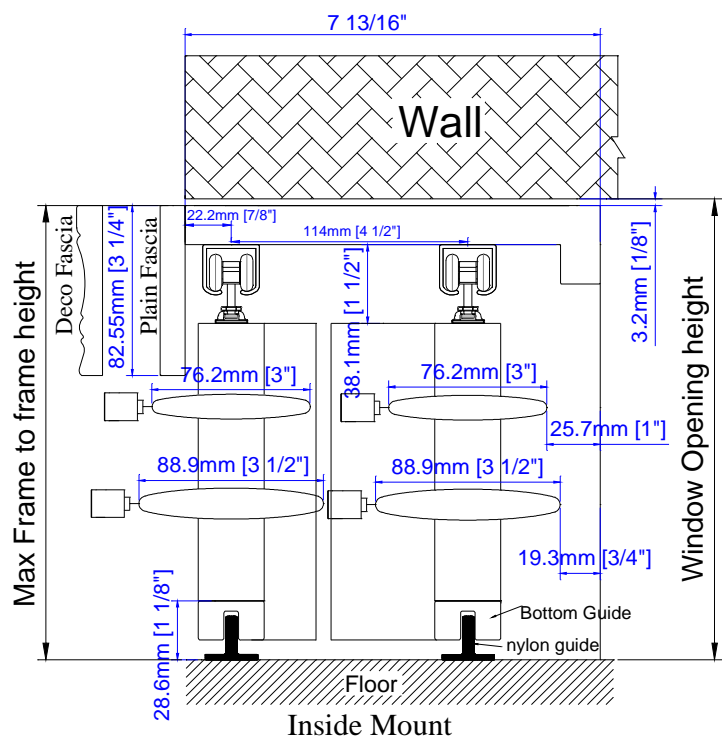


## 3" / 3 1/2" Louver



# Track Shutters—2020 Bypass

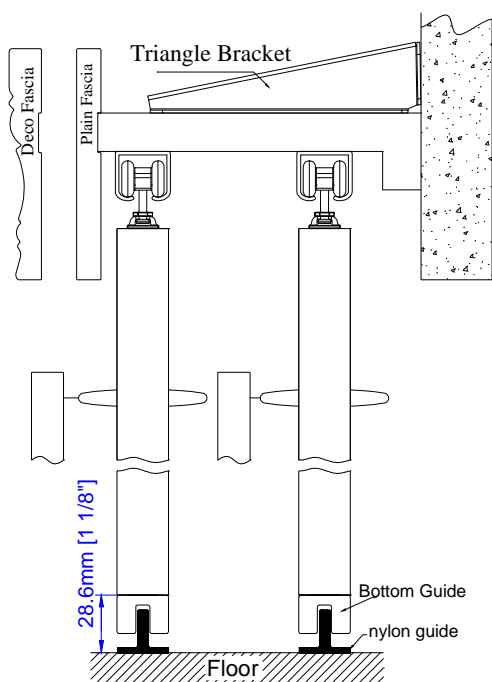
*Woodlore® Shutters*



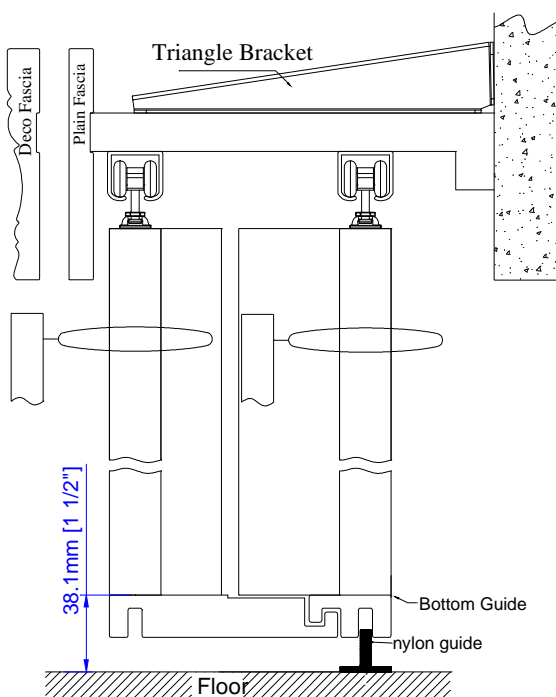
## Bottom guide for Open ByPass:

Default Bottom Guide

Optional Interlocking Bottom Guide



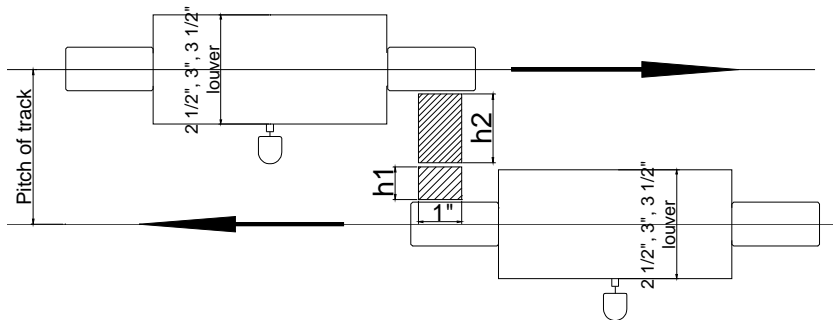
Default Bottom Guide



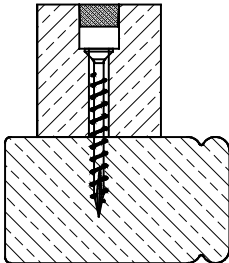
Optional Interlocking Bottom Guide

## Track Shutters—2020 Bypass

### Opened Bypass (Top View)



Note: The light block for open bypass will be changed to use screws with wood plugs instead of current dowels.



### Separation of track

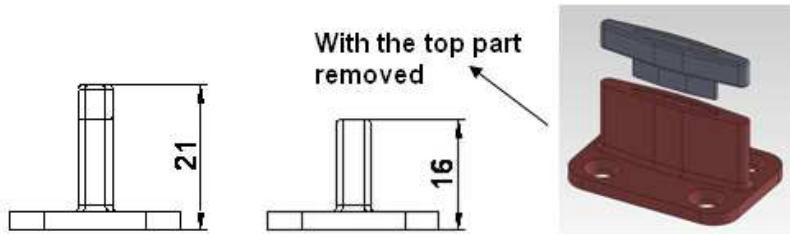
| Louver    | U shape bottom guide |                | Interlocking bottom guide |                |
|-----------|----------------------|----------------|---------------------------|----------------|
|           | Regular Tilt Rod     | InvisibleTilt® | Regular Tilt Rod          | InvisibleTilt® |
| 2.5"      | 3 9/16"              | 2 3/4"         | 3 9/16"                   | 3 9/16"        |
| 3" / 3.5" | 4 1/2"               | 3 5/8"         | 4 1/2"                    | 4 1/2"         |

### Light block thickness for panel

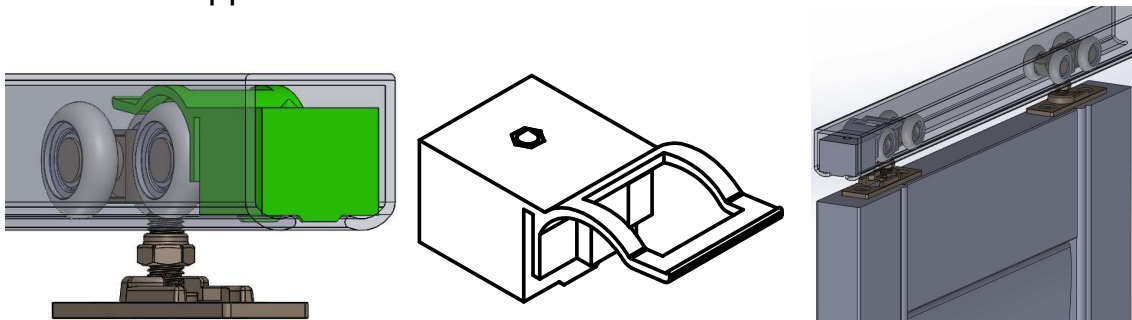
| Louver    |    | U shape bottom guide |                | Interlocking bottom guide |                |
|-----------|----|----------------------|----------------|---------------------------|----------------|
|           |    | Regular Tilt Rod     | InvisibleTilt® | Regular Tilt Rod          | InvisibleTilt® |
| 2.5"      | h1 | 3/4"                 | 3/4"           | 3/4"                      | 1 9/16"        |
|           | h2 | 1 9/16"              | 3/4"           | 1 9/16"                   | 3/4"           |
| 3" / 3.5" | h1 | 1 3/16"              | 1 3/16"        | 1 3/16"                   | 1 15/16"       |
|           | h2 | 1 15/16"             | 1 3/16"        | 1 15/16"                  | 1 3/16"        |

## Track Shutters—2020 Bypass

**Nylon Guide:** The nylon guide is composed by 2 parts and will be supplied as a whole set by default (bottom part 16mm and top part 5mm), please remove the top part if necessary.

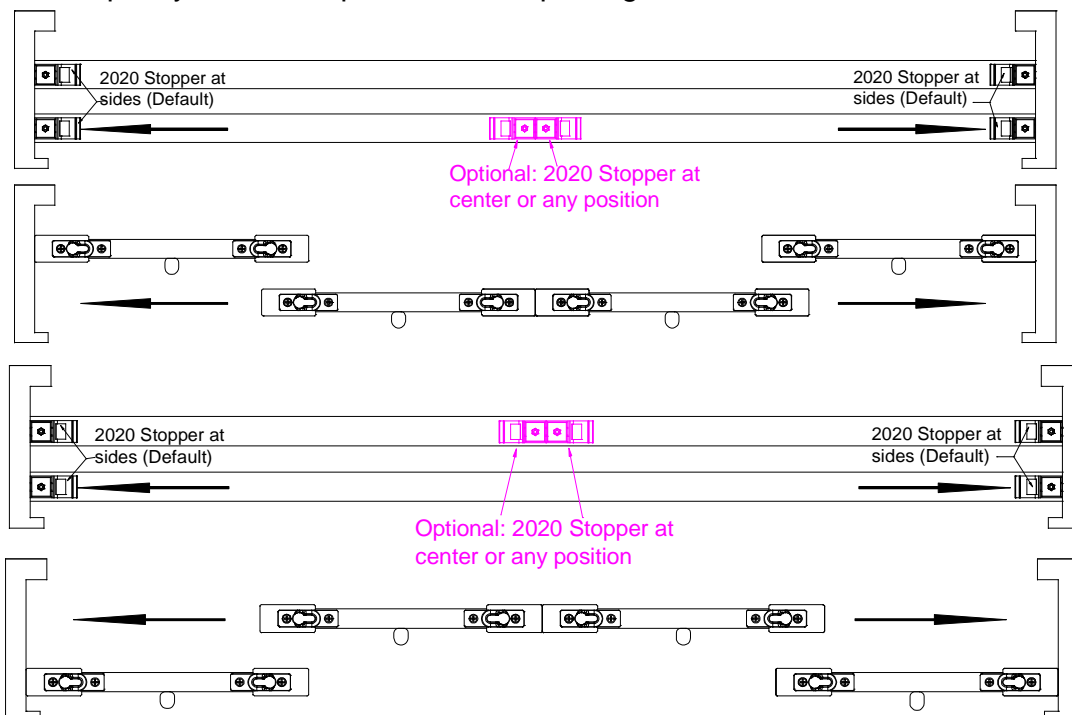


### The 2020 Stopper



Note: 2020 Stopper will be supplied at both ends of top track by default.

The 2020 stopper can also be used in the center or any position of the top track as an option. Please specify the actual position when placing an order.





# Track Shutters—2020 Bypass



## Track Shutters Framing Materials

| Framing   | Size  |  |                                    | Pc(s)                               |       |
|---|---|--|------------------------------------|-------------------------------------|-------|
| L Shape Header  | Header (Closed Bypass)  | Header (Opened Bypass)                                   | Supporting Strip                   | 1 pc                                |       |
| (2 in 1)  | $\frac{3}{4}" \times 5\frac{1}{2}"$<br>(Default for Outside Mount;<br>Optional for Semi-Inside and<br>Inside Mount) | $\frac{3}{4}" \times 6\frac{1}{4}"$<br>( 2½" Louver)     | $\frac{3}{4}" \times \frac{3}{4}"$ |                                     |       |
| Header with<br>Supporting<br>Strip                      | $\frac{3}{4}" \times 4\frac{1}{2}"$<br>(Default for Semi-Inside and<br>Inside Mount;<br>Optional for Outside Mount) | $\frac{3}{4}" \times 7\frac{13}{16}"$<br>(3",3½" Louver) |                                    |                                     |       |
|   | Custom ≤ 8"   | Custom ≤ 8"  |                                    |                                     |       |
| U Shape Side Frame                                      | Side Frame (Closed Bypass)  | Side Frame (Opened Bypass)                               | Supporting Strip                   | Side Fascia                         | 2 pcs |
| (3 in 1)  | $\frac{3}{4}" \times 5\frac{7}{8}"$<br>(Default for Outside Mount;<br>Optional for Semi-Inside and<br>Inside Mount) | $\frac{3}{4}" \times 6\frac{5}{8}"$<br>( 2½" Louver)     | $\frac{3}{4}" \times \frac{3}{4}"$ | $\frac{3}{8}" \times 1\frac{1}{4}"$ |       |
| Side Frame<br>with Supporting<br>Strip<br>& Side Fascia | $\frac{3}{4}" \times 4\frac{7}{8}"$<br>(Default for Semi-Inside and<br>Inside Mount; Optional for<br>Outside Mount) | $\frac{3}{4}" \times 8\frac{1}{4}"$<br>(3", 3½" Louver)  |                                    |                                     |       |
|   | Custom ≤ 8"   | Custom ≤ 8"  |                                    |                                     |       |
| Top Fascia<br>(Plain/Deco)                              | 4 1/2" (Semi-inside and Outside Mount)  |  |                                    | 1 pc                                |       |
|   | 3 1/4" (Inside Mount)   |  |                                    |                                     |       |
| Top Fascia<br>Return                                    | 4 1/2" (Semi-inside and Outside Mount)  |  |                                    | 2 pcs                               |       |
|   | N/A (Inside Mount)  |  |                                    |                                     |       |

Note:

- When the header size is  $4\frac{1}{2}"$ ,  $5\frac{1}{2}"$ ,  $6\frac{1}{4}"$  or  $7\frac{13}{16}"$ , the L Shape header and the U Shape Side Frame will be sent integrally. That is:
  1. The header and the supporting strip will be sent integrally as L Shape Header;

## Track Shutters—2020 Bypass

2. The side frame, supporting strip and the side fascia will be sent integrally as U Shape Side Frame.
  - For any custom header sizes other than 4½", 5½", 6¼" or 7<sup>13</sup>/<sub>16</sub>", the L Shape Header and the U Shape Side Frame will be sent separately. That is:
    1. The header and the supporting strip will be sent separately for L Shape Header;
    2. The side frame, supporting strip and the side fascia will be sent separately for U Shape Side Frame.
  - Custom Boxout Width is available for both closed and opened bypass shutters.
  - For Outside Mount Bypass, the maximum custom header depth is 8", and the maximum possible header depth with an extension can be up to 8 5/8". When the standard boxout / header depth is 7 13/16", a custom extension up to ¾" can be added to the header depth.
  - For Inside Mount and Semi-Inside Mount Bypass, the custom header size can reach to 8", and the extension thickness of header can reach to 2".
  - For bypass track shutters, the fascia return extension size cannot exceed 1 1/2".

| Hardware Box                                     |  |
|--|--|
| Part   |  |
| Wrench   |  |
| Nylon Guide                                      |  |
| ¾ " screws for Nylon Guide                       |  |
| Triangle Bracket (based on the length of header) |  |
| 2" screws for Triangle bracket                   |  |
| ¾" screws for Triangle bracket                   |  |

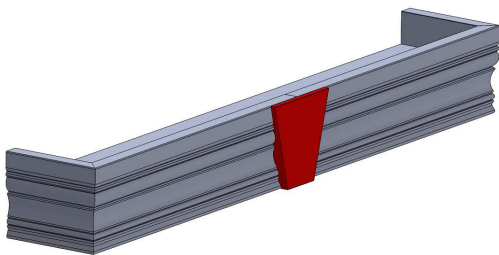
## Track Shutters—2020 Bypass

### Keystone for Fascia of the Track Shutter

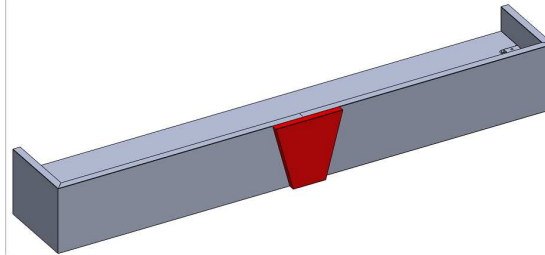
When fascia length exceeds the limitation and needs to split, keystone design fascia will be supplied without surcharge for track shutters.

For fascia length within the split limitation, keystone can also be supplied as an option with surcharge.

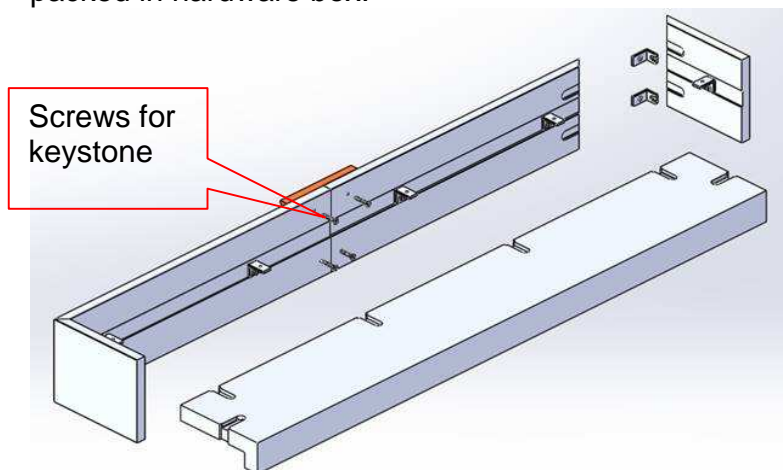
For Deco Fascia:



For Plain Fascia:



The keystone will be installed by screws. We will pre-drill the screw holes and the screws will be packed in hardware box.



### Plastic L Bracket to Connect the Header, Fascia & Fascia Returns

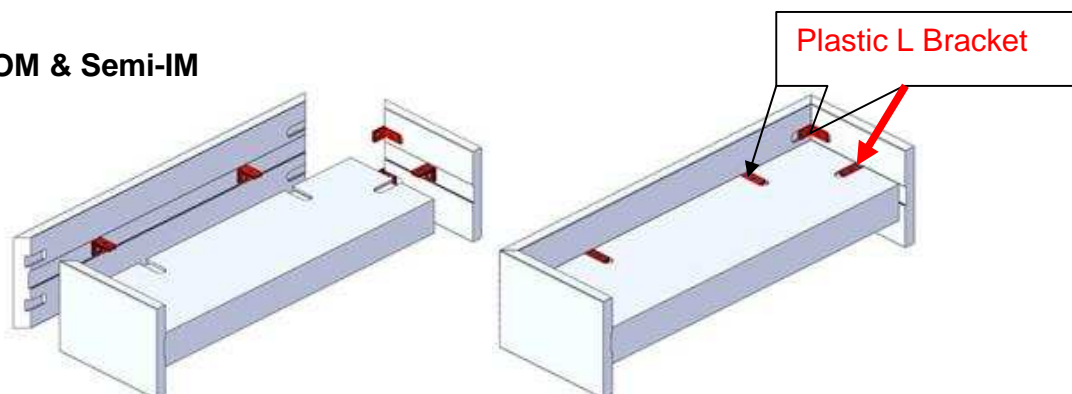


L Bracket will be used to connect the header, fascia and fascia returns for Bypass shutter. This applies for Inside Mount, Semi-Inside Mount & Outside Mount.

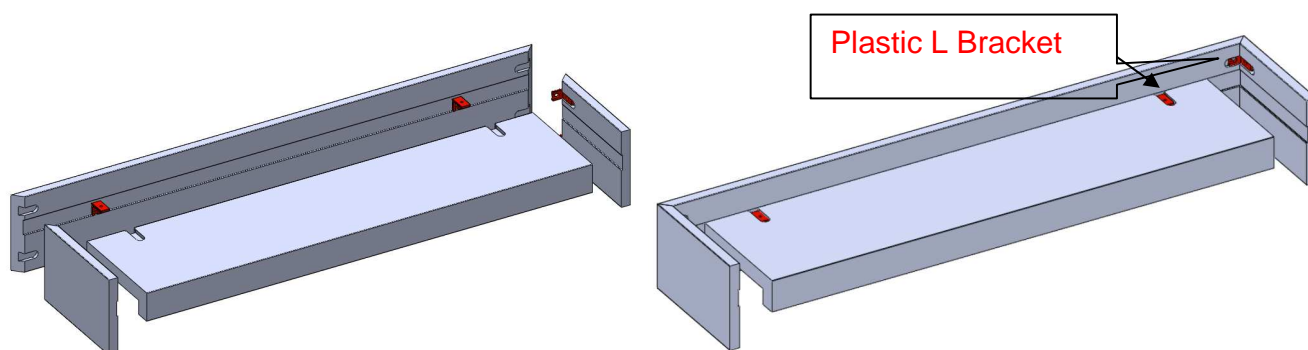
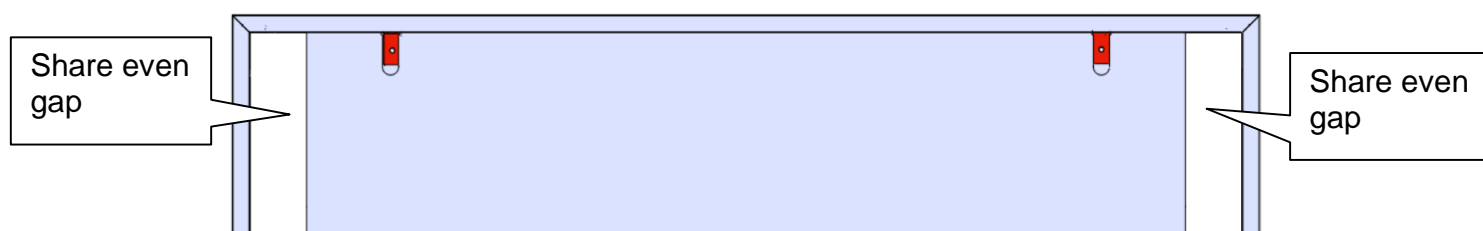
## Track Shutters—2020 Bypass

*Woodlore® Shutters*

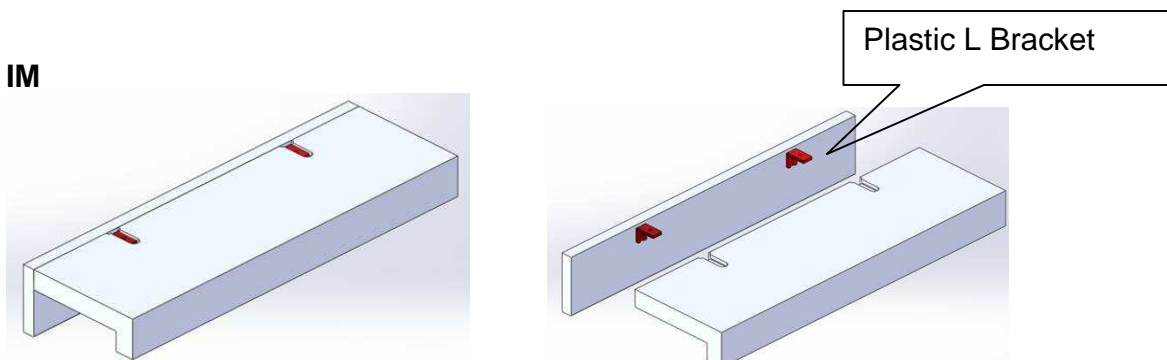
### OM & Semi-IM



When the custom top fascia length is longer than the header length, the portion that extends beyond the header will be shared evenly between the left & right side. A plastic L bracket will be used for connecting the header to the top fascia, and also for connecting the fascia returns to the fascia. In this situation when there is a gap between the header and the fascia returns, there will not be a groove at the left and right ends of the header. Please refer to the following drawings:



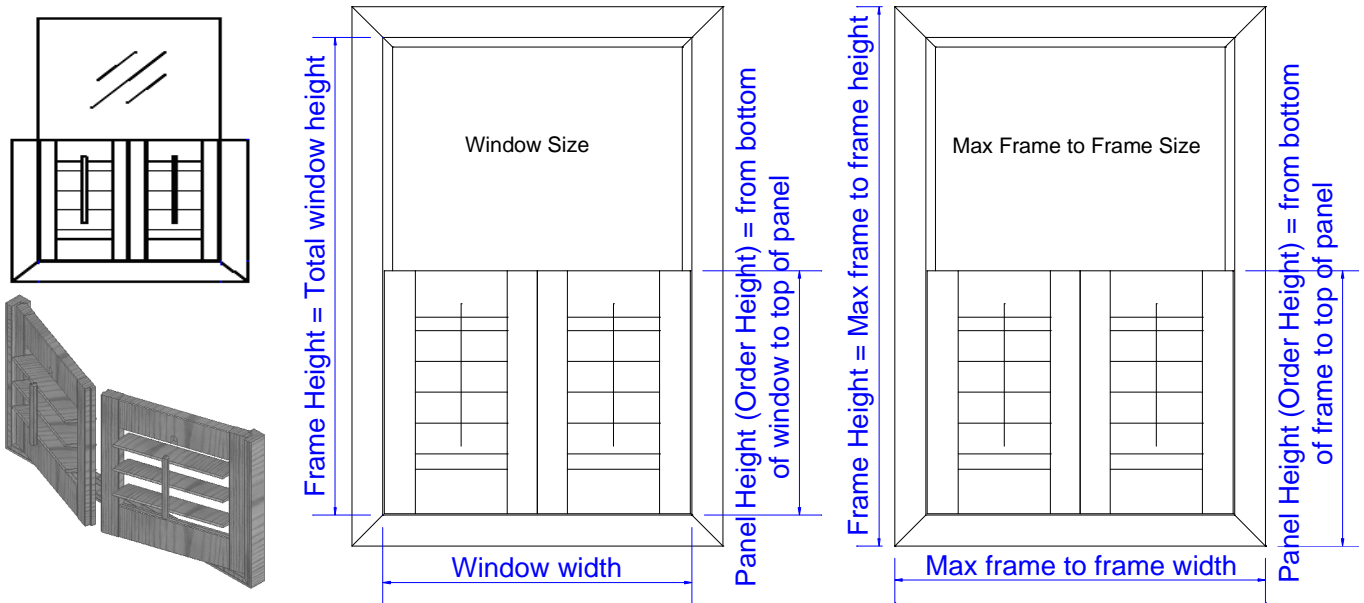
### IM



## Special Options

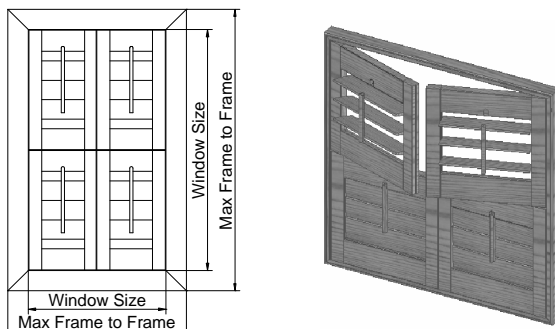
### Café Shutters

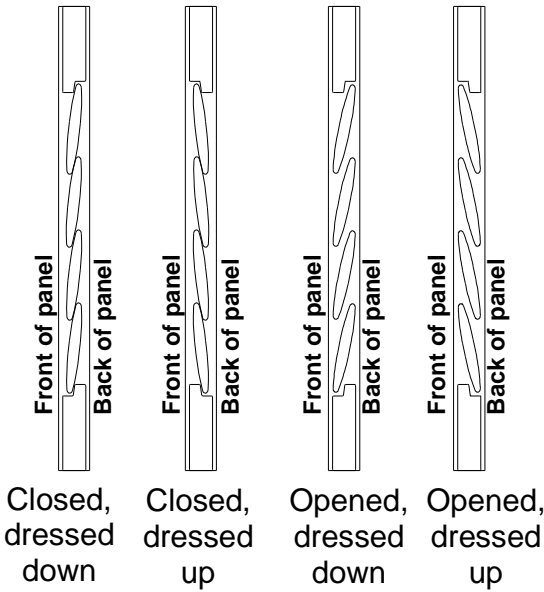
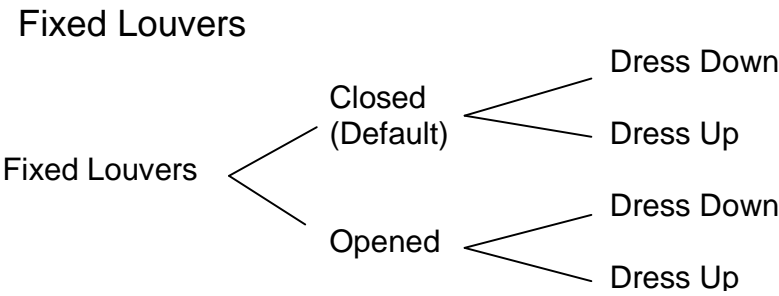
- The top of the panel requires a special finish. Please indicate “café shutter” when placing orders.
- The shutter does not come with recessed magnet on top.
- When the height of the framing material (including t-posts) exceeds the panel height, by more than 5", a surcharge will apply.



### Double-Hung Shutters

- For total number of panels, please include panels in both rows.
- Bifold panel is not available under this option.
- For panel configuration, please provide panel fold for one row.
- The default location for the division point is the center unless specified otherwise.
- Horizontal T Post can be added for increased structural integrity.
- The length of Horizontal T post in each section must be less than or equal to 48".
- For Double Hung shutter, whenever an upper or lower panel is larger than 78", we will add one more extra hinge for it, we will also attempt to create larger top/bottom rails for additional strength by reducing the number of louvers by one as long as the rail sizes remain within spec.
- Bifold panel configuration (including LL/RR/LLRR) is not available for Double Hung.
- The Double-Hung option is not available in the shutter type of Café shutter and Tracks shutter.





The tilt type options are not available for the fixed louvers.

# Pricing

|   |                         |              |              |               |       |            |
|---|-------------------------|--------------|--------------|---------------|-------|------------|
| <b>1) By Max Frame-to-Frame Measurement:</b>          |                         |              |              |               |       |            |
| <b>Regular Shutter</b>                                |                         |              |              |               |       |            |
| Inside and Outside Mount                              | Width                   | x            | Height       | / 144         | x     | \$/sq ft   |
| <b>Track Shutter</b>                                  |                         |              |              |               |       |            |
| Inside  | Width                   | x            | Height       | / 144         | x     | \$/sq ft   |
| Semi-Inside and Outside Mount                         | Width                   | x            | (Height-1½") | / 144         | x     | \$/sq ft   |
| <b>2) By Net Panel Measurement:</b>                   |                         |              |              |               |       |            |
|   | Width                   | x            | Height       | / 144         | x     | \$/sq ft   |
| <b>3) By Window Size:</b>                             |                         |              |              |               |       |            |
| <b>2" Camber Deco Frame<br/>2" Classic Deco Frame</b> | 4-sided                 | (Width+4")   | x            | (Height+4")   | / 144 | x \$/sq ft |
|   | 3-sided with Sill Plate | (Width+4")   | x            | (Height+4")   | / 144 | x \$/sq ft |
|   | 3-sided                 | (Width+4")   | x            | (Height+2")   | / 144 | x \$/sq ft |
|   | 2 sided with Sill Plate | (Width+4")   | x            | (Height+2")   | / 144 | x \$/sq ft |
|   | 2-sided                 | (Width+4")   | x            | (Height)      | / 144 | x \$/sq ft |
| <b>3" Ridge Deco Frame</b>                            | 4-sided                 | (Width+6")   | x            | (Height+6")   | / 144 | x \$/sq ft |
|   | 3-sided with Sill Plate | (Width+6")   | x            | (Height+6")   | / 144 | x \$/sq ft |
|   | 3-sided                 | (Width+6")   | x            | (Height+3")   | / 144 | x \$/sq ft |
|   | 2-sided with Sill Plate | (Width+6")   | x            | (Height+3")   | / 144 | x \$/sq ft |
|   | 2-sided                 | (Width+6")   | x            | (Height)      | / 144 | x \$/sq ft |
| <b>2.5" Mission deco frame</b>                        | 4-sided                 | (Width+5")   | x            | (Height+5")   | / 144 | x \$/sq ft |
|   | 3-sided                 | (Width+5")   | x            | (Height+2.5") | / 144 | x \$/sq ft |
|   | 2-sided                 | (Width+5")   | x            | (Height)      | / 144 | x \$/sq ft |
| <b>3" Crown Z Frame</b>                               | 4-sided                 | (Width+4 ½") | x            | (Height+4½")  | / 144 | x \$/sq ft |
|   | 3-sided with Sill Plate | (Width+4 ½") | x            | (Height+4½")  | / 144 | x \$/sq ft |
|   | 3-sided                 | (Width+4 ½") | x            | (Height+2¼")  | / 144 | x \$/sq ft |
|   | 2-sided with Sill Plate | (Width+4 ½") | x            | (Height+2¼")  | / 144 | x \$/sq ft |
|   | 2-sided                 | (Width+4 ½") | x            | (Height)      | / 144 | x \$/sq ft |

## Pricing

|  |  |                |   |                 |       |   |          |
|--|--|----------------|---|-----------------|-------|---|----------|
| <b>2" Bel Air Z Frame<br/>2" Bullnose Z Frame</b>                                    | 4-sided  | (Width+2 ½")   | x | (Height+2½")    | / 144 | x | \$/sq ft |
|  | 3-sided with Sill Plate                        | (Width+2 ½")   | x | (Height+2½")    | / 144 | x | \$/sq ft |
|  | 3-sided  | (Width+2 ½")   | x | (Height+1¼")    | / 144 | x | \$/sq ft |
|  | 2-sided with Sill Plate                        | (Width+2 ½")   | x | (Height+1¼")    | / 144 | x | \$/sq ft |
|  | 2-sided  | (Width+2 ½")   | x | (Height)        | / 144 | x | \$/sq ft |
| <b>1.5" Bullnose Z Frame<br/>1 ¼ " Beaded Z Frame/<br/>Bullnose Tilt Out Z Frame</b> | 4-sided  | (Width+2")     | x | (Height+2")     | / 144 | x | \$/sq ft |
|  | 3-sided with Sill Plate<br>(N/A w/ Tilt out Z) | (Width+2")     | x | (Height+2")     | / 144 | x | \$/sq ft |
|  | 3-sided  | (Width+2")     | x | (Height+1")     | / 144 | x | \$/sq ft |
|  | 2-sided with Sill Plate<br>(N/A w/ Tilt out Z) | (Width+2")     | X | (Height+1")     | / 144 | X | \$/sq ft |
|  | 2-sided  | (Width+2")     | x | (Height)        | / 144 | x | \$/sq ft |
| <b>Vintage Hang Strip</b>  | Inside   | Width          | x | Height          | / 144 | x | \$/sq ft |
|  | Outside 4-sided                                | (Width+3")     | x | (Height+3")     | / 144 | x | \$/sq ft |
|  | Outside 3-sided                                | (Width+3")     | x | (Height+1½")    | / 144 | x | \$/sq ft |
|  | Outside 2-sided                                | (Width+3")     | x | (Height)        | / 144 | x | \$/sq ft |
| <b>Vintage L Frame<br/>Beaded L Frame</b>  | Outside 4-sided                                | (Width+3")     | x | (Height+3")     | / 144 | x | \$/sq ft |
|  | Outside 3-sided                                | (Width+3")     | x | (Height+1½")    | / 144 | x | \$/sq ft |
|  | Outside 2-sided                                | (Width+3")     | x | (Height)        | / 144 | x | \$/sq ft |
| Colonial L Frame with<br>1/4" light block (1/4"WLB)                                  | Outside 4-sided                                | (Width+2 1/4") | x | (Height+2 1/4") | / 144 | x | \$/sq ft |
| Colonial L Frame (1/4"WLB)   | Outside 3-sided                                | (Width+2 1/4") | x | (Height+11/8")  | / 144 | x | \$/sq ft |
| Colonial L Frame with<br>1/2" buildout (1/4"WLB)                                     | Outside 2-sided                                | (Width+2 1/4") | x | (Height)        | / 144 | x | \$/sq ft |
| <b>Track Shutter</b>   |  |                |   |                 |       |   |          |
| Inside and Semi-Inside Mount   |  | Width          | x | Height          | /144  | x | \$/sq ft |
| Outside Mount  |  | (Width+3")     | x | (Height+3")     | /144  | x | \$/sq ft |



1 side frame price:

|  |                 |                |   |                 |       |   |          |
|--|-----------------|----------------|---|-----------------|-------|---|----------|
| 2" Camber Deco Frame                             | 1-sided         | (Width+2")     | x | (Height)        | / 144 | x | \$/sq ft |
| 2" Classic Deco Frame                            | 1-sided         | (Width)        | x | (Height+2")     | / 144 | x | \$/sq ft |
| 3" Ridge Deco Frame                              | 1-sided         | (Width+3")     | x | (Height)        | / 144 | x | \$/sq ft |
|  | 1-sided         | (Width)        | x | (Height+3")     | / 144 | x | \$/sq ft |
| 2 1/2" Mission deco frame                        | 1-sided         | (Width+2 ½")   | x | (Height)        | / 144 | x | \$/sq ft |
|  | 1-sided         | (Width)        | x | (Height+2 ½")   | / 144 | x | \$/sq ft |
| 3" Crown Z Frame                                 | 1-sided         | (Width+2 ¼")   | x | (Height)        | / 144 | x | \$/sq ft |
|  | 1-sided         | (Width)        | x | (Height+2 ¼")   | / 144 | x | \$/sq ft |
| 2" Bel Air Z Frame                               | 1-sided         | (Width+1 ¼")   | x | (Height)        | / 144 | x | \$/sq ft |
| 2" Bullnose Z Frame                              | 1-sided         | (Width)        | x | (Height+1 ¼")   | / 144 | x | \$/sq ft |
| 1 1/2" Bullnose Z Frame                          | 1-sided         | (Width+1")     | x | (Height)        | / 144 | x | \$/sq ft |
| 1 ¼ " Beaded Z Frame                             | 1-sided         | (Width)        | x | (Height+1")     | / 144 | x | \$/sq ft |
| Bullnose Tilt Out Z Frame                        |                 |                |   |                 |       |   |          |
| Vintage Hang Strip                               | Outside 1-sided | (Width+1 ½")   | x | (Height)        | / 144 | x | \$/sq ft |
|  | Outside 1-sided | (Width)        | x | (Height+1 ½")   | / 144 | x | \$/sq ft |
| Vintage L Frame                                  | Outside 1-sided | (Width+1 ½")   | x | (Height)        | / 144 | x | \$/sq ft |
| Beaded L Frame                                   |                 |                |   |                 |       |   |          |
| Beaded L with 1/4" Light Block                   |                 |                |   |                 |       |   |          |
| Beaded L with 1/2" Buildout                      |                 |                |   |                 |       |   |          |
| Beaded L with 1" Buildout                        | Outside 1-sided | (Width)        | x | (Height+1 ½")   | / 144 | x | \$/sq ft |
| Vintage L with 1/4" Light Block                  |                 |                |   |                 |       |   |          |
| Vintage L with 1/2" Buildout                     |                 |                |   |                 |       |   |          |
| Vintage L with 1" Buildout                       |                 |                |   |                 |       |   |          |
| Colonial L Frame with 1/4" light block (1/4"WLB) | Outside 1-sided | (Width+1 1/8") | x | (Height)        | / 144 | x | \$/sq ft |
| Colonial L Frame (1/4"WLB)                       |                 |                |   |                 |       |   |          |
| Colonial L Frame with 1/2" buildout (1/4"WLB)    | Outside 1-sided | (Width)        | x | (Height+1 1/8") | / 144 | x | \$/sq ft |